

ENVOY/RAINIER/TRAILBLAZER 2002-06

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SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located in glove box.

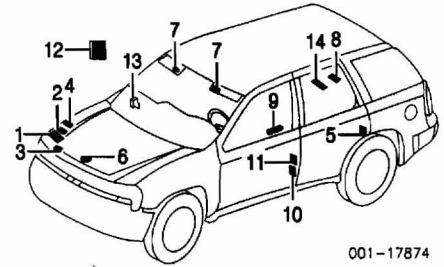
CLEAR COAT IDENTIFICATION

All colors are clear coat. Red Tint Coat (Code 86) is three stage.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Emission [†]	12457796	16.40
2 Label, A/C Refrig Charge		
2002	15076399	16.40
2003		
1st Design	15076399	16.40



001-17874

2nd Design	15103173	15.83
2004-06	15103173	15.83
3 Label, AWD Info		
Oldsmobile	12567697	16.40
4 Label, Battery Caution	15087141	16.40
5 Label, Child Security Lock Info	15033289	16.40
6 Label, Rad Fill Notice	15063597	16.40
7 Label, Air Bag Caution		
English/French	R/L 15082411	10.62
English/Spanish	02-04 R/L 15058244	12.72
	05-06 R/L 15116388	16.42
8 Label, Jack Usage [†]	15123695	14.94
†Order by Application		
9 Label, Roadside Service		
Buick	25633287	15.83
Oldsmobile	22656348	15.83
10 Label, Mercury Disposal	15070503	15.42
11 Label, Odometer Service	10443718	16.40
12 Label, Keyless Entry	15045469	15.42
13 Label, Passenger Air Bag	02-04 15765539	15.83
	05-06 21996989	15.42
14 Label, Jack Caution	02-03 10301764	15.42
	04-06 15110160	14.92

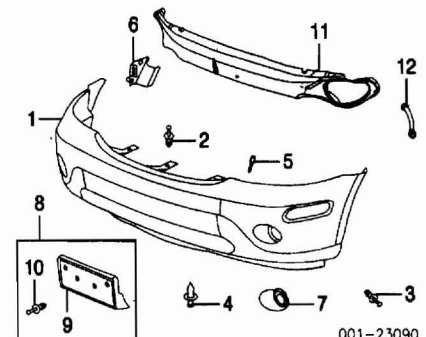
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

BUICK

Refinish Front Cover	2.2
R&I Front Cover	#1.2
*w/Grille Removed	
O/H Bumper Assy (Includes R&I)	#2.0
*w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



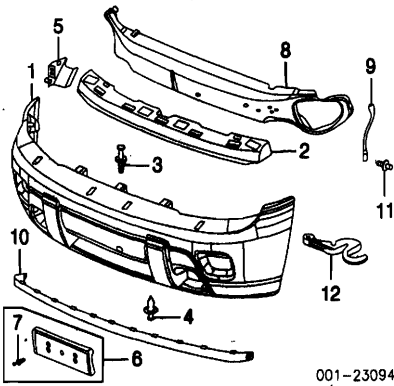
001-23090

1	Cover, Front (P)	12335748	#1.8	433.65
	(P) Paint to Match			
	*w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps			
2	Retainer, Upper Cover	10077283		.89
	Retainer, Lower Cover			
3	Outer	R/L 14103461		3.84
4	Inner (4)	15056810		4.31
5	Rivet, Front Cover (5)	11516807		4.25
6	Bracket, Bumper Cover†	See Cooling Section		
	†Included w/Radiator Support Assy			
7	Bezel, Fog Lamp	R/L 12335916-7	.3	26.22
8	Bracket Assy, License Plate	15102573	.2	61.42
9	Bracket, License Plate (a)	15102574	.2	26.12
10	Retainer, Bracket (a) (4)	15993201		2.54
	(a) Included w/License Plate Bracket Assy			
11	Bar, Impact (HSS)	15174444	IOH	291.60
12	Brace, Impact Bar	R/L 15193423-2		6.13

CHEVROLET LS, LT, LTZ MODEL

Refinish Front Cover	2.2
R&I Front Cover	#1.0
O/H Bumper Assy (Includes R&I)	#1.6
*w/Grille Removed	
Add to R&R Front Cover or O/H Bumper Assy	
w/Fog Lamps	.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

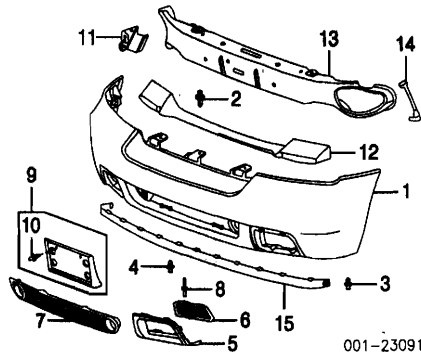


1 Cover, Front (P) w/Fog Lamps 2002-05 w/2 Tone Paint 2006 LS Model LT Model w/o Fog Lamps (P) Paint to Match #w/Grille Removed	88943617 88937047 88937047 19120213 88937008	#1.4 #1.4 #1.4 #1.4 #1.4	538.22 436.05 436.05 436.05 409.28
2 Spacer, Front Cover 2002-05 2006 LS Model LT Model	12335948 12335948 19120214		35.56 35.56 33.33
3 Retainer, Upper Cover 02-03 04-06	14103461 10077283		3.84 .89 4.31
4 Retainer, Lower Cover (4)	15056810		
5 Bracket, Bumper Cover-See Cooling Section #Included w/Radiator Support Assy			
6 Bracket Assy, License Plate 7 Retainer, Bracket (a) (4) (a) Included w/License Plate Bracket Assy	15032014 15993201 15174444	.2	18.45 2.54 IOH 291.60
8 Bar, Impact (HSS) 2002-05 2006 LS Model LT Model	R/L 15193423-2 R/L 15193423-2 R/L 15787494-3	6.13 6.13 3.81	6.13 6.13 3.81
9 Brace, Impact Bar			
10 Deflector, Front Air 2002-05 2006 LS Model LT Model	15008771 15008771 15213549	.6 .6 .6	75.35 75.35 24.58
11 Retainer, Otr Air Deflector 4WD	R/L 14103461 R/L 15155843-2		3.84 #2 32.02
#w/Front Cover Removed, Not Included in O/H			

CHEVROLET
SS MODEL

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.0
O/H Bumper Assy (Includes R&I) #w/Grille Removed, Includes R&I/R&R Fog Lamps	#2.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



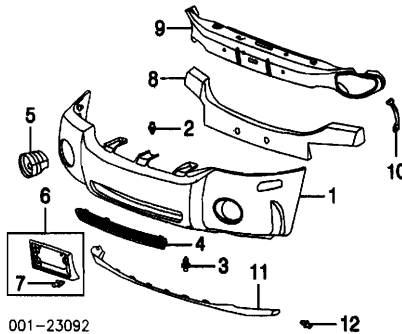
1 Cover, Front (P) (P) Paint to Match #w/Grille Removed, Includes R&I/R&R Fog Lamps	19120215 10077283	#1.8 .89	0.00
2 Retainer, Upper Cover Retainer, Lower Cover			
3 Outer 4 Inner (4)	R/L 15993201 15056810	2.54 4.31	
5 Insert, Front Cover Grille, Front Cover	R/L 15135188-7	#2	33.90

6 Outer #R&R One Side Complete	R/L 15135190-89	#2	25.00
7 Inner	15135191	.2	50.85
8 Rivet, Grille (2/Side)	R/L 15116807	4.25	
9 Bracket Assy, License Plate	15032014	.2	18.45
10 Retainer, Bracket (4)	15993201	2.54	
11 Bracket, Bumper Cover (a)-See Cooling Section (a) Included w/Radiator Support Assy			
12 Spacer, Front Cover	19120214		33.33
13 Bar, Impact (HSS)	15174444	IOH	291.60
14 Brace, Impact Bar	R/L 21984691-0		6.19
15 Deflector, Front Air	15008771	.6	75.35

GMC
DENALI MODEL

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2
#w/Grille Removed O/H Bumper Assy (Includes R&I) #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	#2.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

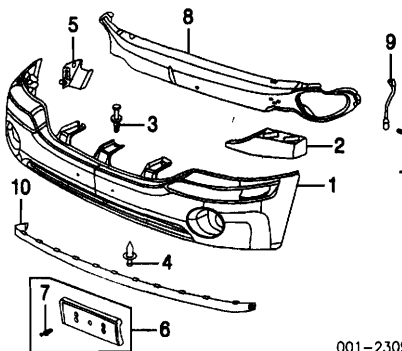


1 Cover, Front (P) (P) Paint to Match #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	89045675	#1.8	436.05
2 Retainer, Upper Cover	10077283		.89
3 Retainer, Lower Cover (4)	15056810		4.31
4 Grille, Front Cover	15271153	.2	50.85
5 Bezel, Fog Lamp	R/L 10368770-69	.1	25.83
6 Bracket Assy, License Plate	15032014	.2	18.45
7 Retainer, Bracket (4)	15993201	2.54	
8 Spacer, Bumper	89046024		34.66
9 Bar, Impact (HSS)	15174444	IOH	291.60
10 Brace, Impact Bar	R/L 10368776-5		6.79
11 Deflector, Front Air	15135703	.6	67.80
12 Retainer, Air Deflector	R/L 14103461		3.84

GMC
SLE, SLT MODEL

Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2
#w/Grille Removed O/H Bumper Assy (Includes R&I) #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	#2.0

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

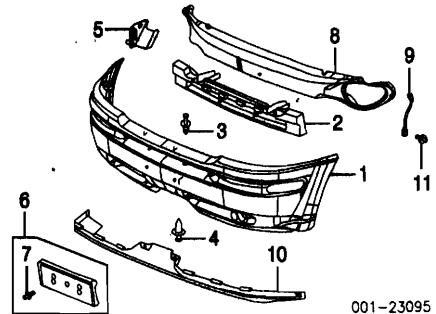


1 Cover, Front (P) (P) Paint to Match #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	88937036	#1.8	436.05
2 Spacer, Front Cover	15031679		13.41
3 Retainer, Upper Cover	02-03 14093088 04-06 10077283	.75 .89	
4 Retainer, Lower Cover (4)	15056810		4.31

5 Bracket, Bumper Cover-See Cooling Section #Included w/Radiator Support Assy			
6 Bracket Assy, License Plate	15032014	.2	18.45
7 Retainer, Bracket (a) (4) (a) Included w/License Plate Bracket Assy	15993201	2.54	
8 Bar, Impact (HSS)	15174444	IOH	291.60
9 Brace, Impact Bar	R/L 15193425-4		6.13
10 Deflector, Front Air	15008769	.6	75.35
11 Retainer, Otr Air Deflector	R/L 14093088		.75

OLDSMOBILE

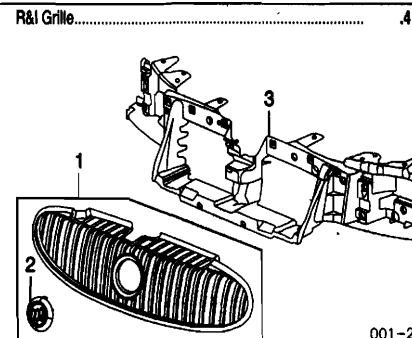
Refinish Front Cover.....	2.2
R&I Front Cover.....	#1.2
#w/Grille Removed O/H Bumper Assy (Includes R&I) #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	#2.0



1 Cover, Front (P) (P) Paint to Match #w/Grille Removed, Includes R&I/R&R Cornering Lamp & Fog Lamps	88937035	#1.8	462.21
2 Spacer, Front Cover	15031680		62.89
3 Retainer, Upper Cover (2)	14093088		.75
4 Retainer, Lower Cover (3)	5973400		1.22
5 Bracket, Bumper Cover-See Cooling Section #Included w/Radiator Support Assy			
6 Bracket Assy, License Plate	15032014	.2	18.45
7 Retainer, Bracket (a) (4) (a) Included w/License Plate Bracket Assy	15993201	2.54	
8 Bar, Impact (HSS)	15174444	IOH	291.60
9 Brace, Impact Bar	R/L 15193427-6		6.00
10 Deflector, Front Air	15008770	.6	75.35
11 Retainer, Otr Air Deflector	R/L 14103461		3.84

GRILLE

BUICK



1 Grille Assy 2004-05 2006 1st Design 2nd Design	15106803 15106803 10383961	.4 .4 .4	359.00 359.00 338.68
2 Emblem, Grille 2004-05 2006 1st Design 2nd Design #Included w/Grille Assy	89045663 89045663 1526743	.2 .2 .2	16.90 16.90 0.00
3 Panel Assy, Front-See Front Lamps Section			

CHEVROLET
2002-05

Refinish Grille Assy.....	1.0
Refinish Grille Moulding.....	.7
R&I Grille Assy.....	.4

Illustration Located in Next Column

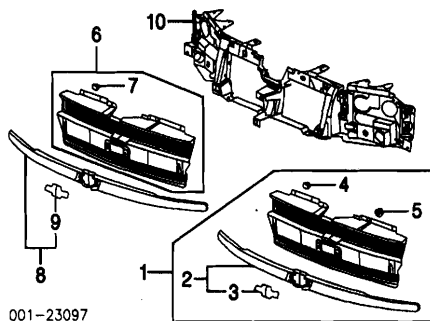
1 Grille Assy w/ H/Lamp Washers	
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ENVOY/RAINIER/TRAILBLAZER 2002-06

GRILLE Cont'd

CHEVROLET

2002-05 Cont'd



Black (RPO-41U)	10358110	.4	231.24
Blue (RPO-22U)	10371018	.4	223.96
Cashmere (RPO-15U)	15174585	.4	226.29
Chrome	12336054	.4	226.29
Gray			
RPO-16U	10371008	.4	223.96
RPO-62U	10358114	.4	224.20
Green			
RPO-38U	10371018	.4	223.96
RPO-45U	15005574	.4	218.58
RPO-47U	10358112	.4	231.24
RPO-92U	10358117	.4	231.24
Indigo (RPO-39U)	15058109	.4	231.24
Pewter (RPO-11U)	15005572	.4	226.29
Red			
RPO-44U	15120763	.4	219.41
RPO-74U	15005568	.4	226.29
RPO-86U	15174582	.4	205.63
Sandalwood (RPO-58U)	15005569	.4	221.85
Silver (RPO-67U)	10358115	.4	231.24
White (RPO-50U)	15005571	.4	221.85
w/o H/Lamp Washers			
Black (RPO-41U)	10358121	.4	219.34
Blue (RPO-22U)	10371017	.4	224.12
Gray (RPO-16U)	10371009	.4	224.12
Green			
RPO-38U	10371019	.4	224.12
RPO-45U	15149533	.4	232.50
Red (RPO-74U)	15149527	.4	219.34
Sandalwood (RPO-58U)	12336032	.4	231.24

2 Moulding Assy, Grille			
w/ H/Lamp Washers			
Chrome	89044503	.5	101.69
Paint to Match	89045531	.5	98.84
w/o H/Lamp Washers			
Chrome	89045613	.5	125.71
Paint to Match	89044660	.5	104.76

3 Emblem, Grille (a)	02-04 12335901	.2	19.83
	05 10357171	.2	27.10

4 Retainer, Grille (11)	15078238	4.28	
5 Nut, Grille Mtg (4)	15002519	1.24	

6 Grille Assy			
Charcoal	89044659	.5	87.29
7 Retainer, Grille (b) (11)	15078238	4.28	

8 Moulding Assy, Grille			
w/ H/Lamp Washers			
Chrome	89044503	.5	101.69
Paint to Match	89045531	.5	98.84
w/o H/Lamp Washers			
Chrome	89045613	.5	125.71
Paint to Match	89044660	.5	104.76

9 Emblem, Bow-Tie (c)	02-04 12335901	.2	19.83
	05 10357171	.2	27.10

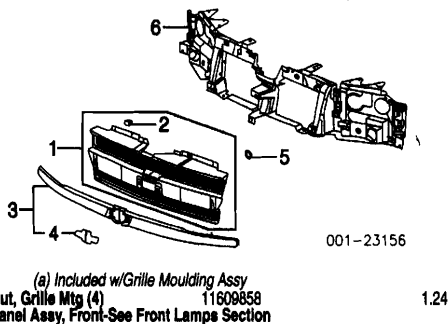
10 Panel Assy, Front-See Front Lamps Section			
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CHEVROLET 2006 LS MODEL

Refinish Grille	1.2
R&I Grille Assy	.4

Illustration Located in Next Column

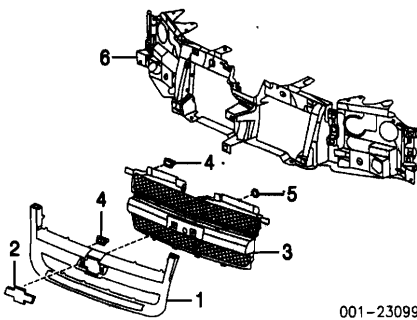
1 Grille Assy	89044659	.5	87.29
2 Retainer, Grille (11)	15078238	4.28	
3 Moulding Assy, Grille			
Chrome	89045613	.5	125.71
Paint to Match	89044660	.5	104.76
4 Emblem, Bow-Tie (a)	10357171	.2	27.10



(a) Included w/Grille Moulding Assy
5 Nut, Grille Mtg (4) 11609858
6 Panel Assy, Front-See Front Lamps Section

CHEVROLET 2006 LT MODEL

Refinish Grille	1.2
R&I Grille Assy	.4

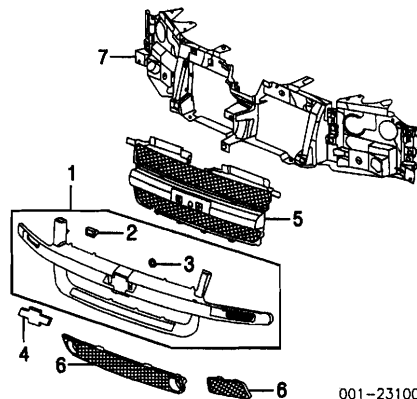


1 Grille, Outer			
Black (RPO-41U)	15787345	.5	221.86
Blue (RPO-22U)	15787343	.5	221.86
Cashmere (RPO-15U)	15787352	.5	221.86
Emerald (RPO-38U)	15787344	.5	221.86
Gray			
RPO-16U	15787342	.5	221.86
RPO-62U	15787348	.5	221.86
Red			
RPO-49U	15787346	.5	221.86
RPO-80U	15787350	.5	221.86
Silver (RPO-67U)	15787349	.5	221.86
White (RPO-50U)	15787347	.5	221.86
2 Emblem, Grille	10357171	.2	27.10
3 Grille, Inner	10383967	.5	151.00

4 Retainer, Grille (11)	15078238	4.28	
5 Nut, Grille Mtg (4)	11609858	1.24	
6 Panel Assy, Front-See Front Lamps Section			

CHEVROLET 2006 SS MODEL

Refinish Grille Assy	1.3
R&I Grille Assy	.4

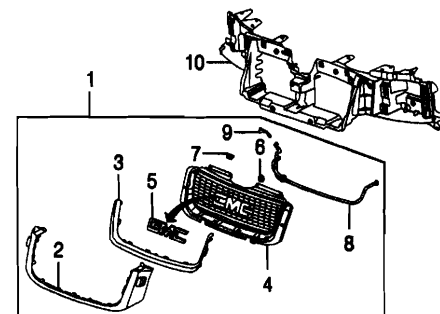


1 Grille Assy, Outer (P)	19120219	.5	203.39
(P) Paint to Match			
2 Retainer, Grille (11)	15078238	4.28	
3 Nut, Grille Mtg (4)	11609858	1.24	
4 Emblem, Grille	10357171	.2	27.10
5 Grille, Inner	15134119	.5	177.97
6 Grille, Front Cover-See Front Bumper Section			

7 Panel Assy, Front-See Front Lamps Section

GMC W/HEADLAMP WASHER

Refinish Grille	1.0
R&I Grille Assy	.4



001-23101

1 Grille Assy			
Denali Model			
Black (RPO-41U)	15246237	.4	314.76
Gray (RPO-62U)	15246239	.4	314.76
Graystone (RPO-16U)	15246236	.4	314.76
Red			
RPO-80U	15250611	.4	314.76
RPO-86U	15246241	.4	314.76
Silver (RPO-67U)	15246240	.4	314.76
White (RPO-50U)	15246238	.4	314.76

SLT Model			
Black (RPO-41U)	02-05 10358134	.4	333.65
	06 15802457	.4	334.46
Blue (RPO-22U)	04-05 10358132	.4	352.10
	06 15802462	.4	334.46
Cashmere (RPO-15U)	03-05 10358142	.4	314.76
	06 15802465	.4	334.46
Gray (RPO-62U)	02-05 10358141	.4	314.76
	06 15802446	.4	334.46
Graystone (RPO-16U)	04-05 10358131	.4	352.10
	06 15802445	.4	334.46

Green			
RPO-38U	04-05 10358133	.4	352.10
RPO-45U	02 15005594	.4	450.41
RPO-47U	02-04 10358138	.4	314.76
RPO-92U	02-04 10358140	.4	314.76
Indigo (RPO-39U)	02-04 10358136	.4	321.65
Pewter (RPO-11U)	02-03 12336028	.4	354.53

Red			
RPO-44U	10358135	.4	314.76
RPO-49U	06 15802441	.4	334.46
RPO-74U	02 15005596	.4	450.41
RPO-80U	06 15802442	.4	334.46
RPO-86U	02-05 10358139	.4	321.65
Sandalwood (RPO-58U)	02-03 12336056	.4	358.81
Silver (RPO-67U)	03-05 10358143	.4	314.76
	06 15802447	.4	334.46
White (RPO-50U)	02-05 10358137	.4	333.65
	06 15802458	.4	334.46
	19120285	.5	194.92

2 Grille, Outer (P)			
(P) Paint to Match			

3 Bezel, Grille	19120283	.5	90.00
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4 Grille, Inner			
Denali Model	15246242	.5	314.76
SLT Model	19120284	.5	194.92

5 Emblem, Grille	88891902	.2	55.28
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6 Nut, Emblem (a)	02-05 15002519	1.24	
	06 11609858	1.24	

7 Clip, Grille (a)	15078238	4.28	
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8 Hose, Headlamp Washer	15050286	59.77	
9 Nozzle, Headlamp Washer	R/L 15050272-1	29.84	

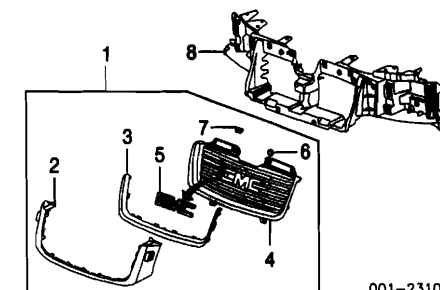
(a) As Required

(b) Included w/Grille Assy

10 Panel Assy, Front-See Front Lamps Section

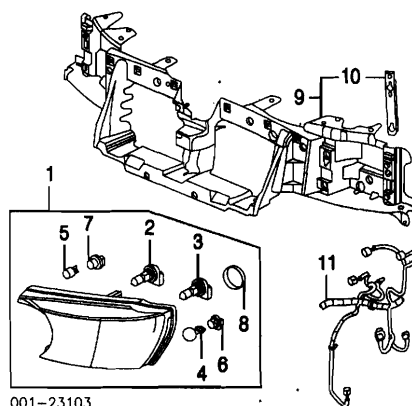
GMC W/O HEADLAMP WASHER

Refinish Grille	1.0
R&I Grille Assy	.4



001-23102

1 Grille Assy			
Black (RPO-41U)	02-05 10358148	.4	305.37
	06 15802485	.4	288.08
Blue (RPO-22U)	04-05 10358146	.4	321.19
	06 15802460	.4	288.08
Blue (RPO-91U)	02 15095018	.4	346.94
Cashmere (RPO-15U)	03-05 10358156	.4	288.09
	06 15802466	.4	288.08
Gray (RPO-62U)	02-05 10358154	.4	305.37
	06 15802468	.4	288.08
Graystone (RPO-16U)	04-05 10358145	.4	321.19
	06 15802459	.4	288.08
Green			
RPO-38U	04-05 10358147	.4	321.19
RPO-45U	02 15005586	.4	327.31
RPO-47U	02-04 10358152	.4	288.09
RPO-92U	02-04 10358155	.4	294.38
Indigo (RPO-39U)	02-04 10358149	.4	305.37
Pewter (RPO-11U)	02-03 12336055	.4	354.53
Red			
RPO-44U	02-05 10358153	.4	288.09
RPO-49U	06 15802443	.4	288.08
RPO-74U	02 15005590	.4	346.94
RPO-80U	06 15802444	.4	288.08
Sandalwood (RPO-58U)	02-03 12336027	.4	334.47
Silver (RPO-67U)	03-05 10358157	.4	305.37
	06 15802464	.4	288.08
White (RPO-50U)	02-05 10358151	.4	312.07
	06 15802467	.4	288.08

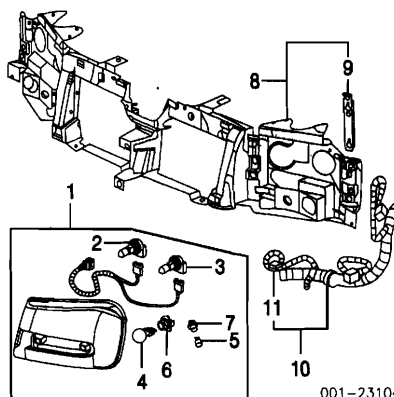


1 Lamp Assy, Combination	R/L 15123954-5	#.3	210.06
#w/Grille Removed			
2 Bulb, High Beam	R/L 9441732	#.2	14.97
3 Bulb, Low Beam	R/L 1999366	#.2	14.97
4 Bulb, Signal	R/L 1999367	#.2	3.13
5 Bulb, Park Lamp	R/L 9421330	#.2	.65
#R&R One Side Complete, Included in R&R/R Combination Lamp Assy			
6 Socket, Signal	R/L 12335631	#7.46	
7 Socket, Park Lamp	R/L 12335632	#7.32	
8 Cover, Headlamp Bulb	R/L 12335680	3.52	
#Included w/Combination Lamp Assy			
9 Panel Assy, Front	15133124	#2.4	166.78
#Includes R&I Front Cover, Not Included in O/H			
10 Retainer, Lamp (a) (2/5 Side)	R/L 19122049	d0.00	
(a) Included w/Front Panel Assy			
11 Harness, Front Lamp (b)	15135774	137.51	
(b) Order by Application			

**COMBINATION LAMP
CHEVROLET**

Aim Lamps	.4
R&I Combination Lamp Assy	R/L #.3
#w/Grille Removed	

NOTE: R&R Does Not include aim lamps.



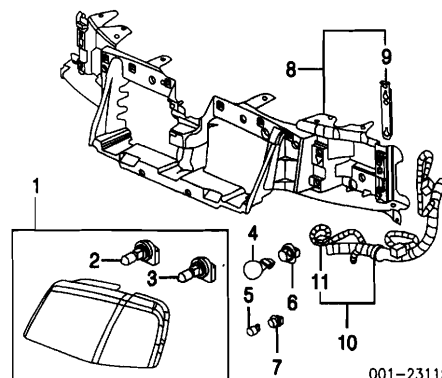
1 Lamp Assy, Combination	R 15179825	#.3	270.75
2002-05	L 15179624	#.3	267.54
2006			
L.S. SS Model	R 15179825	#.3	270.75
	L 15179624	#.3	267.54
LT Model	R/L 10390866-5	#.3	266.75
#w/Grille Removed			
2 Bulb, High Beam	R/L 9441732	#.2	14.97
3 Bulb, Low Beam	R/L 1999366	#.2	14.97
4 Bulb, Park/Signal	R/L 1999367	#.2	3.13
5 Bulb, Side Marker	R/L 9421330	#.2	.65
#R&R One Side Complete, Included in R&R/R Combination Lamp Assy			
6 Socket, Park/Signal Bulb	R/L 12335631	#7.46	
7 Socket, Side Marker Bulb	R/L 12335632	#7.32	
#Included w/Combination Lamp Assy			
8 Panel Assy, Front	15174429	#2.2	157.64
#Includes R&I Front Cover, Not Included in O/H			
9 Retainer, Lamp (a)	R/L 89044550	5.08	
(a) Included w/Front Panel Assy			
10 Harness Assy, Front Lamp (b)	15135798	128.73	
(b) Order by Application			
11 Socket, Headlamp (c)	R/L 15306009	#26.59	
(c) Included w/Front Lamp Harness Assy			

**COMBINATION LAMP
GMC**

Aim Lamps	.4
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R&I Combination Lamp Assy R/L .3

NOTE: R&R Does Not include aim lamps.

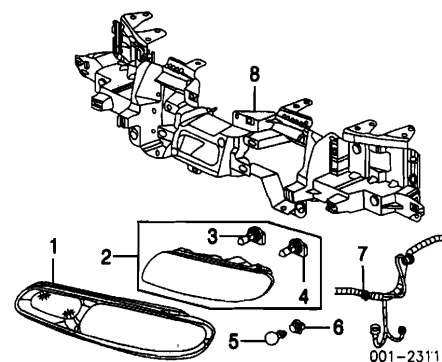


1 Lamp Assy, Combination	R/L 15069668-9	.3	327.88
2 Bulb, High Beam	R/L 9441732	#.2	14.97
3 Bulb, Low Beam	R/L 1999366	#.2	14.97
#Included w/Combination Lamp Assy			
4 Bulb, Park/Signal	R/L 1999380	#.2	3.55
5 Bulb, Side Marker	R/L 9421330	#.2	.65
#R&R One Side Complete, Included in R&R/R Combination Lamp Assy			
6 Socket, Park/Signal Bulb	R/L 12159662	#53.76	
7 Socket, Side Marker Bulb	R/L 88986416	#42.79	
8 Panel Assy, Front	15195745	#2.4	166.78
#Includes R&I Front Cover, Not Included in O/H			
9 Retainer, Lamp (a) (2/5 Side)	R/L 19122049	d0.00	
(a) Included w/Front Panel Assy			
10 Harness Assy, Front Lamp (b)	15135779	130.26	
(b) Order by Application			
11 Socket, Headlamp (c)	R/L 15306009	#26.59	
(c) Included w/Front Lamp Harness Assy			

**COMBINATION LAMP
OLDSMOBILE**

Aim Lamps	.4
R&I Combination Lamp Assy	R/L .3

NOTE: R&R Does Not include aim lamps.



1 Bezel, Lamp	R/L 15015698-7	72.96	
2 Lamp Assy, Combination	R/L 15069673-2	.3	274.24
3 Bulb, High Beam	R/L 9441732	#.2	14.97
4 Bulb, Low Beam	R/L 1999366	#.2	14.97
#Included w/Combination Lamp Assy			
5 Bulb, Park/Signal	R/L 1999380	#.2	3.55
#R&R One Side Complete, Included in R&R/R Combination Lamp Assy			
6 Socket, Park/Signal Bulb	R/L 12159662	#53.76	
7 Harness, Front Lamp	15135780	120.19	
8 Panel, Front Mtg	15174430	#2.4	166.78
#Includes R&I Front Cover, Not Included in O/H			

HEADLAMP WASHER

Refinish Headlamp Washer	R/L .2
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Illustration Located in Next Column

1 Hose, Headlamp Washer	15088854	75.77	
Chevrolet			
GMC-See Grille Section			
2 Nozzle, Headlamp Washer			
Chevrolet			
	R 15177280	#.2	95.51
	L 15177279	#.2	101.25
GMC-See Grille Section			
#w/Grille Removed, R&R Both Sides .3			
3 Cover, Headlamp Washer			

FRONT LAMPS

**COMBINATION LAMP
BUICK**

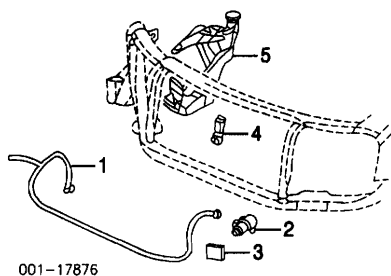
Aim Lamps	.4
R&I Combination Lamp Assy	R/L #.3
#w/Grille Removed	

NOTE: R&R Does Not include aim lamps.

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT LAMPS Cont'd

HEADLAMP WASHER Cont'd



001-17876

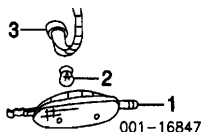
Chevrolet			
LS, LT, LTZ Model	R 15106836	.1	37.09
	L 15106835	.1	34.74
North Face Ed Model (P)	R 12335814	.1	35.12
	L 12335813	.1	35.46

(P) Paint to Match

- 4 Pump, Headlamp Washer-See Windshield Section
5 Tank Assy, Washer-See Windshield Section

CORNERING LAMP GMC

R&I Cornering Lamp	R/L	.2	
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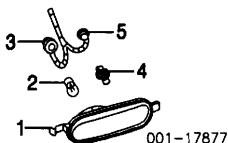


001-16847

1 Lamp, Cornering	R/L 15147829-8	.2	52.49
2 Bulb, Cornering Lamp	R/L 12450108	#.2	3.19
#Included in R&I/R&R Cornering Lamp			
3 Socket, Cornering Lamp	R/L 15306358	#47.83	

CORNERING/SIDE MARKER LAMP BUICK, OLDSMOBILE

R&I Cornering/Side Marker Lamp	R/L	.2	
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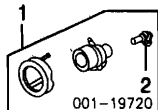


001-17877

1 Lamp, Cornering/Side Marker	R 15000391	.2	77.03
	L 15161505	.2	77.03
2 Bulb, Cornering Lamp	R/L 12450108	#.2	3.19
3 Socket, Cornering Lamp	R/L 15306358	#47.83	
4 Bulb, Side Marker	R/L 9421330	#.2	.65
#R&R One Side Complete, Included in R&I/R&R Cornering/Side Marker Lamp			
5 Socket, Side Marker	R/L 88986416	#42.79	

FOG LAMP BUICK

R&I Fog Lamp Assy	R/L	.3	
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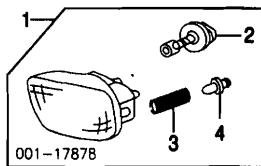


001-19720

1 Lamp Assy, Fog	R/L 15162675	.3	95.38
2 Bulb, Fog Lamp	R/L 92095787	#.2	13.37
#Included w/Fog Lamp Assy			
#Included in R&I/R&R Fog Lamp Assy			

FOG LAMP CHEVROLET LS, LT, LTZ MODEL

R&I Fog Lamp Assy	R/L	.3	
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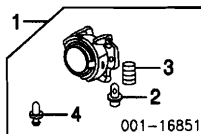


001-17878

1 Lamp Assy, Fog	R 15076246	.3	89.97
	L 15175700	.3	89.97
2 Bulb, Fog Lamp	R/L 9442876	#.2	14.50
#Included in R&I/R&R Fog Lamp Assy			
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
#Included w/Fog Lamp Assy			

FOG LAMP CHEVROLET SS MODEL

R&I Fog Lamp Assy	R/L	.3	
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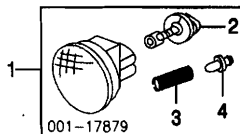


001-16851

1 Lamp Assy, Fog	R/L 15161503	.3	105.84
2 Bulb, Fog Lamp	R/L 9442881	#.2	12.44
#Included in R&I/R&R Fog Lamp Assy			
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
#Included w/Fog Lamp Assy			

FOG LAMP GMC

R&I Fog Lamp Assy	R/L	.3	
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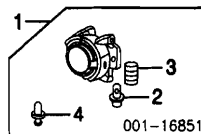


001-17879

1 Lamp Assy, Fog	02-04 R/L 15076247	.3	89.97
	05-06 R/L 15269042	.3	89.97
2 Bulb, Fog Lamp	R/L 9442876	#.2	14.50
#Included in R&I/R&R Fog Lamp Assy			
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
#Included w/Fog Lamp Assy			

FOG LAMP OLDSMOBILE

R&I Fog Lamp Assy	R/L	.3	
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001-16851

1 Lamp Assy, Fog	R/L 15161503	.3	105.84
2 Bulb, Fog Lamp	R/L 9442881	#.2	12.44
#Included in R&I/R&R Fog Lamp Assy			
3 Spring, Lamp Adj	R/L 16521608		3.84
4 Retainer, Fog Lamp	R/L 16514113		.72
#Included w/Fog Lamp Assy			

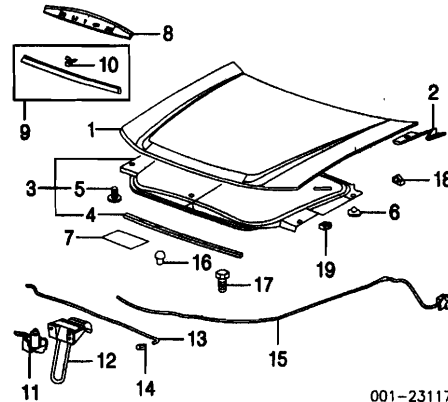
HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.7
Add for Underside	1.3
Refinish Hinge	R/L
R&I Hood Assy	.5
Add to R&I Hood Panel	
w/Underhood Lamp	.2

Illustration Located in Next Column

1 Panel, Hood	88980747	1.0	361.49
Buick			



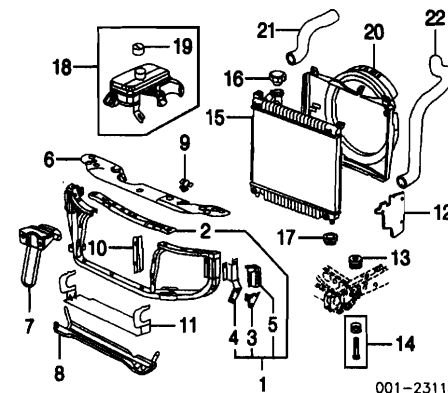
001-23117

Chevrolet	12478013	1.0	356.15
GMC	12478014	1.0	342.32
Oldsmobile	12478015	1.0	341.64
2 Hinge, Hood	R 15160699	#.3	27.40
	L 15160698	#.3	22.67
#w/Hood Removed			
3 Insulator Assy, Hood	15237896	.3	57.82
4 Seal, Front Hood	15160714	.1	10.44
5 Retainer, Front Seal (4)	15678979		4.39
#Included w/Hood Insulator Assy			
6 Retainer, Insulator (5)	20064875		1.59
7 Brace, Hood			
Buick, GMC, Oldsmobile	15097890		11.26
8 Nameplate			
"BUICK"	15137209	.2	102.07
9 Moulding Assy, Front Hood			
GMC	15298565	.3	40.84
10 Clip, Moulding (a) (5)	11519026		4.04
(a) Included w/Front Hood Moulding Assy			
11 Latch, Hood			
Buick, Oldsmobile	02-03 15756432	.2	45.98
	04-06 15135073	.2	31.70
	15233704	.2	42.26
Chevrolet, GMC			
12 Support, Center Latch-See Cooling Section	10393350	.1	7.44
13 Rod, Prop Support	15075348		4.07
14 Bushing, Prop Rod	21997874	.5	16.69
15 Cable, Release	15046599		4.07
16 Bumper, Center Hood	R/L 10277069		4.65
17 Bumper, Front Side Hood	R/L 15735963		1.28
18 Bumper, Rear Side Hood	02 12450086	.2	13.43
19 Lamp, Underhood			

COOLING

Use Procedure Explanations 5 and 28 with the following text.

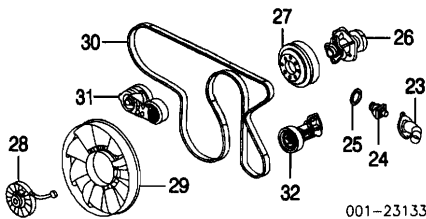
Refinish Radiator Support Assy	1.5
Refinish Upper Support	.5
R&I Radiator	#2.8
#w/Grille Removed, Includes R&I Fan & Shroud	
Add to R&I Radiator Support	
To R&I/R&R Base Mechanical Components	m #.5
#Includes R&I/R&R A/C Condenser	
To Aim Lamps	.4
Evacuate & Recharge	m 1.4
Recover Refrigerant	m .3



001-23118

1 Support Assy, Radiator	88937236	#8.0	396.06
#Includes R&I Air Cleaner Assy, R&I/R&R Grille, Front Panel, Radiator, Fan Shroud, Combination Lamp Assemblies, Battery, Battery Tray, Hood Bumpers, Hood Latch, Prop Rod Support, Upper Tie Bar, Bumper Bracket Reinf, Center Latch Support, Rad Supt Sight Shield, Upper Side Baffles, Lower Front Baffle, Clips, Fasteners & Disconnect & Connect Hood Release Cable & Wiring as Necessary			
2 Bar, Upper Tie	15176209	1.0	93.75
3 Bracket, Bumper Cover	R/L 15147254-3		9.90
4 Reinf, Bumper Bracket	R/L 15032353-2	1.0	13.13

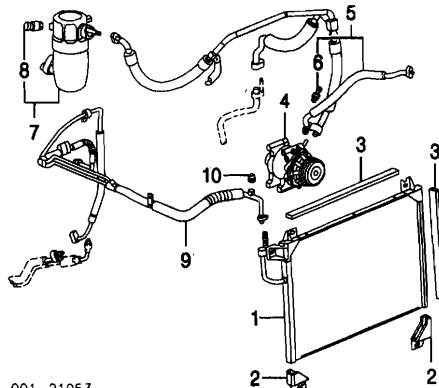
5 Bracket, Rad Support	R/L 12478036-5	45.76
*Included w/Radiator Support Assy		
6 Deflector, Front Air-See Front Bumper Section		
6 Baffle, Upper Air		
2002	15074849	.2 31.67
2003-05	N.A.	.2 0.00
2006		
SS Model	15234014	.2 45.85
7 Support, Center Latch	15203353	.2 38.75
8 Plate, Skid	15082952	.1 48.17
9 Sensor, Ambient Air	15047946	.3 17.28
10 Retainer, Sensor	15152429	4.25
10 Baffle, Upper Side		
Buick, GMC		
R 15101100		4.96
L 15101099		4.68
Chevrolet	R/L 15101098-7	4.96
Oldsmobile	R/L 15758447-6	4.75
11 Baffle, Lower Front		
Buick, GMC	15131020	30.60
Chevrolet		
4.2L, 5.3L Eng	15131020	30.60
6.0L Eng	10371585	21.93
Oldsmobile	15161007	36.60
12 Baffle, Lower Side	R/L 10380463	4.24
13 Cushion, Uptr Support Mtg	R/L 15768821	17.10
14 Cushion, Lower	R/L 15768290	9.74
15 Radiator		
4.2L Eng	15196385	#2.8 452.40
5.3L, 6.0L Eng	15196386	#2.8 524.46
*w/Grille Removed, Includes R&R Fan & Shroud		
16 Cap, Radiator	15042975	12.76
17 Cushion, Rad Mount	R/L 52486802	5.84
18 Reservoir Assy, Coolant	15144777	.5 32.83
19 Cap, Coolant Reservoir (a)	15060681	4.82
(a) Included w/Coolant Reservoir Assy		
20 Shroud, Fan		
4.2L Eng	15170459	#2.5 40.03
5.3L, 6.0L Eng	15204231	#2.5 40.03
*Includes R&R Fan Clutch		
21 Hose, Upper Rad		
4.2L Eng	15160996	#.6 22.24
5.3L, 6.0L Eng	15763316	#.6 40.11
22 Hose, Lower Rad		
4.2L Eng	15160997	#.7 53.19
5.3L, 6.0L Eng	15205921	#.7 32.12
*R&R Complete 1.0		



001-23133

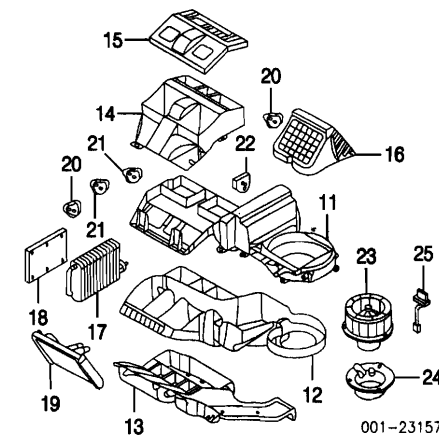
W/REAR A/C	
R&I Condenser	m #.4
*w/Radiator Removed	
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



001-21053

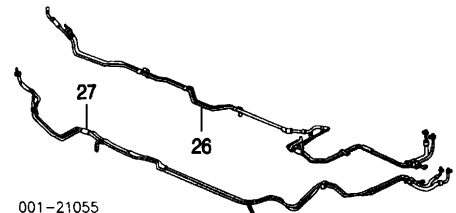
1 Condenser			
4.2L Eng	52495585	m #.4	381.22
5.3L Eng	88968636	m #.4	381.22
*w/Radiator Removed			
2 Bracket, Condenser	R/L 15162218-7		4.04
3 Seal, Foam			
Upper/Lower (2)	15162216		4.16
Side	R/L 15162215		4.04
4 Compressor			
4.2L Eng	15198475	m 1.7	779.17
5.3L Eng	15196708	m 1.7	573.52
Belt, A/C			
4.2L Eng-See Cooling Section			
5.3L Eng	12576446	.5	16.39
*Serviced w/Drive Belt			
5 Hose Assy, Compressor			
4.2L Eng	02 15165916	m 1.0	238.06
	03-06 15185276	m 1.0	247.58
5.3L Eng	15175349	m 1.0	179.53
6 Sensor, Pressure (a)	22664328	m .5	49.70
(a) Included w/Compressor Hose Assy			
7 Receiver/Drier Assy	02 88968802	m .5	141.94
	03-06 89040308	m .5	141.97
8 Switch, Cycling (b)	89040362	m .3	34.32
(b) Included w/Receiver/Drier Assy			
9 Tube, Evaporator	02 15163719	m .6	137.76
	03-06 15139726	m .6	137.76
10 Cap, Evaporator Tube	52458768		4.32



001-23157

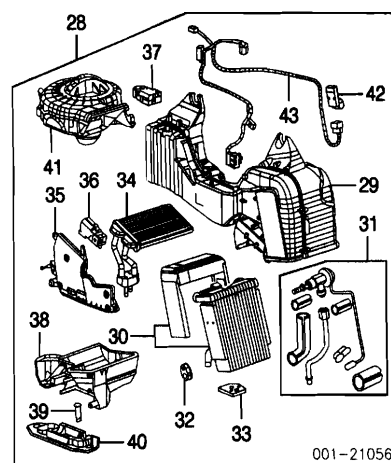
11 Case, Upper Evaporator	02 52489408	m #2.3	131.81
	03-06 52493548	m #2.3	36.43
12 Case, Lower Evaporator	02 52489409	m #2.3	172.59
	03-05 52493544	m #2.3	36.43
	06 89018762	m #2.3	36.43
13 Case, Heater	02 52489410	m #2.3	14.42
	03-06 89018763	m #2.3	13.87
14 Case, Evaporator	02 52489419	m #2.3	106.78
	03-06 89018644	m #2.3	106.78
15 Case, Blower	02 52489420	m #2.3	181.65
16 Case, Air Distribution	52489416	m #2.3	175.22
*R&R Complete, w/Instrument Panel Removed			
17 Core, Evaporator	02 52487350	m #2.7	341.76
	03-06 52498635	m #2.7	322.18
18 Filter, Evaporator	52484807	.5	110.22
19 Core, Heater	02 52495721	m #2.9	172.89
	03-06 52498633	m #2.9	91.45
Actuator, Temp Valve			
20 Right (2)	R 89018365	m #.3	187.65

21 Left (2)	L 89018375	m #.3	127.87
*w/Instrument Panel Removed			
22 Cam, Mode Control	02 89018525	m	52.96
	03-06 89018363	m	22.15
23 Motor & Fan, Blower (c)	89018747	m .8	117.35
(c) Order by Application			
24 Cover, Blower Motor	N.A.	m	0.00
25 Module, Control	52494707	m .8	107.18



001-21055

Tube, Aux Evaporator			
26 Inlet	15113349	m	362.99
27 Outlet (c)	15293725	m	370.25
Tube, Aux Compressor (c)			
(c) Order by Application	15139207	m	127.70



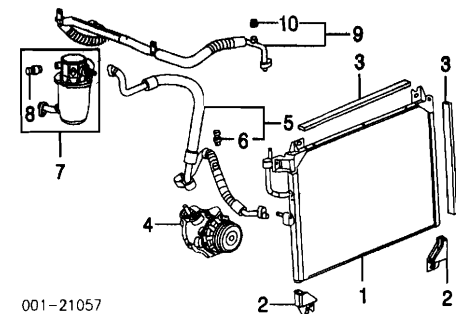
001-21056

28 Module Assy, Rear A/C Heater-Serviced by Components			
29 Case, Rear Evaporator/Heater	89023340	m #1.9	69.82
30 Core, Evaporator	02-04 89023466	m #2.3	341.76
	05-06 89023466	m #2.3	341.76
*w/Rear Quarter Trim Removed			
31 Valve, Expansion	88892986	m	100.64
32 Grommet, Evap Tube	88896238	m	3.94
33 Gasket, Evaporator	88892985	m	16.62
34 Core, Heater	89023339	m #2.0	118.09
35 Cover, Heater Core	89023464	m	3.94
36 Actuator, Temp Valve	88892975	m #.4	51.95
37 Actuator, Mode Valve	88892975	m #.4	51.95
*w/Rear Quarter Trim Removed			
38 Case, Lower Evap	02-04 89023342	m	32.82
	05-06 89023467	m	32.82
39 Tube, Drain	88896239	m	4.41
40 Seal, Evap Tube (c)	89024904	m	32.97
(c) Order by Application			
41 Motor, Blower	88892974	m #.6	178.89
42 Module, Blower Motor	88892976	m #.4	119.17
*w/Rear Quarter Trim Removed			
43 Harness, Wiring	88892995	m	42.31

W/O REAR A/C

R&I Condenser	m #.4
*w/Radiator Removed	
Evacuate & Recharge System	m 1.4
Recover Refrigerant	m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



001-21057

A/C REFRIGERANT CAPACITIES

A/C R-134a Refrigerant Capacity
2002-06:
Front System 30 Ozs (1.875 Lbs), 850 g
Front & Rear System 48 Ozs (3.0 Lbs), 1361 g

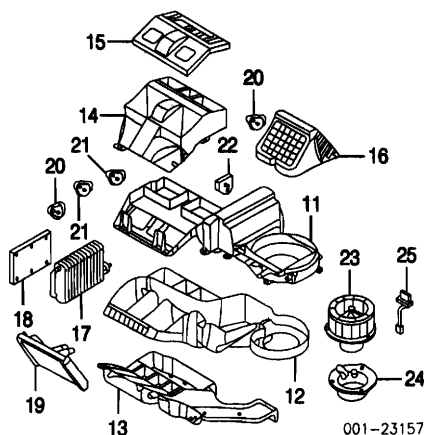
A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

A/C HEATER/VENTILATION Cont'd

W/O REAR A/C Cont'd

1 Condenser					
4.2L Eng	52495585	m	#.4	381.22	
5.3L 6.0L Eng	88986836	m	#.4	381.22	
<i>#w/Radiator Removed</i>					
2 Bracket, Condenser	R/L 15162218-7			4.04	
3 Seal, Foam					
Upper/Lower (2)	15162216			4.16	
Side	R/L 15162215			4.04	
4 Compressor					
4.2L Eng	15198475	m	1.7	779.17	
5.3L 6.0L Eng	15196708	m	1.7	573.52	
<i>Belt, A/C</i>					
4.2L Eng-See Cooling Section					
5.3L Eng	12576446		.3	16.39	
<i>Serviced w/Drive Belt</i>					
5 Hose Assy, Compressor					
4.2L Eng	02 15092551	m	1.0	209.13	
	03-06 15185275	m	1.0	144.58	
	04-05 10378754	m	1.0	178.07	
	06 15276426	m	1.0	183.04	
	15276426	m	1.0	183.04	
6 Sensor, Pressure (a)	22664328	m	.4	49.70	
<i>(a) Included w/Compressor Hose Assy</i>					
7 Receiver/Drier Assy	02 1132780	m	.5	136.44	
	03-06 15132114	m	.5	141.97	
8 Switch, Cycling (b)	89040362	m	.4	34.32	
<i>(b) Included w/Receiver/Drier Assy</i>					
9 Tube Assy, Evaporator	02 15064837	m	.6	91.73	
	03-06 15125284	m	.6	91.73	
10 Cap, Evaporator Tube (c)	52458768			4.32	
<i>(c) Included w/Evaporator Tube Assy</i>					



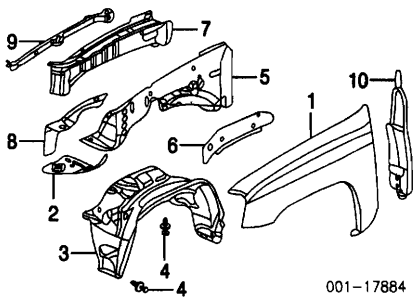
11 Case, Upper Evaporator	02 52489408	m	#2.3	131.81	
	03-06 52493548	m	#2.3	36.43	
12 Case, Lower Evaporator	02 52489409	m	#2.3	172.59	
	03-05 52493544	m	#2.3	36.43	
	06 89018762	m	#2.3	36.43	
13 Case, Heater	02 52489410	m	#2.3	14.42	
	03-06 89018763	m	#2.3	13.87	
14 Case, Evaporator	02 52489419	m	#2.3	106.78	
	03-06 89018644	m	#2.3	106.78	
15 Case, Blower	52489420	m	#2.3	181.65	
16 Case, Air Distribution	52489416	m	#2.3	175.22	
<i>#R&R Complete, w/Instrument Panel Removed</i>					
17 Core, Evaporator	02 52487350	m	#2.7	341.76	
	03-06 52498635	m	#2.7	322.18	
18 Filter, Evaporator	52484807	m	.5	110.22	
19 Core, Heater	02 52495721	m	#2.9	172.89	
	03-06 52498633	m	#2.9	91.45	
<i>Actuator, Temp Valve</i>					
20 Right (2)	R 89018365	m	#.3	187.65	
21 Left (2)	L 89018375	m	#.3	187.65	
<i>#w/Instrument Panel Removed</i>					
22 Cam, Mode Control	02 89018525	m		52.96	
	03-06 89018363	m		22.15	
23 Motor & Fan, Blower (d)	89018747	m	.8	117.35	
<i>(d) Order by Application</i>					
24 Cover, Blower Motor	N.A.	m		0.00	
25 Module, Control	52494707	m	.8	107.18	

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL

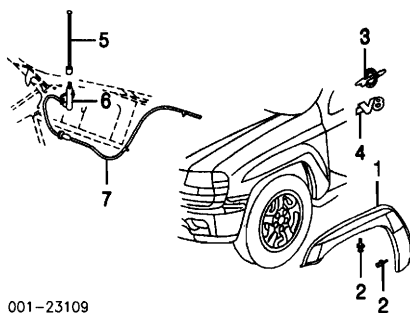
Refinish Fender Outside	R/L	2.0	
Add to Edge Fender	R/L	1.0	
Refinish Rear Wheelhouse Panel	R/L	1.0	
Refinish Front Wheelhouse Panel	R/L	.4	
R&I Fender Assy	R/L	#1.4	
<i>#w/Front Cover Removed</i>			
Add to R&R Fender			
w/Antenna		.3	
w/Wheel Opening Mldgs	R/L	.3	



1 Fender					
Buick	R/L 88980463-2		#1.6	279.88	
Chevrolet	R/L 12477994-3		#1.6	249.48	
GMC	R/L 12477996-5		#1.6	276.59	
Oldsmobile	R/L 12477998-7		#1.6	296.67	
<i>#w/Front Cover Removed</i>					
2 Panel, Front Wheelhouse	R 15077864		#1.0	23.97	
	L 15076501		#1.0	23.97	
<i>#Included in R&R Rear Wheelhouse Panel</i>					
3 Liner, Fender	R 15165308		#.4	64.98	
	L 15165886		#.4	64.98	
<i>#Included in R&R Fender</i>					
4 Retainer, Liner (8/Slide)	02 R/L 25642453			4.63	
	03-06 R/L 11518017			4.25	
5 Panel, Rear Wheelhouse	R 88980370		#5.0	88.81	
	L 88980369		#5.0	89.64	
<i>#w/Slide Upper Rail Removed Deduct 3.5</i>					
6 Reinf, Frt Whlhou	R 15187078			4.26	
	L 15187077			4.65	
7 Rail, Upper Side	R/L 12478030-29		#4.0	76.84	
<i>#w/Radiator Support Assy Removed Deduct 1.0</i>					
8 Reinf, Battery Tray	L 15159822		.5	8.78	
9 Bracket, Upper Fender	R 15127930			9.29	
	L 15127929			20.59	
10 Seal, Fender	R 15268785			18.84	
	L 15173518			18.87	

EXTERIOR TRIM

Refinish Wheel Opening Moulding	R/L	1.2	
R&I Wheel Opening Moulding	R/L	.3	

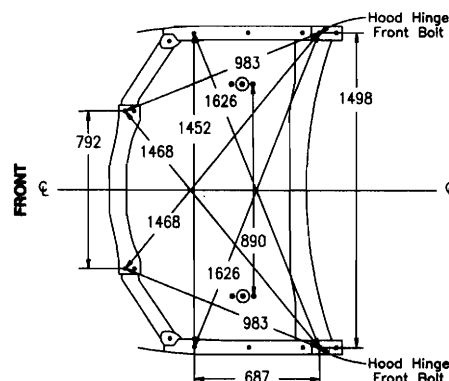


1 Moulding, Wheel Opening					
Chevrolet					
w/North Face Edition	R/L 15163389-8		.3	182.46	
Pewter	R/L 15163389-8		.3	182.46	
Paint to Match	R/L 15079890-1		.3	122.22	
w/o North Face Edition (P)					
(P) Paint to Match					
2 Retainer, Wheel Opening Mldg	R/L 11518017			4.25	
<i>(8/Slide)</i>					
3 Nameplate (Adhesive)	R/L 15113312		.2	127.03	
4 "V8"					
Chevrolet	R/L 15174557		.2	8.53	
GMC	R/L 15772449		.2	8.53	
5 Mast, Fixed Antenna	R 15087886		.2	25.82	
6 Base, Fixed Antenna	15065300		1.2	15.10	
7 Cable, Antenna	15204023			11.26	

UNDERHOOD DIMENSIONS

Illustration Located in Next Column

061-10085



AIR BAG SYSTEM

Use Procedure Explanation 30 with the following text.

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

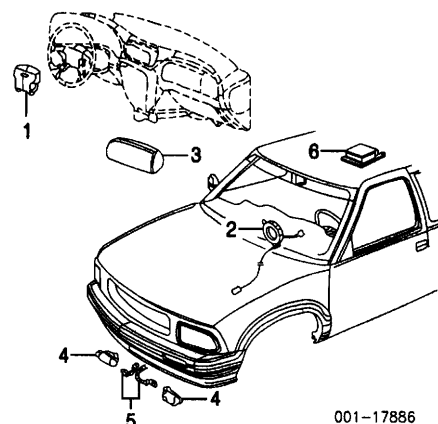
NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: Instrument Panel Support must be replaced if the Steering Column Capsules have released or Column has collapsed, steel Knee Bolster Brackets are bent or parts which attach to the magnesium support do not fit.

NOTE 4: For Air Bag System Service Procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.

FRONT

Disable & Enable Air Bag System	m	.5	
Diagnose Air Bag System (If Required)	m	#.5	
<i>#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes</i>			



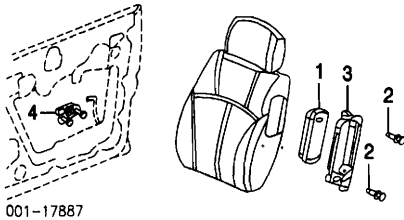
1 Module, Driver Air Bag					
Buick					
Cashmere	04 15162664	m	#.3	683.90	
	05-06 15112400	m	#.3	687.96	
Ebony	04 15162663	m	#.3	694.16	
	05-06 15112399	m	#.3	687.96	
Chevrolet					
Cashmere	04 15090441	m	#.3	694.16	
Ebony					
LS, LT, LTZ Model	02-03 15168511	m	#.3	656.06	
	04 15118212	m	#.3	687.96	
	05-06 15112395	m	#.3	687.96	
SS Model	15140195	m		664.50	
Oak	02-03 15750890	m	#.3	694.16	
GMC					
Denali Model	10379084	m	#.3	687.96	
SLE, SLT Model					
Cashmere	04 15090444	m	#.3	694.16	
Ebony	02-03 15168514	m	#.3	643.74	
	04 15118216	m	#.3	687.96	
	05-06 15112397	m	#.3	674.47	
Oak	02-03 15168515	m	#.3	665.90	
Oldsmobile					
Ebony	02-03 15168517	m	#.3	656.06	
	04 15090446	m	#.3	694.16	
Oak	02-03 15750892	m	#.3	694.16	
<i>#Included in R&R Steering Wheel</i>					
2 Coll, SIRI					

2002-04	26090357	m	.8	145.04
2005-06 (a)	88965345	m	.8	154.55
*Included w/Column Assy-listed in Steering Wheel/Column Section				
3 Module, Pass Air Bag				
Cashmere	04 15191739	m	#.6	694.16
	05 10381179	m	#.6	687.96
	06 10370902	m	#.6	664.50
Ebony (a)	15147281	m	#.6	677.79
Gray	05 10391178	m	#.6	687.96
	06 10370901	m	#.6	664.50
Oak (a)	02-03 15071215	m	#.6	683.90
Pewter (a)	02-04 15071214	m	#.6	694.16

(a) Order by Application				
#w/Instrument Panel Removed				
Bracket, Pass Side Module				
Oldsmobile	15007683	m		0.00
4 Sensor, Front	02-04 R/L 15085679	m	#1.3	93.27
	05 R/L 15077445	m	#1.3	68.03
	06 R/L 10369566	m	#1.3	64.29

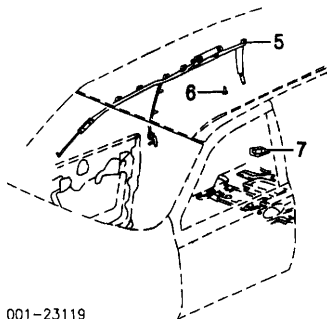
#w/Grille Removed				
5 Connector, Sensor	02-04 R/L 15306439			29.20
	05-06 R/L 88953129			35.79
6 SDM Unit				
2002-04 (a)				
w/Side Air Bags	12233969	m	#.7	285.35
w/o Side Air Bags	12233979	m	#.7	295.42
2005-06				
w/Side Curtain Air Bags				
w/OPDS	12240200	m	#.7	338.60
w/o OPDS	12249565	m	#.7	338.60
w/o Side Curtain Air Bags	12240210	m	#.7	338.60

(a) Order by Application				
#w/Center Console Removed				
SIDE				
Disable & Enable Air Bag System		m	.5	
Diagnose Air Bag System (If Required)		m	#.5	
#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes				



1 Module, Side Air Bag				
Driver Side				
Cashmere	04 15198955	m	#.6	65.65
Oak	02 15073857	m	#.6	202.80
	03 15206486	m	#.6	213.19
Pewter	02-04 15206484	m	#.6	212.15
Passenger Side				
Cashmere	04 15198954	m	#.6	216.39
Oak	02 15073860	m	#.6	202.80
	03 15165995	m	#.6	175.19
Pewter	02-04 15165994	m	#.6	175.19
#w/Front Seat Assy Removed				
2 Retainer, Side Module (2/Side)	02-04 R/L 88949553			5.91
3 Housing, Side Air Bag				
Driver Side	02-04 88948976			43.04
Passenger Side	02-04 88949339			38.17
4 Sensor, Side Impact				
Driver Side	02 15161750	m	#.4	38.13
	03-04 15179053	m	#.4	39.39
	05 15077444	m	#.4	70.01
	06 10369565	m	#.4	207.14
Passenger Side	02 15161750	m	#.4	38.13
	03-04 15179053	m	#.4	39.39
	05 15077444	m	#.4	70.01
	06 10369565	m	#.4	207.14

#w/Door Trim Panel Removed



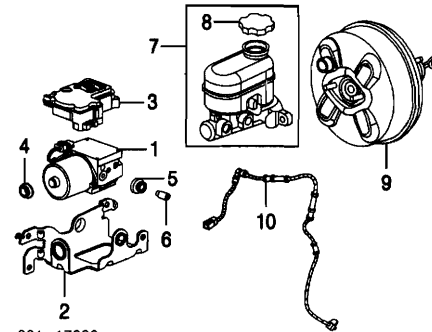
5 Module, Side Curtain Air Bag				
Buick	R 15233237	m	#.8	327.86
	L 15252260	m	#.8	327.86
Chevrolet, GMC	R 15233237	m	#.8	327.86
TrailBlazer, Envoy	L 15252260	m	#.8	327.86
TrailBlazer EXT, Envoy XL	R 15233239	m	#.8	332.79

Envoy XUV	L 15252262	m	#.8	332.79
	R/L 15233241-0	m	#.8	332.79
#w/Headliner Removed				
6 Bolt, Mounting (5/Side)	R/L 11588337			.40
#w/Center Pillar Trim Removed				
7 Sensor, Roll Over	15233599	m		210.25

ABS/BRAKES

Bleed Brake System				
w/4 Wheel ABS		m	1.0	
w/2 Wheel ABS		m	.8	

NOTE: R&R Does Not include bleed brake system.



1 Valve, Brake Press Modulator				
2002-05				
w/Traction Control	88964381	m	1.0	359.03
w/o Traction Control	88964383	m	1.0	344.17
2006	19148613	m	1.0	354.26
(a) Order by Application				
2 Bracket, Valve				
02	88935740			56.68
03-05	88935756			32.56
06	19148614			22.17
3 Module, ABS Control				
2002-05				
w/Traction Control	02 88935759	m	.9	773.54
	03-05 88982301	m	.9	804.08
w/o Traction Control	02-03 88982302	m	.9	655.27
	04-05 15125070	m	.9	326.73
2006	15813054	m	.9	237.41
(a) Order by Application				
4 Bushing, Front Mtg				
	12389626			10.10
5 Bushing, Side Mtg (2)				
	12473002			.96
6 Bolt, Brake Module (2)				
02-05	12473003			4.25
	06 89027160			3.51
7 Cylinder Assy, Brake Master				
02-05	18060788	m	.9	203.34
	06 15142479	m	.9	118.78
8 Cap, Reservoir				
	18060795			26.97
#Included w/Brake Master Cylinder Assy				
9 Booster, Brake				
2002-04	18047694	m	#1.3	225.96
2005				
w/DOD	10392077	m	#1.3	198.67
w/o DOD	18047694	m	#1.3	225.96
2006				
4.2L, 6.0L Eng	15267004	m	#1.3	104.28
5.3L Eng	15267005	m	#1.3	137.56
#Includes R&R Brake Master Cylinder Assy				
10 Sensor, Front ABS-See Front Suspension Section				
Sensor, Rear ABS	R/L 15131391	m		63.75

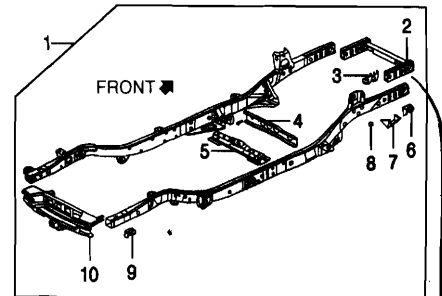
FRAME

Use Procedure Explanation 9 with the following text.

Add to R&R Frame				
w/4WD		m	2.0	
w/Cruise Control		m	.1	
w/Skid Plate			.3	

Illustration Located in Next Column

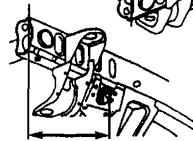
1 Frame Assy				
Buick				
4.2L Eng	04-05 15259133		27.0	2116.07
	06 15116318		27.0	2116.07
5.3L Eng	04-05 15259134		27.0	1783.55
	06 15116323		27.0	2116.07
Chevrolet, GMC				
TrailBlazer, Envoy				
2002-03 (a)	15180184		27.0	2421.99
2004-05				
4.2L Eng	15259133		27.0	2116.07
5.3L Eng	15259134		27.0	1783.55
2006				
4.2L Eng	15116318		27.0	2116.07
5.3L, 6.0L Eng	15116323		27.0	2116.07
TrailBlazer EXT, Envoy XL				
2002-03	15180185		27.0	2798.57
2004				
4.2L Eng	15259487		27.0	2961.76
5.3L Eng	15117296		27.0	2961.76



001-16858



420 mm
(16 1/2 inches)



420 mm
(16 1/2 inches)

2005				
4.2L Eng	15259487		27.0	2961.76
5.3L Eng	15136539		27.0	2717.76
2006				
4.2L Eng	15116319		27.0	2416.29
5.3L Eng	15116320		27.0	2416.29
Envoy XUV				
2004				
4.2L Eng	10356557		27.0	2717.77
5.3L Eng	15117298		27.0	2961.76
2005				
4.2L Eng	15259488		27.0	2717.77
5.3L Eng	15136540		27.0	2717.76
Oldsmobile				
2002-03 (a)	15180184		27.0	2421.99
2004	15259133		27.0	2116.07
(a) Order by Application				
2 Frame, Front Half				
02-05	89040431		#7.5	586.59
06	N.A.		#7.5	0.00
#w/Stabilizer Bar Bracket Removed, Section 420 mm From Forward End of Rail				
3 Bracket, Rad Support				
R/L	15019814-3		1.0	14.82
4 Support, Steering Gear				
R/L	15019853		2.0	106.89
5 Xmb, Trans Support				
R/L	15020364		.8	139.30
6 Mount, Frt Body-Serviced w/Frame Assy				
7 Bracket, Frt Stab Shaft				
R/L	12479894-3		1.0	46.52
8 Spacer, Frt Stab Shaft				
R/L	15065935			2.53
9 Mount, Rear Body-Serviced w/Frame Assy				
10 Bar, Impact (HSS)				
	15094349		#.6	404.11
#Included w/Frame Assy				
#w/Rear Cover Removed				
11 Xmb, Steering Gear				
	15085421		2.0	62.67
12 Brace, Frame				
Buick, Oldsmobile	15752337			9.83
Chevrolet, GMC				
TrailBlazer, Envoy	15752337			9.83
TrailBlazer EXT, Envoy XL, Envoy XUV	15076943			40.97
Cushion, Upper Body Mount				
No. 1	R/L 15225013			204.65
No. 2				
Buick, Oldsmobile	R/L 15056813			19.79
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056813			19.79
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15079664			21.66
No. 3				
Buick, Oldsmobile	R/L 15056814			21.66
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056814			21.66
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15079667			16.67
No. 4				
Buick, Oldsmobile	R/L 15056815			23.18
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056815			23.18
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15056812			30.32
No. 5				
Buick, Oldsmobile	R/L 15056816			25.00
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15056816			25.00
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15079665			27.26
Cushion, Lower Body Mount (5/Side)				
Buick, Oldsmobile	02-03 R/L 21998827			13.58

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRAME Cont'd

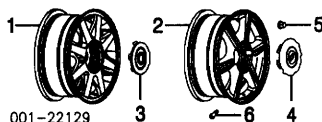
04-06 R/L 21998826	13.97
Chevrolet, GMC	
TrailBlazer, Envoy 02-03 R/L 21998827	13.58
04-06 R/L 21998826	13.97
TrailBlazer EXT, Envoy XL, Envoy XUV	
R/L 21998826	13.97
Bolt, Body Mount (5/5ide)	4.25

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL BUICK

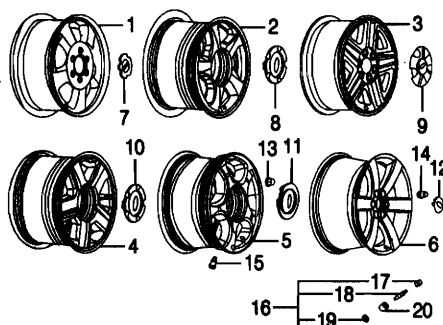
Add to R&I Spare Wheel & Tire Assy..... 2



Wheel, Alloy		
1 RPO-N75	9594938	.3 486.54
2 RPO-N80	9593400	.3 598.26
Cap, Wheel		
3 RPO-N75	9594939	53.81
4 RPO-N80	9595880	25.19
5 Nut, Wheel	04 22526184	4.49
	05-06 9594681	4.65
6 Stem, Valve	274288	2.00

ALLOY WHEEL CHEVROLET

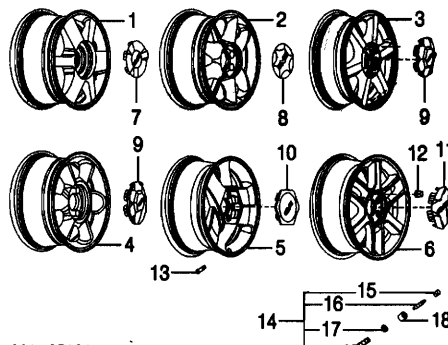
Add to R&I Spare Wheel & Tire Assy..... 2



001-23120		
Wheel, Alloy		
1 16x7"		
2 RPO-QC3	9593377	.3 353.78
3 RPO-QC4	02-03 9593372	.3 353.78
4 RPO-N74		
5 2002-03	9593382	.3 383.30
6 2004-06	9594946	.3 515.75
7 RPO-N75	04-06 9594944	.3 515.75
8 20x8"	06 88967354	.3 465.39
Cap, Wheel		
9 16" Wheels		
10 RPO-QC3	9595401	59.52
11 RPO-QC4	02-03 9593374	41.97
12 17" Wheels		
13 RPO-N74		
14 2002-03	9593384	51.54
15 2004-06	9594947	53.09
16 RPO-N75	04-06 9594945	49.26
17 20" Wheels	06 9595887	6.86
Nut, Wheel		
18 16", 17" Wheels	02-04 22526184	4.49
	05-06 9594681	4.65
	06 9594682	7.35
19 Stem, Valve	274288	2.00
20 Sensor Assy, Tire Pressure	06 25774006	49.00
21 Cap, Sensor	06 25731359	3.95
22 Valve, Tire	06 25715244	3.66
23 Grommet, Sensor	06 25754190	3.42
	Included w/Tire Pressure Sensor Assy	
24 Nut, Sensor	06 15125473	4.25

ALLOY WHEEL GMC

Add to R&I Spare Wheel & Tire Assy..... 2



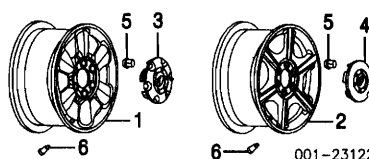
001-23121

Wheel, Alloy

1 RPO-N75	02-03 9593387	.3 405.53
	04-06 9594936	.3 486.54
2 RPO-N77	9593391	.3 382.55
3 Denali Model	05-06 9593400	.3 598.26
4 SLE, SLT Model	02 9595181	.3 673.09
	03-06 9595182	.3 661.24
5 RPO-P45	04 9594594	.3 486.54
	05-06 88964289	.3 465.39
6 18x8"	06 88967357	.3 465.39
Cap, Wheel		
7 RPO-N75	02-03 9593389	23.88
	04-06 9594937	50.80
8 RPO-N77	9595346	23.75
9 RPO-N80		
10 Denali Model	05-06 9596044	22.52
11 SLE, SLT Model	02 9593397	90.05
	03-06 9595085	76.18
12 RPO-P45	04-06 9595949	25.18
13 18" Wheels	06 9595876	24.71
14 Nut, Wheel	02-04 22526184	4.49
	05-06 9594681	4.65
15 Stem, Valve	274288	2.00
16 Sensor Assy, Tire Pressure	06 25774006	49.00
17 Cap, Sensor	06 25731359	3.95
18 Valve, Tire	06 25715244	3.66
19 Grommet, Sensor	06 25754190	3.42
	Included w/Tire Pressure Sensor Assy	
20 Nut, Sensor	06 15125473	4.25

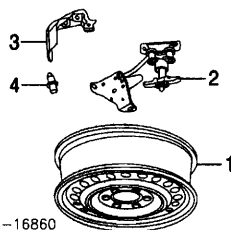
ALLOY WHEEL OLDSMOBILE

Add to R&I Spare Wheel & Tire Assy..... 2



Wheel, Alloy		
1 RPO-N77	9593399	.3 405.53
2 RPO-N80	9593400	.3 598.26
Cap, Wheel		
3 RPO-N77	9593402	38.29
4 RPO-N80		
5 "FINAL 500"	9595750	62.58
6 Rocket Emblem	9593403	67.93
7 Nut, Wheel	22526184	4.49
8 Stem, Valve	274288	2.00

SPARE WHEEL & HARDWARE



001-16860

1 Wheel, Spare		
16x7"	02 9594175	353.09
	03-06 9593367	152.58
2 Hoist, Spare Wheel	9593405	223.64
Buick, Chevrolet, Oldsmobile	15247311	97.30
GMC		
Envoy, Envoy XL	15247311	97.30
Envoy XUV	04-05 15247312	91.80

3 Shield, Spare Heat	15771378	15.61
4 Retainer, Heat Shield	11519444	1.80

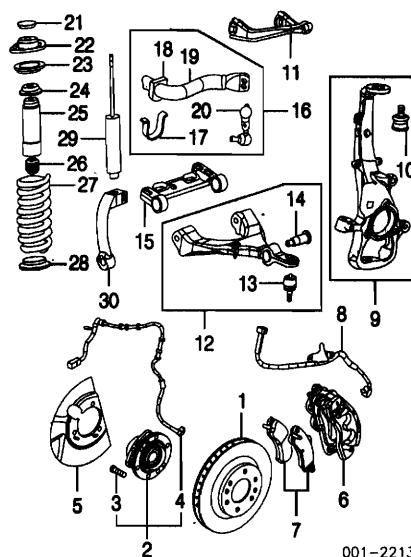
FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

R&I Suspension (One Side).....	R/Lm	2.3
O/H Suspension (Includes R&I)		
One Side.....	R/Lm	3.0
Both Sides.....	m	5.8
Adjust Front Alignment.....	m	1.5
Bleed Brake System		
w/4 Wheel ABS.....	m	1.0
w/2 Wheel ABS.....	m	.8

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

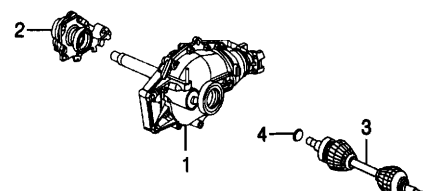
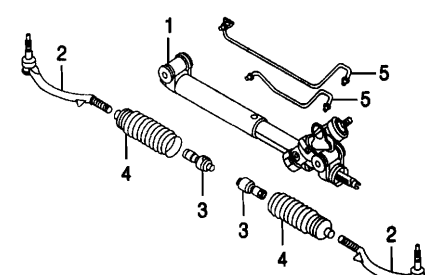
NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

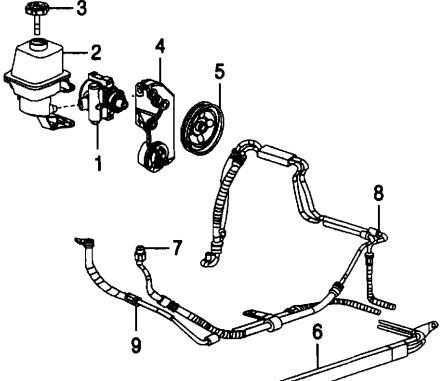
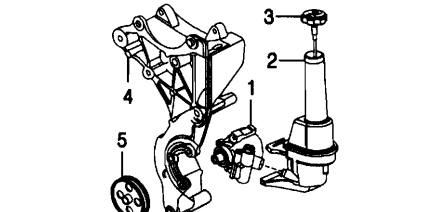


001-22133

1 Rotor, Brake		
Buick, Oldsmobile		
4.2L Eng	R/L 18060664	m #.6 148.04
5.3L Eng	04-06 R/L 18060665	m #.6 148.04
Chevrolet, GMC		
TrailBlazer, Envoy		
4.2L Eng	R/L 18060664	m #.6 148.04
5.3L Eng	05-06 R/L 18060665	m #.6 148.04
6.0L Eng	06 R/L 15294772	m #.6 96.71
TrailBlazer EXT, Envoy XL, Envoy XUV		
R/L 18060665		m #.6 148.04
#R&R Both Sides 1.0		
2 Hub Assy	R/L 12413037	m #1.1 767.57
Includes R&R Rotor, R&R Both Sides 2.0		
3 Stud, Wheel (5/5ide)	R/L 15158306	m 4.56
4 Sensor, Front ABS	R/L 15158254	m #.6 55.19
Included w/Hub Assy		
#R&R Both Sides 1.0		
5 Shield, Splash		
Buick, Oldsmobile		
4.2L Eng	R/L 15001401-0	m #.2 14.23
5.3L Eng	04-06 R 15753012	m #.2 14.23
	L 15753011	m #.2 13.55
Chevrolet, GMC		
TrailBlazer, Envoy		
4.2L Eng	R/L 15001401-0	m #.2 14.23
5.3L Eng	05-06 R 15753012	m #.2 14.23
	L 15753011	m #.2 13.55
6.0L Eng	06 R 15753012	m #.2 14.23
	L 15753011	m #.2 13.55
TrailBlazer EXT, Envoy XL, Envoy XUV		
R 15753012		m #.2 14.23
L 15753011		m #.2 13.55
#w/Rotor Removed		
6 Caliper, Brake	02-03 R/L 12497784-3	m #.5 212.30
	04-06 R/L 8896696-5	m #.5 212.30
#R&R Both Sides .8, w/Rotor Removed Deduct .3		
7 Pad Set, Brake		
Buick, Oldsmobile		
4.2L Eng	02-05 88964423	m #1.0 95.00
	06 88965681	m #1.0 122.20
5.3L Eng	04-05 88964424	m #1.0 95.00
	06 88965681	m #1.0 122.20
Chevrolet, GMC		
TrailBlazer, Envoy		
4.2L Eng	02-05 88964423	m #1.0 95.00
	06 88965681	m #1.0 122.20
5.3L Eng	05 88964424	m #1.0 95.00
	06 88965681	m #1.0 122.20
6.0L Eng	06 88965687	m #1.0 157.26
TrailBlazer EXT, Envoy XL, Envoy XUV		
02 88964423		m #1.0 95.00
03-05 88964424		m #1.0 95.00
06 88965681		m #1.0 122.20

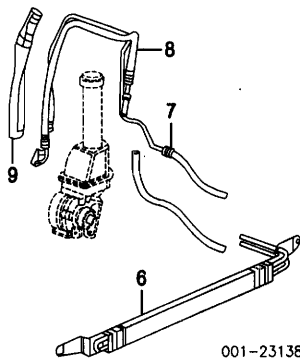
#Deduct .5 for Each Calliper Removed			
8 Hose, Front Brake	02-05 R/L 15112267-8 06 R/L 15786537-8	m #3	33.44
#w/Calliper Removed Deduct .2			
9 Knuckle Assy, Steering	Buick R/L 18060690-89 Chevrolet, GMC TrailBlazer, Envoy 2002 1st Design R/L 18060667-6 2nd Design R/L 18060690-89 2003-06 R/L 18060690-89 TrailBlazer EXT, Envoy XL, Envoy XUV R/L 18060690-89	m #1.8	519.27
Oldsmobile			
2002 1st Design R/L 18060667-6 2nd Design R/L 18060690-89 2003-04 R/L 18060690-89	m #1.8	530.18	519.27
#Includes R&R Brake Rotor, Hub Assy & Splash Shield			
10 Joint, Upper Ball (a)	R/L 22157320	m	75.00
(a) Included w/Steering Knuckle Assy			
11 Arm, Upper Control	R/L 15298273-2	m #1.1	64.02
#w/Knuckle Removed Deduct .7			
12 Arm Assy, Lower Control	04-06 R/L 15183145 L 15183144 04-06 R/L 19133556-5	m #1.3 m #1.3 m #1.3	217.06 241.73 270.06
#w/Knuckle Removed Deduct .8			
13 Joint, Lower Ball (b)	R/L 22157319	m #1.6	87.94
#R&R One Side Complete, w/Knuckle Removed Deduct .8			
14 Bushing, Shock Mounting (b)	2002-03 R/L 15018251 2004-06-Serviced w/Lower Control Arm Assy (b) Included w/Lower Control Arm Assy	m	64.86
15 Bracket, Lwr Cont Arm	02-05 R/L 15198625-4 06 R/L N.A.	m	184.06
Bar Assy, Stabilizer			
Buick, Oldsmobile			
2002-03 w/Auto Level Control 15167280 w/o Auto Level Control 15167261	m #1.0 m #1.0	231.66 241.70	
2004-06-Serviced by Components			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-03 w/Auto Level Control 15167280 w/o Auto Level Control 15167261	m #1.0 m #1.0	231.66 241.70	
2004-06-Serviced by Components			
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-03 15167260 2004-06-Serviced by Components	m #1.0	231.66	
#Not Included in O/H			
17 Bracket, Stabilizer Bar (c)	02-03 R/L 15075226 04-06 R/L 15203090	m #3 m #3	12.31 11.53
Bushing, Stabilizer Bar (c)			
Buick, Oldsmobile			
2002-03 w/Auto Level Control R/L 15001095 w/o Auto Level Control R/L 15001092	m #3 m #3	5.60 5.60	
2004-06 R/L 15128365	m #3	7.60	
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-03 w/Auto Level Control R/L 15001095 w/o Auto Level Control R/L 15001092	m #3 m #3	5.60 5.60	
2004-05 R/L 15128365	m #3	7.60	
2006			
Denali Model R/L 15125531	m #3	9.18	
LS, LT, SLE, SLT Model R/L 15128365	m #3	7.60	
SS Model R/L 15125531	m #3	9.18	
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-03 R/L 15001095	m #3	5.60	
2004-05 R/L 15128365	m #3	7.60	
2006			
Denali Model R/L 15125531	m #3	9.18	
LS, LT, SLE, SLT Model R/L 15128365	m #3	7.60	
#R&R One Side Complete, Not Included in O/H			
19 Bar, Stabilizer (c)			
Buick, Oldsmobile			
2002-03-Serviced w/Stabilizer Bar Assy			
2004-06 15201847	m #8	114.20	
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-03-Serviced w/Stabilizer Bar Assy			
2004-05 15201847	m #1.0	114.20	
2006			
Denali Model 15125526	m #1.0	112.32	
LS, LT, SLE, SLT Model 15201847	m #1.0	114.20	
SS Model 15125526	m #1.0	112.32	
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-03-Serviced w/Stabilizer Bar Assy			
2004-05 15201847	m #1.0	114.20	
2006			
Denali Model 15125526	m #1.0	112.32	
LS, LT, SLE, SLT Model 15201847	m #1.0	114.20	
20 Link, Stabilizer (c)	02-03 R/L 12479233 L 12479231 04-06 R/L 15102673-4	m #4 m #4 m #4	73.15 73.15 49.14
(c) Included w/Stabilizer Bar Assy			
#Not Included in O/H			
21 Washer, Front Spring	R/L 15758160	m #1.4	4.57
22 Insulator, Upper Spring	R/L 15743856	m #1.4	37.19
23 Cushion, Spring	R/L 15059301	m #1.4	31.09
24 Retainer, Spring Bumper	R/L 15757063	m #1.4	3.28
25 Boot, Shock	R/L 15196797	m #1.4	12.02
Bumper, Shock			
2002-05 R/L 15159045	m #1.4	16.86	
2006 (d) R/L 15780418	m #1.4	14.39	
27 Spring, Coil (d)	R/L 15125884	m #1.4	86.55
(d) Order by Application			
28 Insulator, Lwr Spring	R/L 15757064	m #1.4	5.50

29 Absorber, Shock (d)	R/L 15098727	m #1.4	179.46
(d) Order by Application			
30 Yoke, Frt Shock	R/L 15743860	m #1.4	67.96
#R&R One Side Complete, w/Lower Control Arm Removed Deduct .7, R&R Both Sides 2.6			
FRONT DRIVE AXLE			
R&I Front Differential Assy		m	9.0
Add to R&I/R&R Front Differential Assy			
w/Skid Plate		m	.3
R&I Axle Shaft Assy		R/Lm	#6
#w/Necessary Suspension Components Removed			
			
001-16862			
1 Carrier, Frt Differential			
3.42 Axle Ratio (RPO-GU6)	15054995	m	9.4 1665.36
3.73 Axle Ratio (RPO-GT4)	15054994	m	9.4 2149.28
4.10 Axle Ratio (RPO-GT5)	15166758	m	9.4 957.75
Actuator, Frt Drive Axle	12471631	m	3.3 105.81
2 Bearing, Inter Shaft			
02 15166774	m	5.5 631.97	
Buick, Oldsmobile	03-06 15200680	m	5.5 599.41
Chevrolet, GMC	15200681	m	5.5 417.33
#w/Axle Shaft Assy Removed			
3 Shaft Assy, Axle	R/L 26079789	m	6.6 589.54
#w/Necessary Suspension Components Removed			
Joint, CV	R/L 26059673	m	6.6 413.19
Boot Kit, CV Joint	R/L 26059671	m	6.6 35.68
Joint, Tripot	R/L 26059677	m	6.6 360.58
Boot Kit, Tripot Joint	R/L 26059675	m	6.6 34.98
#Included w/Axle Shaft Assy			
#R&R One Side Complete, w/Axle Shaft Assy Removed			
4 Ring, Shaft Retaining	R/L 14041989	m	4.25
Nut, Axle	R/L 10289657		7.85
FRONT STEERING LINKAGE/GEAR			
R&I Steering Gear Assy		m	2.8
NOTE: R&I/R&R Does Not include check or adjust alignment.			
			
001-19476			
1 Gear, Steering			
Buick	88965356	m	3.6 R610.33
Chevrolet, GMC			
TrailBlazer, Envoy			
2002			
1st Design 26089516	m	3.6 R751.25	
2nd Design 88965356	m	3.6 R610.33	
2003-04 88965356	m	3.6 R610.33	
2005 88965356	m	3.6 R610.33	
2006			
LS, LT, SLE, SLT Model 88965356	m	3.6 R610.33	
SS Model N.A.	m	3.6 0.00	
TrailBlazer EXT, Envoy XL, Envoy XUV			
02 26100285	m	3.6 R899.10	
03-06 88967181	m	3.6 R356.62	
Oldsmobile			
2002			
1st Design 26089516	m	3.6 R751.25	
2nd Design 88965356	m	3.6 R610.33	
2003-04 88965356	m	3.6 R610.33	
2 Rod Kit, Outer Tie			
2002			
1st Design R 26089598	m	.3 100.92	
L 26089597	m	.3 124.17	
2nd Design R/L 26100287-6	m	.3 135.20	
2003-06 R/L 26100287-6	m	.3 135.20	
3 Rod Kit, Inner Tie			
2002			
1st Design R/L 26089598	m	.4 117.40	
2nd Design R/L 26100288	m	.4 135.20	
2003-06 R/L 26100288	m	.4 135.20	
#w/Steering Gear Assy Removed, R&R Both Sides .6			
4 Boot Kit, Steering Gear	26089593	m	65.47
5 Pipe, Fluid	R/L 26089595-4	m	35.58

STEERING PUMP			
4.2L ENG			
			
001-23123			
1 Pump, Steering			
Buick	04-05 26112229	m	1.8 155.08
	06 26112227	m	1.8 241.86
Chevrolet, GMC			
TrailBlazer, Envoy	02-05 26112229	m	1.8 155.08
	06 26112227	m	1.8 241.86
TrailBlazer EXT, Envoy XL, Envoy XUV			
	88963483	m	1.8 127.34
Oldsmobile	02-04 26112229	m	1.8 155.08
2 Reservoir, Steering Pump	88963627		61.53
3 Cap, Reservoir	26095340		14.24
4 Bracket, Pump Mtg	24577495		40.28
5 Pulley, Pump			
Buick	04-06 24577496	m	5.5 37.30
Chevrolet, GMC			
TrailBlazer, Envoy	24577496	m	5.5 37.30
TrailBlazer EXT, Envoy XL, Envoy XUV			
	12569544	m	5.5 35.87
Oldsmobile	02-04 24577496	m	5.5 37.30
#Included in R&R Steering Pump			
Belt, Drive-See Cooling Section			
6 Cooler, Steering Fluid	15009093	m	1.0 133.48
7 Hose, Gear Inlet	26095037	m	2.2 216.06
8 Hose, Gear Outlet	26095038	m	2.2 88.20
#R&R Complete			
9 Hose, Cooler/Pump	26087520	m	.9 53.86
5.3L, 6.0L ENG			
			
001-23124			
1 Pump Assy, Steering			
5.3L Eng			
Buick	26112227	m	1.8 241.86
Chevrolet, GMC			
TrailBlazer, Envoy	05-06 26112227	m	1.8 241.86
TrailBlazer EXT, Envoy XL, Envoy XUV			
	03-06 26112202	m	1.8 187.83
6.0L Eng	06 88965512	m	1.8 158.39
2 Reservoir, Steering Pump	26099941		101.13
3 Cap, Reservoir	26091076		16.48
#Included w/Steering Pump Assy			
4 Bracket, Steering Pump/Alternator	12567922		120.52
5 Pulley, Pump	12569456	m	5.5 31.94
#Included in R&R Steering Pump			
Belt, Drive-See Cooling Section			
Illustration Located in Next Column			
6 Cooler, Steering Fluid	15009093	m	1.8 133.48
#w/Front Cover Removed			
7 Hose, Gear Inlet	26090950	m	2.2 34.80
8 Hose, Gear Outlet	26090949	m	2.2 130.05
#R&R Complete			
9 Insulator, Hose	26091977		23.51

STEERING PUMP Cont'd

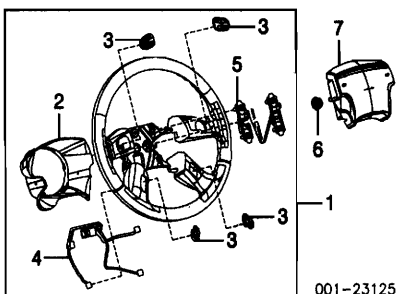
5.3L, 6.0L ENG Cont'd



STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

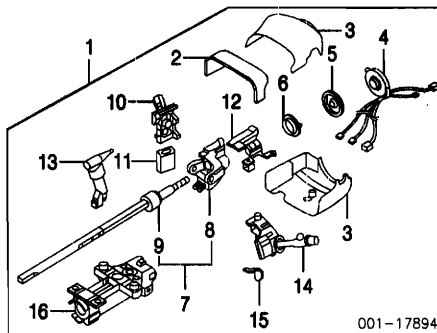
WHEEL & TRIM



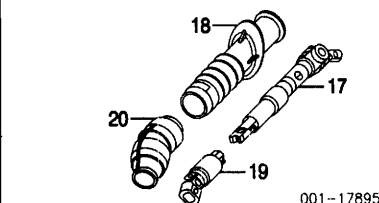
1 Wheel Assy, Steering w/Redundant Controls			
Cashmere	15188426	m	.5 351.42
Ebony	02-03 15188423	m	.5 219.30
	04-06 10364488	m	.5 229.17
Oak	15188424	m	.5 295.15
w/o Redundant Controls			
Leather			
Buick			
Cashmere	10356364	m	.5 231.51
Gray	10356365	m	.5 468.74
Chevrolet, GMC, Oldsmobile			
Cashmere	15167585	m	.5 408.26
Ebony	10364484	m	.5 183.52
Oak	15768325	m	.5 468.75
Vinyl			
Cashmere	15167583	m	.5 217.83
Oak	15768322	m	.5 295.54
2 Shroud, Strg Wheel (a)			
Cashmere	16889559	m	3.88
Ebony	16824540	m	8.40
Oak	N.A.	m	0.00
Pewter	16824542	m	10.47
(a) Order by Application			
3 Switch, Steering Wheel			
Driver Information	02-04 R 12450244	m	#2 19.92
	L 12450243	m	#2 17.30
	05-06 R 21967739	m	#2 19.92
	L 21967738	m	#2 12.26
Heater & A/C Control	02-03 1999499	m	#2 26.77
Radio Control	02-03 1999490	m	#2 41.83
	04-06 R 1999442	m	#2 19.02
	L 1999443	m	#2 17.99
#R&R Each Additional Switch .1			
Harness, Switch	16824549	m	26.41
Contact, Horn	16821883	m	14.46
(Included w/Steering Wheel Assy)			
6 Nut, Strg Wheel	02-04 26056108	m	3.98
	05-06 11809659	m	4.03
7 Module, Driver Air Bag-See Air Bag System Section			

COLUMN TILT

R&I Steering Column	m	2.0
O/H Steering Column (Includes R&I)	m	4.2



1 Column Assy (a)	88965341	m	2.5 626.14
(a) Order by Application			
#R&R Complete			
2 Shroud, Strg Column			
Cashmere	26101401	m	#8 14.21
Ebony	26077112	m	#8 37.44
Oak	26076139	m	#8 37.44
3 Cover, Strg Column Trim (a)			
Cashmere	26098278	m	#8 46.20
Ebony	89039453	m	#8 51.08
Oak	89039454	m	#8 51.08
(a) Order by Application			
#R&R Complete			
4 Coil, SIR	See Air Bag System Section		
5 Plate, Lock	26090892	m	15.01
6 Cam, Signal Cancel	26080344	m	1.6 12.94
7 Housing Assy, Steering Column	26100327	m	4.2 260.12
8 Housing, Strg Column (b)	26087973	m	237.82
9 Shaft, Steering (b)	26100328	m	143.89
(b) Included w/Steering Column Housing Assy			
10 Case, Ignition Lock Cyl	88965342	m	.9 85.69
11 Cyl, Ignition Lock	88954845	m	.6 42.64
12 Switch, Ignition	12450251	m	.9 32.04
13 Bracket, Case	26075818	m	35.12
14 Lock, Theft Deterrent	26056147	m	45.52
15 Switch, Turn Signal			
w/Cruise Control	12450067	m	1.0 146.02
w/o Cruise Control	12450066	m	1.0 121.92
16 Lever, Tilt Release	26089514	m	.5 11.47
17 Support, Strg Column Hsg	26099306	m	361.43
(Included w/Column Assy)			

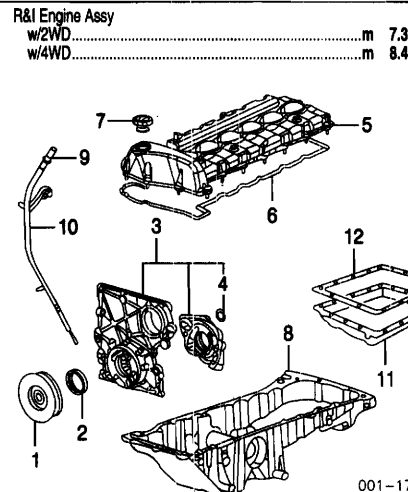


17 Shaft, Upper Inter Strg	15206668	m	1.3 71.66
18 Seal, Upper Inter Shaft	15064639	m	.6 33.48
19 Shaft, Lower Inter Strg	15155707	m	.6 69.40
20 Seal, Lower Inter Shaft	15155711	m	.6 17.80

ENGINE/TRANS

Use Procedure Explanation 12 with the following text.

4.2L ENG

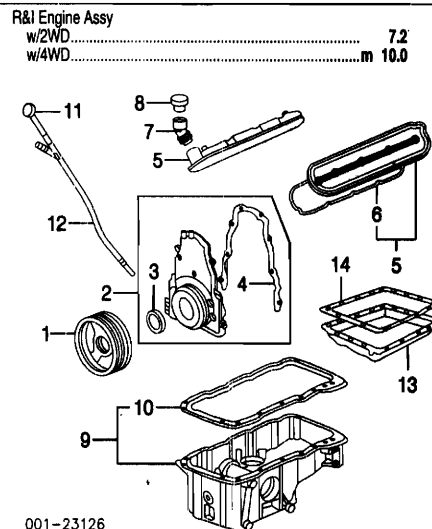


1 Balancer, Crankshaft	12578069	m	2.4 134.52
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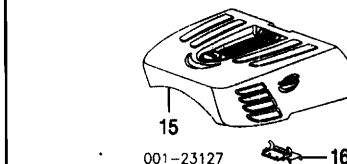
(Additional Parts &/or Dealer Contact Required)

2 Seal, Frt Crankshaft	89017621	m	17.62
2002-03			
2004			
1st Design	89017621	m	17.62
2nd Design	12574668	m	14.30
2005-06	12574668	m	14.30
Washer, Balancer	12573950	m	11.91
2002-03			
2004			
1st Design	12573950	m	11.91
2nd Design	12578073	m	5.65
2005-06	12578073	m	5.65
3 Cover Assy, Timing	12586647	m	#8.8 134.52
#Includes R&R Crankshaft Balancer, w/4WD Add 3.0			
4 Seal, Timing Cover (a)	24576940	m	15.79
(a) Included w/Timing Cover Assy			
5 Cover, Camshaft	02-05 12591994	m	4.3 160.38
	06 12601828	m	4.3 131.82
6 Gasket, Camshaft Cover	02-05 89017729	m	20.31
	06 89017827	m	35.72
7 Cap, Oil Filler	12573337	m	9.16
8 Pan, Eng Oil	02 24577551	m	#4.4 182.25
	03-06 12584321	m	#4.4 272.96
#w/4WD Add 3.0			
9 Dipstick, Eng Oil	12580810	m	14.61
10 Tube, Eng Dipstick	12568831	m	.5 23.17
11 Pan, Trans Oil			
Shallow Pan	8667545	m	.8 24.92
Deep Pan	24229658	m	.8 71.97
12 Gasket, Trans Oil Pan	8654799	m	6.24

5.3L, 6.0L ENG



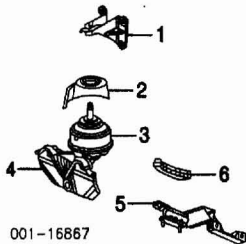
R&I Engine Assy			
w/2WD		m	7.2
w/4WD		m	10.0
1 Balancer, Crankshaft	12576652	m	1.9 137.83
2 Cover Assy, Timing	03-04 12561243	m	#4.2 79.99
	05-06 12596023	m	#4.2 147.06
#Includes R&R Crankshaft Balancer			
3 Seal, Frt Crankshaft	12585673	m	21.06
4 Gasket, Timing Cover	12574294	m	21.61
(Included w/Timing Cover Assy)			
5 Cover Assy, Valve	R 12582224	m	#7 95.95
	L 12570427	m	#7 121.44
#R&R Both Sides 1.2			
6 Gasket, Valve Cover (a)	R/L 12560696	m	9.34
(a) Included w/Valve Cover Assy			
7 Tube, Eng Oil Filler Cap	12574386		43.18
8 Cap, Eng Oil Filler			
5.3L Eng	12573337	m	9.16
6.0L Eng	12577268	m	9.16
9 Pan Assy, Engine Oil	03-04 12597918	m	#3.0 296.89
	05 12579723	m	#3.0 341.60
	06 12597918	m	#3.0 296.89
#w/4WD Add 4.5			
10 Gasket, Eng Oil Pan (b)	12558760	m	35.19
(b) Included w/Engine Oil Pan Assy			
11 Dipstick, Eng Oil	12575957	m	20.99
12 Tube, Eng Dipstick	12567172	m	.5 20.99
13 Pan, Trans Oil	8667545	m	.8 24.92
14 Gasket, Trans Oil Pan	8654799	m	6.24



15 Cover, Engine			
6.0L Eng	06 12600390	m	.3 78.28
16 Bracket, Engine Cover			
6.0L Eng	06 12601206	m	6.39

ENGINE/TRANS MOUNTS

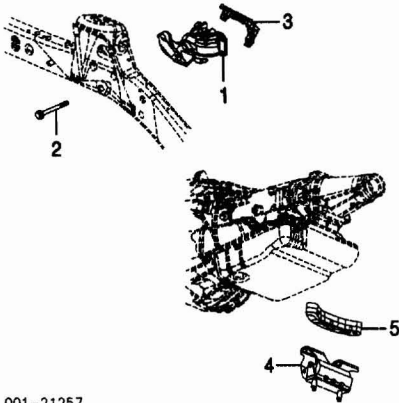
4.2L ENG



001-16867

1 Bracket, Frt Up Mount #w/ Mount Removed	R/L 15082380-79	#.2	39.41
2 Shield, Eng Mount Heat 02-05 R	15079399		20.99
06 R	15807934		20.19
3 Mount, Eng #R&R Both Sides 2.0	R/L 15062381	#1.5	80.76
4 Bracket, Lwr Mount 02-03 R	88964338	#.1	46.99
L	88964337	#.1	50.08
04-06 R	88964338	#.1	46.99
L	88964337	#.1	50.08
#w/ Mount Removed			
5 Mount, Trans 2WD	89040449	1.3	58.47
4WD, AWD	89040448	1.3	59.64
6 Spacer, Trans Mount 2WD	02 15079440		40.47
03-06	15110790		31.70

5.3L, 6.0L ENG



001-21257

1 Mount, Eng 5.3L Eng	03 R/L 15179508-7	#1.5	300.63
	04 R 15205964	#1.5	231.88
	L 15179507	#1.5	300.63
	05-06 R 15141101	#1.5	217.52
	L 15195374	#1.5	224.07
6.0L Eng	06 R 15255898	#1.5	102.92
	L 15255897	#1.5	184.63
#R&R Both Sides 2.0			
2 Bolt, Eng Mount (3/Side)	R/L 11518726		4.04
3 Spacer, Eng Mount 03-04 R/L	15179514-3		83.74
05-06 R	15195379		66.39
L	15195378		69.00
4 Mount, Trans 2WD	03-04 15179512	1.3	84.64
	05 15195377	1.3	73.22
	06 15195376	1.3	73.77
4WD, AWD	03-04 15179511	1.3	72.65
	05-06 15195376	1.3	73.77
5 Spacer, Trans Mount 2WD	15110790		31.70

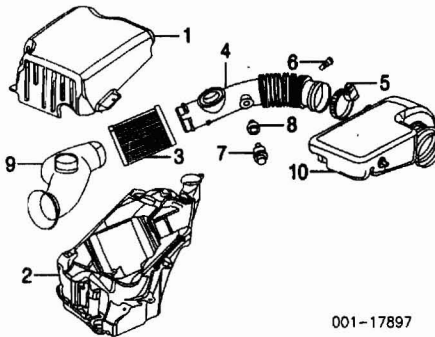
AIR CLEANER

4.2L ENG

R&I Air Cleaner Assy3

Illustration Located in Next Column

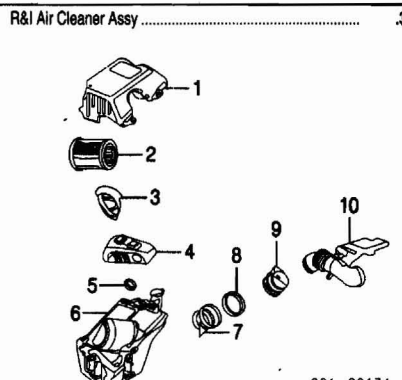
1 Cover, Air Cleaner #Includes R&R Element	15175750	#.2	31.18
2 Housing, Air Cleaner-See Windshield Section #Serviced w/Washer Tank Assy			
3 Element, Air Cleaner	15036141	.2	00.00
4 Duct, Air Cleaner Outlet 2002-03	15181115	.1	55.49



001-17897

2004-05			
Buick	15200796	.1	77.34
Chevrolet, GMC			
TrailBlazer, Envoy	15200796	.1	77.34
TrailBlazer EXT, Envoy XL, Envoy XUV	15181115	.1	55.49
Oldsmobile	15200796	.1	77.34
2006			
w/Air Pump	15810292	.1	0.00
w/o Air Pump	15810291	.1	139.98
5 Clamp, Air Duct 02-05	15045899		3.98
06	15810289		0.00
6 Sensor, Intake Air Temp 02-05	12160244	m .2	18.66
06	N.A.	m .2	0.00
7 Indicator 02	15073765	m .2	14.70
8 Grommet, Indicator 02	15763612		4.30
9 Duct, Air Cleaner Inlet 02	15149664	.1	6.87
10 Resonator, Outlet Duct 02-04	15176239	.2	88.76
05	15193558	.2	62.52
06	15819894	.2	62.51

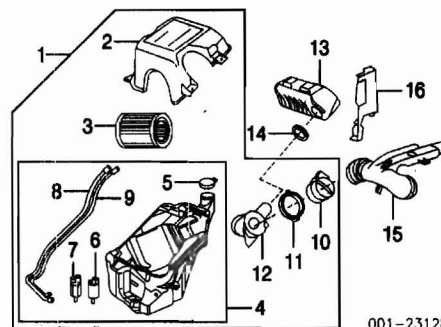
5.3L ENG



001-22134

R&I Air Cleaner Assy		.3	
1 Cover, Air Cleaner #Includes R&R Element	88983024	#.2	28.68
2 Element, Air Cleaner	15036141	.2	00.00
3 Duct, Inlet	88983029		15.20
4 Resonator, Inlet Duct	88983027	.2	26.94
5 Seal, Duct	88983028		4.57
6 Housing, Air Cleaner-See Windshield Section #Serviced w/Washer Tank Assy			
7 Adapter, Air Cleaner	88983026		14.89
8 Adapter, Air Flow Sensor	25171042		10.51
9 Sensor, Air Flow	25318411	m .2	211.40
10 Duct, Outlet 03-04	15199581	.2	63.79
05-06	15260369	.2	81.19

6.0L ENG



001-23128

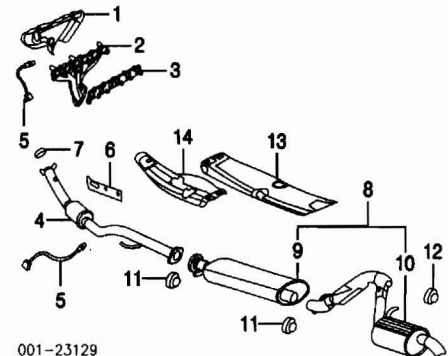
1 Cleaner Assy, Air w/Driver Information Display	15125308	.3	448.43
w/o Driver Information Display	15125307	.3	438.14
#Order by Application			

2 Cover, Air Cleaner (a)	N.A.	#.2	0.00
#Includes R&R Element			
3 Element, Air Cleaner (a)	15036141	.2	00.00
4 Tank Assy, Washer (a)			
w/Driver Information Display	15290472	.3	54.83
w/o Driver Information Display	15854141	.3	0.00
#Includes Air Cleaner Housing			
5 Cap, Washer Tank (a) (b)	25731418		5.11
6 Pump, W/S Washer (a) (b)	10386722	.3	21.96
7 Pump, Rear Washer (a) (b)	10386728	.3	21.95
8 Hose, W/S Pump (a) (b)	15180736		13.92
9 Hose, Rear Pump (a) (b)	15003571		13.27
(b) Included w/Washer Tank Assy			
10 Sensor, Mass Air Flow (a)	25318411	m .2	211.40
11 Adapter, Air Flow Sensor (a)	25171042		10.51
12 Adapter, Air Cleaner (a)	N.A.		0.00
(a) Included w/Air Cleaner Assy			
13 Resonator, Inlet Duct	N.A.	.2	0.00
14 Seal, Duct	N.A.		0.00
15 Duct, Outlet	15260369	.2	81.19
16 Baffle, Air Intake	15126161		11.32

EXHAUST

4.2L ENG

R&R Exhaust System Complete #2.4
#Does Not Include R&R Exhaust Manifold & Heat Shields



001-23129

1 Shield, Manifold Heat 02-05	24577523		29.70
06	12587963		0.00
2 Manifold, Exhaust 02-05	88890560	m 3.4	187.41
06	12587310	m 3.4	211.16
3 Gasket, Manifold 02-05	88890561	m	12.29
06	12585010	m	10.04
4 Pipe & Converter, Exhaust			
Buick	15216000	1.2	462.86
Chevrolet, GMC			
TrailBlazer, Envoy 02-03	15155245	1.2	435.90
04-05	15216000	1.2	462.86
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002	15050555	1.2	442.86
2003	15190659	1.2	442.86
2004-05	15216001	1.2	442.86
2006	15276513	1.2	442.86
Oldsmobile	02-03	1.2	435.90
04	15216000	1.2	462.86
#Order by Application			
5 Sensor, Oxygen-Sensor Emission System Section			4.73
6 Shield, Converter Heat	15205182		
7 Seal, Exhaust Pipe	15167765		14.74
8 Muffler & Pipe			
Buick			
2004-05-Serviced by Components			
2006			
w/Level Control	15778681	1.9	631.60
w/o Level Control	15847572	1.9	0.00
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-05-Serviced by Components			
2006			
w/Level Control	15778681	1.9	631.60
w/o Level Control	15847572	1.9	0.00
TrailBlazer EXT, Envoy XL			
2002-05	15185659	1.9	691.73
2006			
w/Level Control	15847577	1.9	0.00
w/o Level Control	15847573	1.9	0.00
Envoy XUV	15185658	1.9	419.31
Oldsmobile-Serviced by Components			
9 Muffler			
Buick			
2004-05	12479984	1.9	524.59
2006-Serviced w/Muffler & Pipe			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-05	12479984	1.9	524.59
2006-Serviced w/Muffler & Pipe			
TrailBlazer EXT, Envoy XL-Serviced w/Muffler & Pipe			
Envoy XUV-Serviced w/Muffler & Pipe			
Oldsmobile	12479984	1.9	524.59
10 Pipe w/Resonator			
Buick			
2004-05	12479985	.7	691.73
2006-Serviced w/Muffler & Pipe			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-05	12479985	.7	691.73

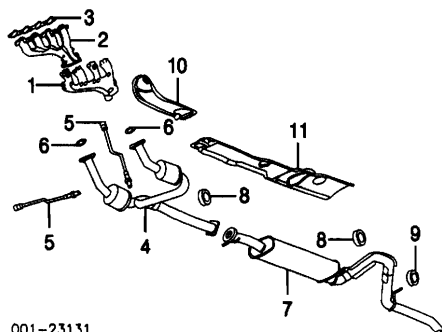
EXHAUST Cont'd

4.2L ENG Cont'd

2006-Serviced w/Muffler & Pipe TrailBlazer EXT, Envoy XL, Envoy XUV-Serviced w/Muffler & Pipe Oldsmobile 12479985 #.7 691.73			
#Included in R&R Muffler			
Hanger, Exhaust			
11 Front/Center (2)	15120137		10.67
12 Rear	15120136		3.96
2002 (2)	15120136		3.96
2003-06 (3)	15120136		3.96
13 Shield, Muffler Heat			
Buick	15264495	#.3	82.19
Chevrolet, GMC	15264495	#.3	82.19
TrailBlazer, Envoy	15264495	#.3	82.19
TrailBlazer EXT, Envoy XL, Envoy XUV	02-05 15264486	#.3	67.80
06 15264486	#.3	67.80	
Oldsmobile	15264495	#.3	82.19
14 Shield, Catalytic Converter Heat	15264488	#.3	24.26
#w/Exhaust System Removed			

5.3L ENG

R&R Exhaust System Complete #3.0
#Does Not Include R&R Exhaust Manifolds & Heat Shields



001-23131

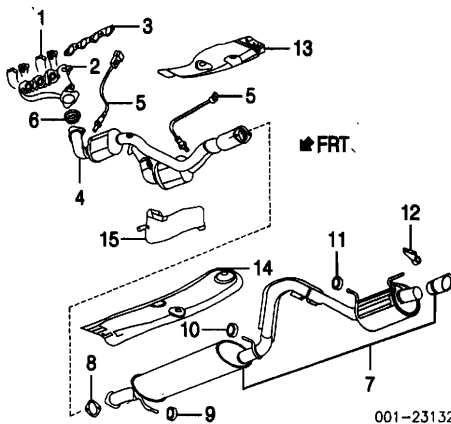
1 Shield, Manifold	03-04 R/L 12567486-5		29.70
	05 R 12567486		29.70
	L 12589905		29.70
	06 L 12597916-7		28.71
2 Manifold, Exhaust	R 12567484	m .35	203.05
	L 12567483	m .31	203.05
	R/L 12558573	m	12.61
3 Gasket, Manifold			
4 Pipe & Converter, Exhaust			
Buick			
2004	15194248	1.2	556.55
2005	15119821	1.2	567.47
2006	15798414	1.2	574.12
Chevrolet, GMC			
TrailBlazer, Envoy			
2005	15119821	1.2	567.47
2006	15798414	1.2	574.12
TrailBlazer EXT, Envoy XL			
2003-04	15083262	1.2	555.86
2005			
w/DOD	10384911	1.2	626.90
w/o DOD	10367488	1.2	572.43
2006	15808213	1.2	578.80
#Order by Application			
5 Sensor, Oxygen-See Emission System Section			
6 Seal, Exhaust Pipe	R 15035747		13.09
	L 15077362		9.34
7 Muffler w/Pipe	15847574	2.6	0.00
#Order by Application			
Hanger, Exhaust			
8 Front/Center (2)	15120137		10.67
9 Rear (3)	15120136		3.96
10 Shield, Converter Heat	03-05 R 15264488	#.3	24.26
	L 15177853	#.3	26.48
	06 R 15264488	#.3	24.26
	L 15821714	#.3	0.00
11 Shield, Muffler Heat			
Buick	15264495	#.3	82.19
Chevrolet, GMC			
TrailBlazer, Envoy	15264495	#.3	82.19
TrailBlazer EXT, Envoy XL	03-05 15264486	#.3	67.80
	06 15264486	#.3	67.80
#w/Exhaust System Removed			
Shield, Exhaust Heat	L 15170403		31.50

6.0L ENG

R&R Exhaust System Complete #3.0
#Does Not Include R&R Exhaust Manifolds & Heat Shields

Illustration Located in Next Column

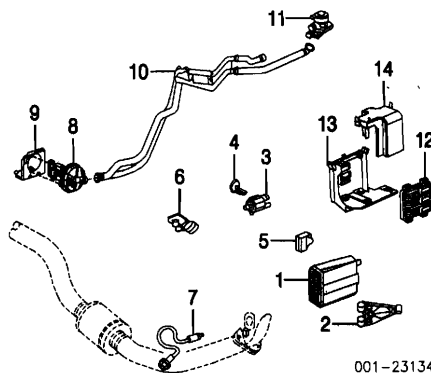
1 Shield, Manifold	R/L 12597916-7		28.71
2 Manifold, Exhaust	R/L 12567484-3	m 1.3	203.05
3 Gasket, Manifold	R/L 12558573	m	12.61
4 Pipe & Converter, Exhaust	15798414	1.2	574.12



001-23132

5 Sensor, Oxygen-See Emission System Section			
6 Seal, Exhaust Pipe	R 15035747		13.09
	L 15077362		9.34
7 Muffler w/Pipe	15801923	2.6	535.09
8 Gasket, Exhaust Pipe	15036012		14.24
Hanger, Exhaust			
9 Front	15292363		15.87
10 Center (2)	15120137		10.67
11 Rear (3)	15120136		3.96
12 Hanger, Rear Muffler	15786931		7.46
13 Shield, Converter Heat	R 15264488	#.3	24.26
	L 15821714	#.3	0.00
14 Shield, Muffler Heat	15264495	#.3	82.19
15 Shield, Exhaust Heat	L 15170403	#.3	31.50
#w/Exhaust System Removed			

EMISSION SYSTEM



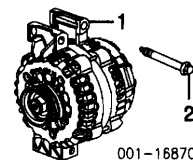
001-23134

1 Canister, Vapor			
Buick, Oldsmobile	02-04 17113682	m #.3	196.88
	05-06 15107219	m #.3	134.90
Chevrolet, GMC			
TrailBlazer, Envoy	02-04 17113682	m #.3	196.88
	05-06 15107219	m #.3	134.90
TrailBlazer EXT, Envoy XL, Envoy XUV			
02-04 17113683	m #.3	166.69	
05-06 15190482	m #.3	171.37	
#w/Fuel Tank Removed			
2 Bkt, Canister	15200693		11.19
Buick			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002	15772454	4.33	
2003-04			
1st Design	15772454	4.33	
2nd Design	15200693	11.19	
2005-06	15200693	11.19	
TrailBlazer EXT, Envoy XL, Envoy XUV-Serviced w/Fuel Tank			
3 Valve, Canister Purge			
2002-04			
4.2L Eng	1997278	m .3	20.87
5.3L Eng	1997279	m .3	27.59
2005-06	12597341	m .3	28.59
4 Bkt, Purge Valve			
4.2L Eng	24577194	m	4.63
5 Valve, Canister Vent	02-04 25658328	m	21.22
	05-06 21996868	m	49.90
6 Sensor, MAP			
4.2L Eng	16212460	m .5	82.02
5.3L, 6.0L Eng	9359409	m .5	76.54
7 Sensor, Oxygen			
Front			
4.2L Eng	02-03 12577588	m .5	97.98
	04-05 12586996	m .5	57.90
	06 12592591	m .5	78.11
	05 R/L 12573167	m .5	50.53
	06 R/L 12580749	m .5	50.54
5.3L Eng			
03-04 R/L 12567127	m .5	93.09	
05 R/L 12573167	m .5	50.53	
06 R/L 12580749	m .5	50.54	

Rear			
4.2L Eng	02-05 12578624	m .8	449.33
	06 12585999	m .8	49.32
5.3L, 6.0L Eng			
2003-04	R/L 12567163	m .8	93.09
2005	R/L 12573168	m .8	50.49
2006			
1st Design	R/L 12590750	m .8	66.08
2nd Design	R/L 12600893	m .8	126.32
8 Pump, Air			
4.2L Eng	04-06 12574379		202.23
9 Bracket, Air Pump			
4.2L Eng	04-06 88983115		33.49
10 Hose, Air Pump			
4.2L Eng	04-05 15240704		91.31
	06 10373307		91.30
11 Valve, Check			
4.2L Eng	04-05 12575655		110.98
	06 12583486		238.49
12 Module, Powertrain Control			
4.2L Eng			
	02 12576463	m .9	593.11
	03-05 12574976	m .9	593.11
	06 12597521	m .9	382.98
	03 12582605	m .9	516.43
	04 12586243	m .9	497.86
	05 12597883	m .9	437.86
	06 12596679	m .9	384.08
	06 12596679	m .9	384.08
6.0L Eng			
13 Bracket, Module			
5.3L Eng	03-04 15190687		25.94
	05-06 15183664		16.18
	06 15183664		16.18
6.0L Eng			
14 Cover, Module			
5.3L Eng	03-04 15768930		7.11
	05-06 15183663		4.63
	06 15183663		4.63
6.0L Eng			

ELECTRICAL

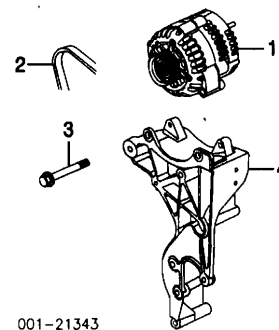
ALTERNATOR 4.2L ENG



001-16870

1 Alternator	02-05 10464468	m .7	R343.20
	06 15200110	m .7	267.34
Belt, Drive-See Cooling Section			
2 Bolt, Alternator (3)	11518636		4.04

ALTERNATOR 5.3L, 6.0L ENG



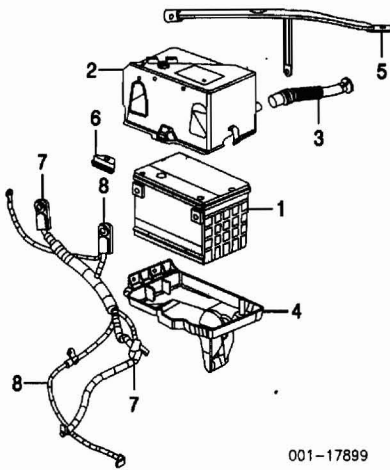
001-21343

1 Alternator			
5.3L Eng	03-05 10464476	m .7	R315.42
	06 15226003	m .7	267.34
6.0L Eng	06 15288861	m .7	410.56
2 Belt, Drive-See Cooling Section			
3 Bolt, Alternator (2)	11518637		4.04
4 Bracket, Steering Pump/Alternator-See Steering Pump Section			

BATTERY

Illustration Located in Next Column

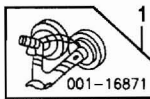
1 Battery	N.A.	#.4	0.00
2 Cover, Battery	15083436	#.4	6.21
3 Duct, Battery Cooling	15763553	#.4	6.84
4 Tray, Battery	15080344	#.4	30.65
Reinf, Battery Tray	15159822	#.4	8.78
5 Brace, Battery Tray	15054173	#.4	8.78
6 Retainer, Hold-Down	14005061	#.4	2.87
#R&R Complete			
7 Cable, Positive Battery			



001-17899

4.2L Eng	88986186	.6	53.64
5.3L, 6.0L Eng	03-05 88986786	.6	73.16
	06 19115453	.6	0.00
8 Cable, Negative Battery			
4.2L Eng	88987108	.6	45.72
5.3L, 6.0L Eng	88987109	.6	111.47
*Order by Application			

HORN

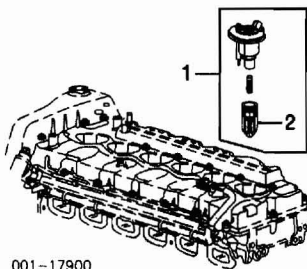


001-16871

1 Horn			
High Note	12368061	.3	54.69
Low Note	12368062	.3	60.44

IGNITION 4.2L ENG

R&R Ignition Control Module Assemblies Complete.....m .6

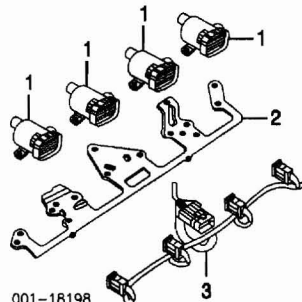


001-17900

1 Module Assy, Ignition Control (6)	12568062	m	#.4	84.46
#R&R Two or More .6				
2 Boot, Ign Coil (6)	88894174	m		14.46
*Included w/Ignition Control Module Assy.				

IGNITION 5.3L, 6.0L ENG

R&R Ignition Coils Complete.....m .6

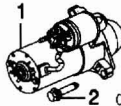


001-18198

1 Coil, Ignition (4/Side)				
2003-04	R/L 10457730	m	#.3	89.73
2005-06				

Delphi Brand	R/L 12573190	m	#.3	79.56
Mitsubishi Brand	R/L 12570816	m	#.3	71.41
#R&R Two or More .6				
2 Bracket, Ignition Coil	03-04 R/L 10457738			53.03
	05-06 R/L 12580353			28.64
3 Wire, Ignition Coil	03-04 R/L 89017477	m	#.6	87.64
	05-06 R/L 12579355	m	#.6	29.22
#R&R Both Sides .8				
Wire, Spark Plug (4/Side)	R/L 88894395	m	#217.56	

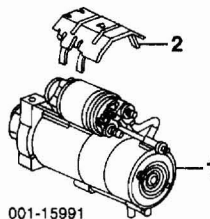
STARTER 4.2L ENG



001-16872

1 Starter	02-03 10465582	m	.8	R320.03
	04 89017414	m	.8	R315.28
	05 89017557	m	.8	R315.28
	06 89017846	m	.8	R315.30
2 Bolt, Starter Mtg	11515769			4.25

STARTER 5.3L, 6.0L ENG



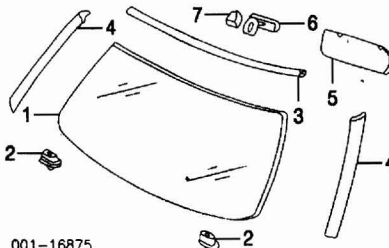
001-15991

1 Starter				
ACDelco 323-1483	89017631	m	4.3	R315.28
ACDelco 323-1623	89017631	m	4.3	R315.28
Bolt, Starter Mtg (2)	12561387			6.92
2 Shield, Starter	03-05 12585367			24.51
	06 12588400			24.50

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield Glass	#2.3
#Includes Clean Up Old Adhesive as Necessary	

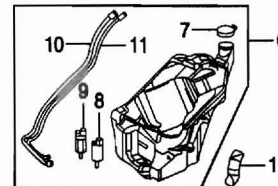
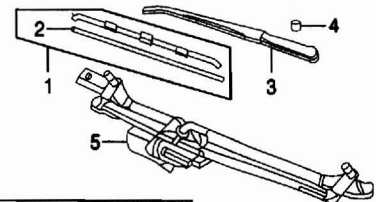


001-16875

1 Glass, Windshield				
General Motors				
Bravada, TrailBlazer	10367692	#1.9	339.00	
w/Rain Sensor	10367694	#1.9	289.00	
w/o Rain Sensor				
Envoy	15212944	#1.9	289.00	
Denali Model				
SLE, SLT Model	10367692	#1.9	339.00	
w/Rain Sensor	10367694	#1.9	289.00	
w/o Rain Sensor	15212944	#1.9	289.00	
Rainier				
NAGS (Green/Blue Shade)				
Bravada, Envoy, TrailBlazer				
2002-03				
w/Rain Sensor	DW01448GBY	#1.9	190.45	
w/o Attachment	DW01448GBN	#1.9	182.05	
w/o Rain Sensor				
w/o Attachment	DW01447GBY	#1.9	190.75	
w/o Attachment	DW01447GBN	#1.9	184.20	
2004 (To 2-04)				
w/Rain Sensor	DW01448GBY	#1.9	190.45	
w/o Attachment	DW01448GBN	#1.9	182.05	
w/o Rain Sensor				
w/o Attachment	DW01447GBY	#1.9	190.75	
w/o Attachment	DW01447GBN	#1.9	184.20	
2004 (From 2-04)				
w/Rain Sensor	DW01585GBY	#1.9	291.35	
w/o Attachment	DW01585GBN	#1.9	0.00	
w/o Rain Sensor				
w/o Attachment	DW01584GBY	#1.9	0.00	

w/o Attachment	DW01584GBN	#1.9	214.70
2005-06			
w/Rain Sensor	DW01611GBY	#1.9	591.40
w/o Attachment	DW01611GBN	#1.9	0.00
w/o Rain Sensor			
w/o Attachment	DW01610GBY	#1.9	0.00
w/o Attachment	DW01610GBN	#1.9	443.60
Rainier			
2004			
To 2-04			
w/Attachment	DW01556GBY	#1.9	637.05
w/o Attachment	DW01556GBN	#1.9	278.80
From 2-04			
w/Attachment	DW01610GBY	#1.9	0.00
w/o Attachment	DW01610GBN	#1.9	443.60
2005-06			
w/Attachment	DW01610GBY	#1.9	0.00
w/o Attachment	DW01610GBN	#1.9	443.60
#Includes Clean Up Old Adhesive as Necessary			
Adhesive, Windshield	N.A.		0.00
2 Support, Windshield	R/L 15061964		3.54
3 Moulding, Upper Reveal	15095432	.2	9.56
4 Moulding, Side Reveal	R/L 15100780-59	.1	40.66
Mldg, Inside Garnish	02-04 R/L 15158049-8	.2	20.03
	05-06 R/L 15782066	.2	31.61
	L 15782063	.2	31.61
5 Visor, Sun			
w/Illum Vanity	R 15194823	.2	149.70
	L 15194822	.2	152.69
w/o Illum Vanity	R 15194835	.2	73.31
	L 15194834	.2	69.42
6 Mirror, Inside Rear View			
Standard	25603373	#.2	66.96
Light Sensitive			
w/Temperature Display			
w/On-Star	15170977	#.2	320.30
w/o On-Star	15170979	#.2	216.00
w/o Temperature Display			
w/On-Star	15144159	#.2	352.56
w/o On-Star	15093039	#.2	352.56
*Order by Application			
7 Support, Mirror	02-04 15954649	#.2	6.25
	05-06 25653132	#.2	16.50
#R&R Complete			
Sensor, Rain	15256689		203.69

WIPER SYSTEM



001-17914

1 Blade Assy, Wiper	R/L 15214346	.1	24.00
2 Insert, Wiper	R/L 12368668	.1	12.00
#Included w/Wiper Blade Assy			
3 Arm, Wiper	R/L 15214345	#.2	46.37
#Includes R&R Wiper Blade Assy or Insert			
4 Cap, Wiper Arm	R/L 10378967		3.51
5 Motor & Linkage, Wiper			
w/Rain Sensor	15214344	1.1	149.56
w/o Rain Sensor	15214343	1.1	149.56
6 Tank Assy, Washer			
w/ H/Lamp Washers			
4.2L Eng	15078408	.3	136.75
5.3L Eng	88983018	.3	136.75
w/o H/Lamp Washers			
w/Information Display			
4.2L Eng	15076401	.3	109.40
5.3L Eng (a)	88983019	.3	135.41
6.0L Eng-See Air Cleaner Section			
w/o Information Display			
4.2L Eng	02-05 15076395	.3	109.40
	06 15810299	.3	131.49
5.3L Eng	88983020	.3	134.07
6.0L Eng-See Air Cleaner Section			
(a) Order by Application			
7 Cap, Washer Tank (b)			
4.2L, 5.3L Eng	25731418		5.11
6.0L Eng-See Air Cleaner Section			
8 Pump, W/S Washer (b)			
4.2L, 5.3L Eng	03-04 89025062	.3	48.26
	05-06 10386722	.3	21.96
6.0L Eng-See Air Cleaner Section			
9 Pump, Rear Washer (b)			
4.2L, 5.3L Eng	02-04 89025063	.3	45.02
	05-06 10386728	.3	21.95
6.0L Eng-See Air Cleaner Section			
10 Hose, W/S Pump (b)			
4.2L, 5.3L Eng	15160736		13.92

ENVOY/RAINIER/TRAILBLAZER 2002-06

WINDSHIELD Cont'd

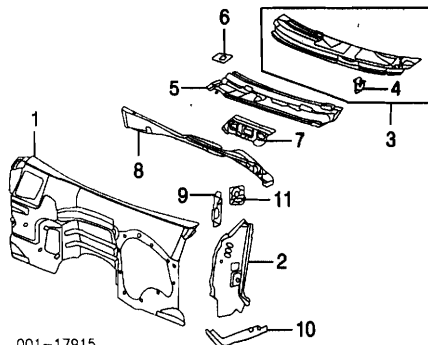
WIPER SYSTEM Cont'd

6.0L Eng-See Air Cleaner Section		
11 Hose, Rear Pump (b)	15003571	13.27
4.2L, 5.3L Eng		
6.0L Eng-See Air Cleaner Section		
(b) Included w/Washer Tank Assy		
12 Pump, Headlamp Washer		
4.2L Eng	88938458	.3 92.14
5.3L Eng	25693988	.3 106.50

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl & Dash Panel	1.5
Refinish Cowl Side Panel	R/L 1.0



1 Panel, Cowl & Dash	02 15084605	#9.0	88.89
	03-06 88980432	#9.0	159.28
#w/Windshield & Necessary Bolted Parts & Assemblies Removed			
2 Panel, Side Cowl	02 R 15186459	2.0	30.67
	L 15280947	2.0	30.08
	03-06 R 15186459	2.0	30.67
	L N.A.	2.0	0.00
3 Grille Assy, Air Inlet	15184847	#6	108.48
#Includes R&R Wiper Arms			
4 Clip, Grille (2)	15748479	.77	
Nozzle, Washer	R/L 15173510	#.5	18.50
#Included w/Air Inlet Grille Assy			
#R&R Both Sides, # Includes R&R Wiper Arms, Included in R&R Air Inlet Grille Assy			
5 Panel, Upr Plenum	15181816		55.64
6 Cover, Plenum Hole	15188938		19.52
7 Reinf, Plenum Pnl	15752309		26.68
8 Panel, Frt Plenum	02 15159796		87.59
	03-06 15126285		87.59
Insulator, Dash Panel	15228164		115.88
9 Reinf, Upper Cowl	R 15054172		4.39
	L 15045171		29.83
10 Reinf, Lwr Cowl	R/L 15083334-3		5.94
11 Bracket, Inst Carrier	R/L 15125903-2		19.04

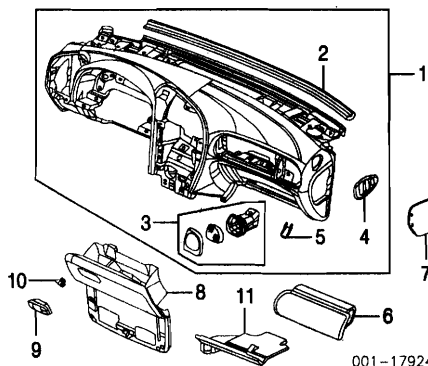
INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

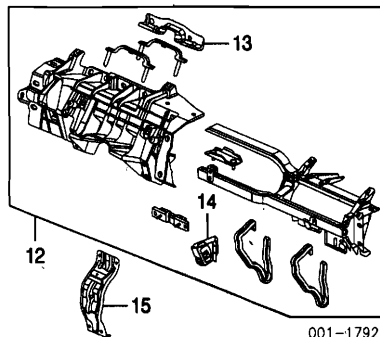
BUICK, OLDSMOBILE

R&I Instrument Panelm 5.0

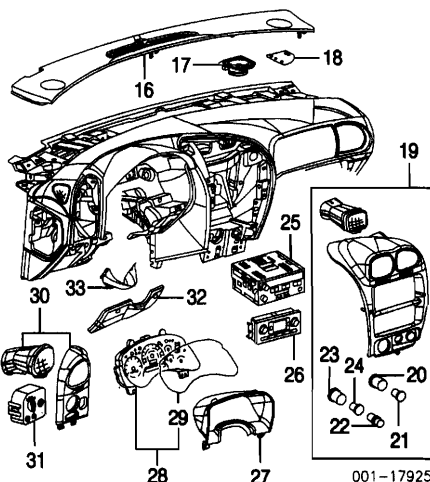


1 Panel Assy, Instrument	02-04 15197409	m 7.4	376.61
	05 15126185	m 7.4	500.94
	06 15831449	m 7.4	0.00
#Order by Application			
2 Seal, Upper (a)	15047057	.3	20.79

3 Outlet, Outer Air (a)	02-04 R 15019454	.3	25.93
	05 R 1511251	.3	34.60
	06 R 10372991	.3	322.75
4 Grille, Side Defroster (a)	02-04 R 15157046-5	.3	3.94
	05-06 R 15147788	.3	3.87
	L 15147785	.3	3.87
#Order by Application			
5 Striker, Compt Door (a)	02-05 15066899	.2	4.52
	06 15218920	.2	3.51
(a) Included w/Instrument Panel Assy			
6 Module, Pass Air Bag-See Air Bag System Section			
7 Cover, Access	02-04 R 15157578	.1	14.34
	L 15157572	.1	14.34
	05-06 R 10364326	.1	5.92
	L 10364322	.1	7.02
8 Door, Compartment	02-04 15109779	.4	105.94
	05 1511573	.4	123.39
	06 15141408	.4	377.10
	15066903		15.42
#Order by Application			
9 Handle, Compartment			
10 Latch, Compt Door	22672011	.2	21.60
11 Insulator, Lower	R 15094551		25.80
	L 15069481		25.29



12 Carrier Assy, Instrument Panel			
2002	15090612	m #1.3	397.82
2003-05	15779815	m #1.3	299.07
2006			
w/Adjustable Pedals	15779814	m #1.3	0.00
w/o Adjustable Pedals	15779815	m #1.3	299.07
#w/Instrument Panel Assy Removed, Not Included in R&R Instrument Panel Assy			
13 Bracket, Brake Pedal (b)	15045055		18.65
14 Bracket, Knee Bolster (b)	R 15064172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
15 Bracket, Center Support	15129421		48.54

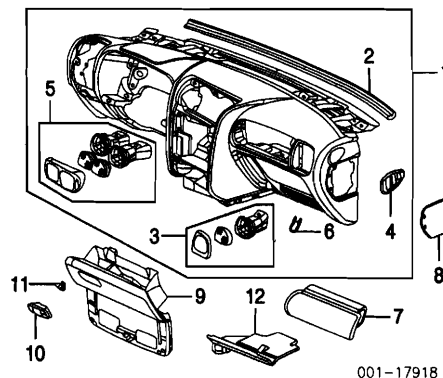


16 Panel, Upper Trim	15032563	1.0	123.61
#Oak listed, Order by Application			
17 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
18 Cover, Speaker Opening	R/L 15786420		4.45
19 Plate Assy, Center Trim	15064033	.4	195.23
20 Receptacle, Power (c)	12450044		7.97
21 Retainer, Receptacle (c)	15187371		4.14
22 Lighter, Cigarette (c)	15156140		9.31
23 Housing, Lighter (c)	12450043		11.24
24 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
25 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
26 Control, A/C/Heater	21999163	m .6	358.10
w/ATC			

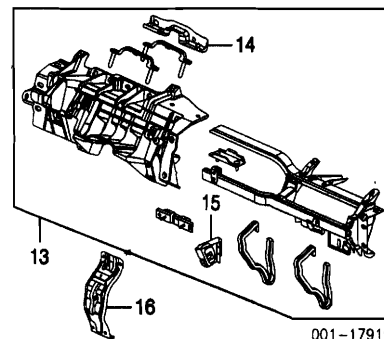
w/o ATC			
w/Rear Defogger	21999161	m .6	193.90
w/o Rear Defogger	15195383	m .6	192.82
27 Plate, Cluster Trim	15032554	.3	67.58
#Oak listed, Order by Application			
28 Cluster Assy, Instrument	N.A.	m 1.0	0.00
29 Lens, Cluster (d)	9354393		27.55
(d) Included w/Instrument Cluster Assy			
30 Plate, Outer Trim	15032557		94.89
31 Switch, Headlamp			
w/Fog Lamps			
w/H/Lamp Washers	15007814	.3	84.35
w/o H/Lamp Washers	10372949	.3	65.57
w/o Fog Lamps	15157676	.3	62.61
32 Bolster, Driver Knee	15158145	.3	78.27
#Oak listed, Order by Application			
33 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15095396		19.43

CHEVROLET

R&I Instrument Panelm 5.0



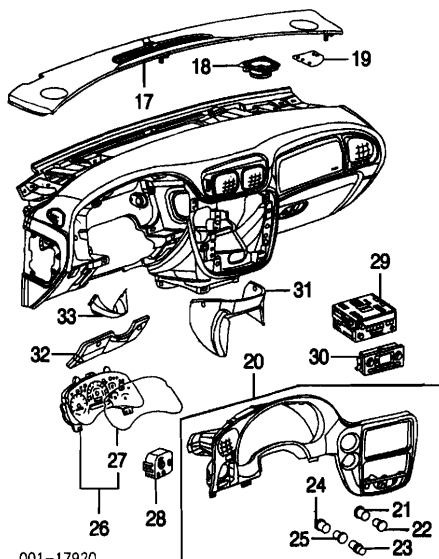
1 Panel Assy, Instrument	15197414	m 7.4	983.21
#Camel listed, Order by Application			
2 Seal, Upper (a)	15047057		20.79
3 Outlet, Outer Air (a)	R 15019196	.3	19.06
4 Grille, Side Defroster (a)	R/L 15157012-1	.3	3.94
5 Outlet, Center Air (a)	15019311	.4	41.79
#Oak listed, Order by Application			
6 Striker, Compt Door (a)	15066899	.1	4.52
(a) Included w/Instrument Panel Assy			
7 Module, Pass Air Bag-See Air Bag System Section			
8 Cover, Access	R 15157579	.2	14.34
	L 15157573	.2	14.22
9 Door, Compartment	15197284	.4	102.30
10 Handle, Compartment	15066903		15.42
#Oak listed, Order by Application			
11 Latch, Compt Door	22672011	.2	21.60
12 Insulator, Lower	R 15094551	.3	25.80
	L 15069481	.3	25.29



13 Carrier Assy, Instrument Panel			
2002	15090612	#1.3	397.82
2003-05	15779815	#1.3	299.07
2006			
w/Adjustable Pedals	15779814	#1.3	0.00
w/o Adjustable Pedals	15779815	#1.3	299.07
#w/Instrument Panel Assy Removed, Not Included in R&R Instrument Panel Assy			
14 Bracket, Brake Pedal (b)	15045055		18.65
15 Bracket, Knee Bolster (b)	R 15064172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
16 Bracket, Center Support	15129421		48.54

Illustration Located in Next Column

17 Panel, Upper Trim	15032563	1.0	123.61
#Oak listed, Order by Application			

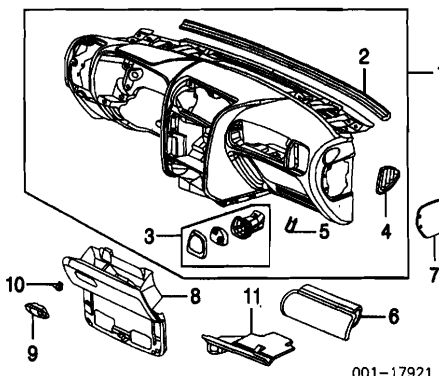


001-17920

18 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
19 Cover, Speaker Opening	R/L 15766420	.4	4.45
20 Plate Assy, Center Trim	15064022	.6	125.68
*Oak listed, Order by Application			
21 Receptacle, Power (c)	12450044		7.97
22 Retainer, Receptacle (c)	15187371		4.14
23 Lighter, Cigarette (c)	11516140		9.31
24 Housing, Lighter (c)	12450043		11.24
25 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
26 Cluster Assy, Instrument	N.A.	m 1.0	0.00
27 Lens, Cluster (d)	9354392		27.55
(d) Included w/Instrument Cluster Assy			
28 Switch, Headlamp			
w/Fog Lamps			
w/ H/Lamp Washers	15007814	.3	84.35
w/o H/Lamp Washers	10372949	.3	65.57
w/o Fog Lamps	15157676	.3	62.61
*Order by Application			
29 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
AM-FM Stereo-Cassette-CD			
Std Speaker System	15195517	.8	748.71
Enhanced Speaker System	15058226	.8	798.12
30 Control, A/C/Heater			
w/ATC	21999163	m .6	358.10
w/o ATC			
w/Rear Defogger	21999161	m .6	193.90
w/o Rear Defogger	15195383	m .6	192.82
*Order by Application			
31 Panel, Lower Extension	15766814	.4	60.83
32 Bolster, Driver Knee	15158145	.3	78.27
*Oak listed, Order by Application			
33 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15095396		19.43

GMC

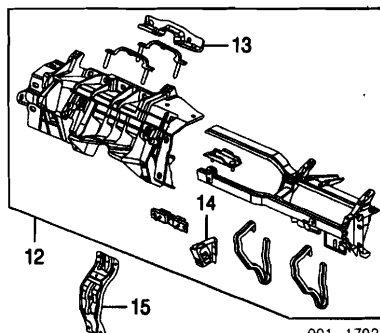
R&I Instrument Panel m 5.0



001-17921

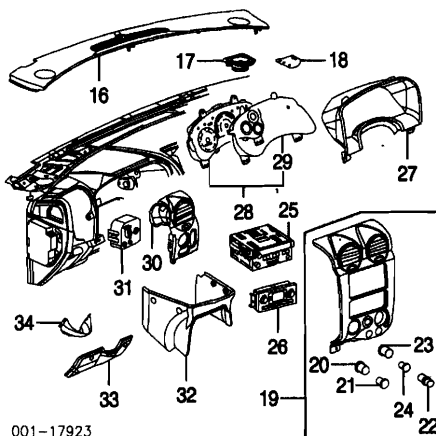
1 Panel Assy, Instrument	15197403	m 7.4	714.03
*Oak listed, Order by Application			
2 Seal, Upper (a)	15047057		20.79
3 Outlet, Outer Air (a)	R 15063553	.3	38.61
4 Grille, Side Defroster (a)	R 15157034	.3	3.98

	L 15157033	.3	4.04
*Oak listed, Order by Application			
5 Striker, Comp Door (a)	15066899	.1	4.52
(a) Included w/Instrument Panel Assy			
6 Module, Pass Air Bag-See Air Bag System Section			
7 Cover, Access	R 15157579	.1	14.34
	L 15157573	.1	14.22
8 Door, Compartment	L 15197284	.4	102.30
9 Handle, Compartment	15066903		15.42
*Oak listed, Order by Application			
10 Latch, Comp Door	22872011	.2	21.60
11 Insulator, Lower	R 15094551		25.80
	L 15069481		25.29



001-17922

12 Carrier Assy, Instrument Panel			
2002	15090612	#1.3	397.82
2003-05	15779815	#1.3	299.07
2006			
w/Adjustable Pedals	15779814	#1.3	0.00
w/o Adjustable Pedals	15779815	#1.3	299.07
*w/Instrument Panel Assy Removed, Not Included in R&R			
Instrument Panel Assy			
13 Bracket, Brake Pedal (b)	15045055		18.65
14 Bracket, Knee Bolster (b)	R 15084172		65.07
	L 15158163		65.07
(b) Included w/Instrument Panel Carrier Assy			
15 Bracket, Center Support	15129421		48.54



001-17923

16 Panel, Upper Trim	15032563	1.0	123.61
*Oak listed, Order by Application			
17 Speaker	R 15042464	.2	87.72
	L 15013121	.2	87.72
18 Cover, Speaker Opening	R/L 15766420	.4	4.45
19 Plate Assy, Center Trim			
SLE Model	15064027	.4	205.52
SLT Model	15064031	.4	211.77
*Oak listed, Order by Application			
20 Receptacle, Power (c)	12450044		7.97
21 Retainer, Receptacle (c)	15187371		4.14
22 Lighter, Cigarette (c)	11516140		9.31
23 Housing, Lighter (c)	12450043		11.24
24 Retainer, Housing (c)	25749635		4.17
(c) Included w/Center Trim Plate Assy			
25 Radio			
AM-FM Stereo-CD			
w/CD Changer			
Std Speaker System	15112912	.8	939.14
Enhanced Speaker System	10356111	.8	906.01
w/o CD Changer	15195521	.8	638.75
AM-FM Stereo-Cassette-CD			
Std Speaker System	15195517	.8	748.71
Enhanced Speaker System	15058226	.8	798.12
26 Control, A/C/Heater			
w/ATC	21999163	m .6	358.10
w/o ATC			
w/Rear Defogger	21999161	m .6	193.90
w/o Rear Defogger	15195383	m .6	192.82
27 Plate, Cluster Trim	15032543	.3	72.43
*Oak listed, Order by Application			
28 Cluster Assy, Instrument	N.A.	m 1.0	0.00
29 Lens, Cluster (d)	9354396		68.42

(d) Included w/Instrument Cluster Assy			
30 Plate, Outer Trim			
SLE Model	15032547	.3	91.60
SLT Model	15032551	.3	97.17
*Oak listed, Order by Application			
31 Switch, Headlamp			
w/Fog Lamps			
w/ H/Lamp Washers	15007814	.3	84.35
w/o H/Lamp Washers	10372949	.3	65.57
w/o Fog Lamps	15157676	.3	62.61
32 Panel, Lower Extension	15766817	.4	40.18
33 Bolster, Driver Knee	15158145	.3	78.27
*Oak listed, Order by Application			
34 Deflector, Knee Bolster	02-04 10360700		24.02
	05-06 15095396		19.43

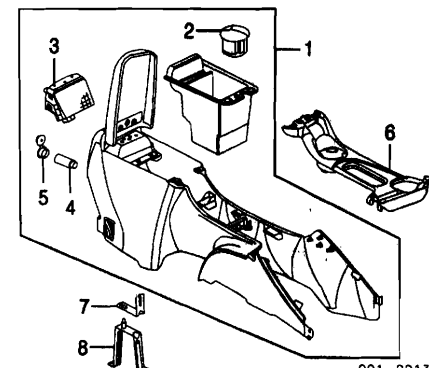
CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

NOTE: All Parts in this section are included in R&R Console Assy unless noted otherwise.

BUICK, OLDSMOBILE

R&I Console Assy8

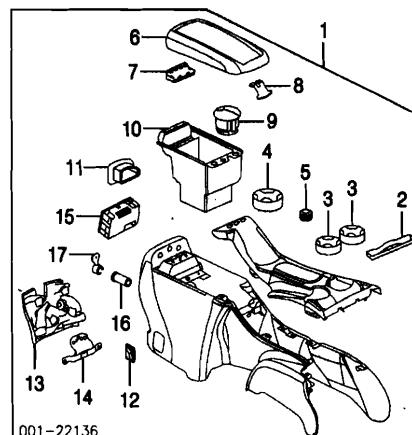


001-22135

1 Console Assy (a)			
w/Traction Control	15181838	1.1	899.66
w/o Traction Control	15186033	1.1	786.67
(a) Oak listed, Order by Application			
2 Ashtray	22611384		47.64
3 Control, Aux A/C/Heater	15159249	m .5	345.61
4 Receptacle, Power	12450044		7.97
5 Retainer, Receptacle	15187371		4.14
*Included w/Console Assy			
6 Plate, Console Trim (a)			
w/Traction Control	89039692	.6	151.11
w/o Traction Control	89040124	.6	83.64
(a) Oak listed, Order by Application			
7 Bracket, Upper Console	15746804		5.28
8 Bracket, Lower Console	15032013		16.76

CHEVROLET, GMC

R&I Console Assy8



001-22136

1 Console Assy (a)			
Chevrolet			
TrailBlazer			
w/ATC	15196892	1.1	435.29
w/o ATC	15196887	1.1	514.61
TrailBlazer EXT			
w/ATC	15196918	1.1	505.75
w/o ATC	15179593	1.1	835.17
GMC			
Envoy			
w/ATC	15196901	1.1	779.36
w/o ATC	15196897	1.1	856.73

ENVOY/RAINIER/TRAILBLAZER 2002-06

CENTER CONSOLE Cont'd

CHEVROLET, GMC Cont'd

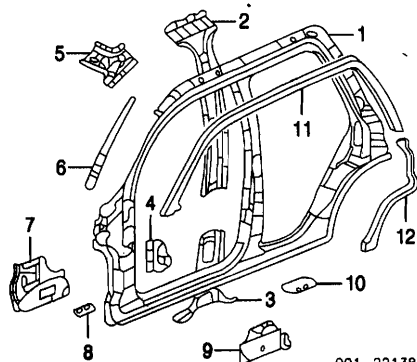
Envoy XL, Envoy XUV w/ATC	15196909	1.1	856.73
w/o ATC	15196905	1.1	867.45
(a) Oak listed, Order by Application			
2 Liner, Tray	88986016	6.82	
Chevrolet	88986015	6.44	
GMC			
Liner, Cup Holder			
3 Front (2)	88986013	8.83	
4 Rear	89039691	8.72	
5 Switch, A/C	15081585	m	.3
6 Armrest (a)	88986003	70.62	
(a) Oak listed, Order by Application			
7 Hinge, Armrest	88986011	40.54	
8 Latch, Armrest	88986007	10.54	
9 Ashtray	22811384	47.64	
10 Compartment, Console	88986014	.3	26.69
Grille, Air Outlet (a)			
11 Upper	88986023	.2	19.38
Chevrolet	88986042	.2	20.31
GMC			
12 Lower	88986031	.2	4.04
Chevrolet	88986036	.2	4.04
GMC	88986009	.2	4.04
	88986033	.2	4.04
13 Holder, Rear Cup (a)	88986041	58.89	
(a) Oak listed, Order by Application			
14 Hinge, Cup Holder	88986020	61.69	
15 Control, Aux A/C Heater	15159249	m	.5
TrailBlazer, Envoy	15184851	m	.5
TrailBlazer EXT, Envoy XL, Envoy XUV	12450044		7.97
16 Receptacle, Power	15187371		4.14
17 Retainer, Receptacle			
(f) Included w/Console Assy			

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

SHEET METAL

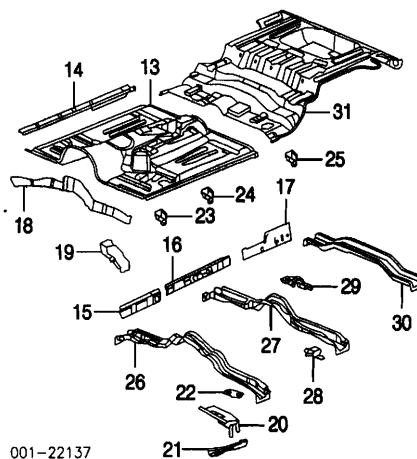
Refinish Door Opening Frame	R/L	5.0
Refinish Windshield Post & Hinge Pillar	R/L	1.5
Refinish Windshield Post	R/L	1.0
Refinish Hinge Pillar	R/L	1.0
Refinish Center Pillar & Rocker Complete	R/L	2.3
Refinish Center Pillar	R/L	1.0
Refinish Rocker Panel Complete	R/L	1.8
Refinish Front Rocker Panel	R/L	1.2
Refinish Lock Pillar	R/L	1.0
Section Windshield Post	R/L	4.8
Section W/S Post & Hinge Pillar	R/L	7.3
Section Hinge Pillar	R/L	6.8
Section Center Pillar & Rocker Complete	R/L	9.5
Section Center Pillar	R/L	6.5
Section Rocker Panel Complete	R/L	6.5
Section Front Rocker Panel	R/L	5.0
Section Lock Pillar	R/L	5.0



001-22138

1 Frame, Door Opening			
Buick			
2004	R/L 89045413-2	20.1	673.73
2005			
To VIN 114927	R/L 89045413-2	20.1	673.73
From VIN 114928	R/L 89045417-6	20.1	635.58
2006	R/L 89045413-2	20.1	673.73
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 89045413-2	20.1	673.73
2002-04			
2005			
To VIN 114927	R/L 89045413-2	20.1	673.73
From VIN 114928	R/L 89045417-6	20.1	635.58
2006	R/L 89045413-2	20.1	673.73
TrailBlazer EXT, Envoy XL, Envoy XUV			
2002-04	R 89045411	20.1	700.69
L 89045410		20.1	676.79
2005			
To VIN 104787	R 89045411	20.1	700.69

From VIN 104788	L 89045410	20.1	676.79
2006	R/L 89045415-4	20.1	700.69
Oldsmobile	R/L 89045415-4	20.1	700.69
	R/L 89045413-2	20.1	673.73
(f) Order by Application			
2 Panel, Upr Inner Pillar	R/L 10397544-3	2.5	49.73
3 Panel, Lwr Inner Pillar	R/L 15066535-4	1.5	12.74
4 Reinf, Side Body	R/L 15030713-2	1.0	4.39
5 Reinf, Upr Side	R/L 15101330-1	.5	4.70
6 Panel, Pillar	02-04 R/L 15158393-4		23.51
	05-06 R 10386668		34.00
	L 10386669		33.33
7 Filler, Frt Inr Rocker	R/L 15049760-59		15.07
8 Baffle, Frt Lwr Pillar	R/L 15072208-9		6.58
9 Panel, Inr Rocker Filler	R/L 15158950		17.49
10 Baffle, Ctr Lwr Pillar	R/L 15072211-0		13.37
11 W/Strip, Upper Aux (On Body)	Buick, Oldsmobile	R/L 15126956-5	.5
	Chevrolet	R/L 15126956-5	.5
	TrailBlazer	R/L 15126956-5	.5
	TrailBlazer EXT	R/L 15131622-1	.5
	GMC		
	Envoy	R 15126958	.5
	L 15126957	.5	64.94
Envoy XL, Envoy XUV	R/L 15131624-3	.5	77.78
12 W/Strip, Lower Aux (On Body)	Envoy	R/L 15126288-7	.3
	Rainier, Bravada	R 15205931	.3
	L 15205930	.3	41.39
	TrailBlazer	R 15205661	.3
	L 15205660	.3	45.55

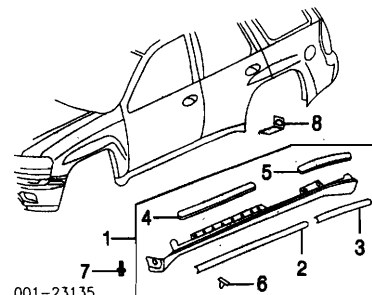


001-22137

13 Panel, Front Floor	02-05	15192889	d370.75
	06	N.A.	0.00
Reinf, Frt Floor Pnl	R/L 15761920-19		4.39
14 Extension, Outer Floor			
Buick, Oldsmobile	R 15160254	1.5	22.30
	L 15160253	1.5	19.14
Chevrolet, GMC			
TrailBlazer, Envoy	R 15160254	1.5	22.30
	L 15160253	1.5	19.14
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 10397546-7	1.5	22.30
15 Extension, Inner Rocker			
Front	R/L 15033798-7	1.5	11.26
Rear	R 15158387	2.5	23.56
	L 15158386	2.5	21.13
17 Filler, Inner Rocker	TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15051048-7	1.5
			26.54
			100.21
18 Extension, Front Floor			
Footrest	L 15041231		18.25
20 Bracket, Front Body Mount	R 15767444		17.03
	L 15160223		17.03
21 Reinf, Bracket	R/L 15160226-5		11.93
22 Reinf, Front Floor	R/L 15761920-19		4.39
Bracket, Running Board			
23 Front	R/L 15037949		19.10
24 Center	R/L 15037950		19.10
25 Rear	R/L 15037951		19.10
26 Sill, No. 1 Cross	88944408		146.26
27 Sill, No. 2 Cross	88937001		146.26
28 Reinf, Rear Floor	R/L 15773364-3		4.88
29 Reinf, Center Floor	88937197		80.60
30 Sill, No. 3 Cross	Buick, Oldsmobile	88937002	106.32
	Chevrolet, GMC		
	TrailBlazer, Envoy	88937002	106.32
	TrailBlazer EXT, Envoy XL, Envoy XUV	88944132	113.26
31 Panel, Rear Floor-See Rear Body Section			

EXTERIOR TRIM BRAVADA, ENVOY, RAINIER, TRAILBLAZER

Refinish Rocker Moulding	R/L	1.0
R&I Rocker Moulding	R/L	.7

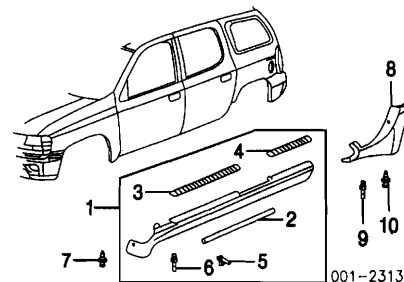


001-23135

1 Moulding Assy, Rocker			
Buick (P)	R/L 15176363-2	.7	174.45
Chevrolet			
Charcoal	R/L 15087816-5	.7	184.93
Paint to Match	R 15087808	.7	174.45
	L 19120015	.7	171.03
GMC (P)			
Denali Model	R/L 89046018-7	.7	175.39
SLE, SLT Model	R/L 15087788-7	.7	184.93
Oldsmobile (P)	R/L 15087772-1	.7	184.93
(P) Paint to Match			
2 Seal, Rocker Moulding			
Front	R/L 15043348		18.38
Rear	R/L 15052243		23.59
3 Pad, Moulding			
Front	R/L 88944414-3	.1	39.12
Rear	R/L 88944470-69	.1	40.19
4 Retainer, Midlg (10/Slide)	R/L 15046306		12.50
(f) Included w/Rocker Moulding Assy			
5 Retainer, Push-In (9/Slide)	R/L 11518017		4.25
6 Bracket, Rocker Midlg	R/L 15045211		4.21

EXTERIOR TRIM ENVOY XL, ENVOY XUV, TRAILBLAZER EXT

Refinish Front Rocker Moulding	R/L	1.0
Refinish Rear Rocker Moulding	R/L	.5
R&I Front Rocker Moulding	R/L	.7
R&I Rear Rocker Moulding	R/L	.3



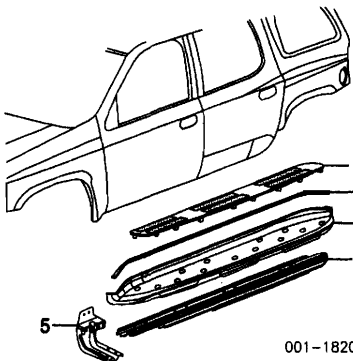
001-23136

1 Moulding Assy, Front Rocker			
Chevrolet			
w/North Face Edition			
Gray	R/L 15204630-29	.7	394.65
Pewter	R 15204632	.7	368.85
	L 15204631	.7	361.62
w/o North Face Edition	R/L 15188875-4	.7	191.75
GMC (P)			
Denali Model	R/L 89045674-3	.7	287.80
SLE, SLT Model	R/L 15188881-0	.7	293.52
(P) Paint to Match			
2 Seal, Rocker Moulding	R/L 15043348		18.38
3 Pad, Rocker Midlg			
Front	R/L 88944410-09	.1	63.89
Rear	R/L 88944412-1	.1	61.57
4 Retainer, Rocker Midlg (12/Slide)	R/L 15046306		12.50
5 Rivet, Rocker Moulding (7/Slide)	R/L 11516807		4.25
(f) Included w/Front Rocker Moulding Assy			
6 Retainer, Push-In (9/Slide)	R/L 11518017		4.25
7 Moulding Assy, Rear Rocker			
Chevrolet			
w/North Face Edition			
Gray	R 15204638	.3	193.47
	L 15204637	.3	180.81
Pewter	R 15204636	.3	197.33
	L 15204635	.3	184.43
w/o North Face Edition (P)	R 15190314	.3	151.24
	L 15190302	.3	151.24
GMC (P)			
Denali Model	R/L 89046020-19	.3	125.95
SLE, SLT Model	R/L 15190329-8	.3	136.18
(P) Paint to Match			
9 Rivet, Rocker Moulding (a) (2/Slide)	R/L 11516807		4.25
(a) Included w/Rear Rocker Moulding Assy			
10 Retainer, Rocker Midlg (5/Slide)	R/L 11518017		4.25

RUNNING BOARD ENVOY, TRAILBLAZER

R&I Step Cover	R/L	1.1
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ENVOY/RAINIER/TRAILBLAZER 2002-06

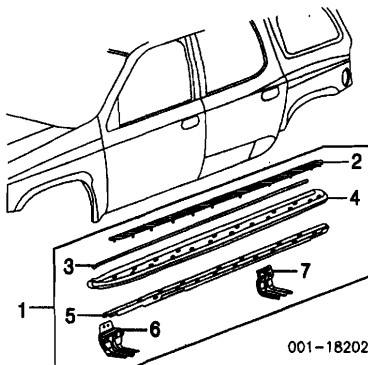


001-18201

1 Pad, Step Chevrolet w/Cover	03-06 R/L 15175992-3	.3	134.80
	02 R 15161336	.3	60.44
	L 15161335	.3	57.01
GMC w/Cover	03-06 R 15175993	.3	134.80
	L 15175994	.3	127.17
w/o Cover	02 R 15161338	.3	57.01
	L 15161337	.3	60.44
2 W/Strip, Running Board	R/L 15043348		18.38
3 Cover, Step Chevrolet	02 R 15161282	#1.1	220.25
	L 15161281	#1.1	207.78
GMC	02 R/L 15161284-3	#1.1	207.78
#Includes R&R Step Pad & Step Assist			
4 Step, Assist	R/L 15161371-0	.4	134.67
5 Brkt, Assist Step (3/Side)	R/L 15161372		70.39

RUNNING BOARD ENVOY XL, ENVOY XUV, TRAILBLAZER EXT

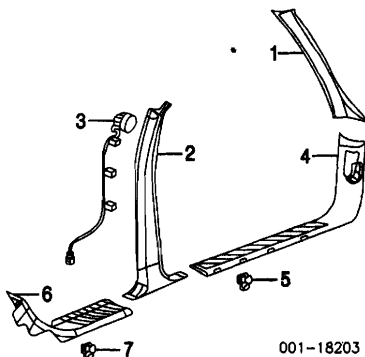
R&I Running Board R/L 1.1



001-18202

1 Board Assy, Running	R/L 15052412-1	1.1	422.03
2 Pad, Step	R/L 15186571-0	.3	58.59
3 W/Strip, Running Board	R/L 88979858		24.42
4 Cover, Step	R 15052420	1.1	166.53
	L 15052419	1.1	157.10
5 Step, Assist	R 15052424		140.37
	L 15052423		132.44
6 Brkt, Assist Step	R/L 15161372		70.39
7 Rear	R/L 15747729		48.36
#Included w/Running Board Assy			

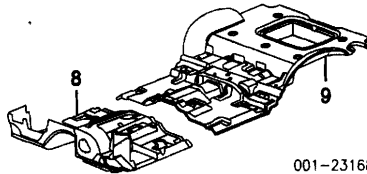
INTERIOR TRIM



001-18203

1 Midg, Inside Garnish-See Windshield Section

2 Trim, Ctr Pillar	R/L 15158057-6	.4	42.74
#Oak listed, Order by Application			
3 Sensor, Air Temp	02 L 15040301	#3	58.34
	03-06 L 15188388	#3	62.37
#w/Center Trim Pillar Removed			
4 Plate, Frt Scuff	R 15189315	.2	37.82
	L 15189309	.2	36.66
#Oak listed, Order by Application			
5 Retainer, Frt Scuff Plate (4/Side)	R/L 15724477		4.65
6 Plate, Rear Scuff	R/L 15070463-2	.2	23.38
#Oak listed, Order by Application			
7 Retainer, Rear Scuff Plate (3/Side)	R/L 15724477		4.65



001-23168

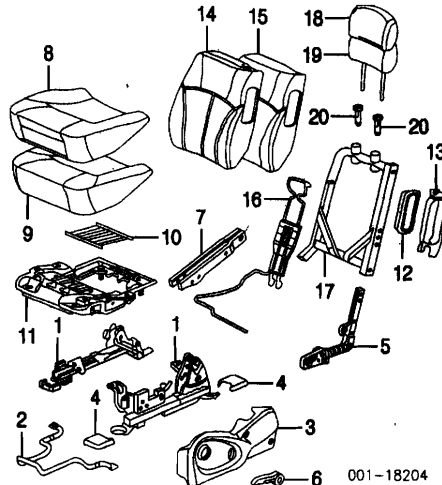
8 Carpet, Front			
Buick	15783811		173.63
Chevrolet, GMC			
TrailBlazer, Envoy	15783811		173.63
TrailBlazer EXT, Envoy XL, Envoy XUV			
	15783809		173.63
Oldsmobile	15144949		215.58
9 Carpet, Rear			
Buick	15230321		225.21
Chevrolet, GMC			
TrailBlazer, Envoy	15230321		225.21
TrailBlazer EXT, Envoy XL	15795767		268.28
Envoy XUV	10375808		190.01
Oldsmobile	15124519		405.29
%Order by Application			

FRONT SEAT

Use Procedure Explanation 30 with the following text.

PASSENGER SIDE MANUAL

R&I Front Seat Assy3



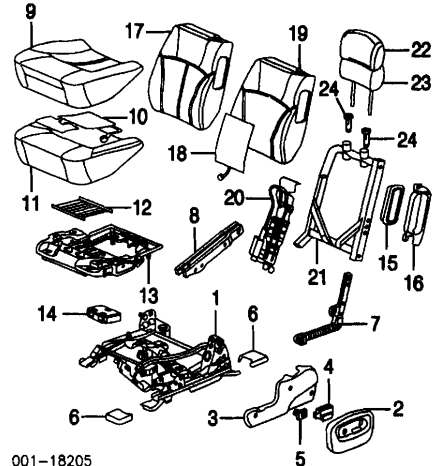
001-18204

1 Adjuster, Seat	02-04 R/L 88949349-50	#2	209.60
	05-06 R 89042236	#2	90.44
	L 89042234	#2	109.12
#w/Seat Assy Removed			
2 Handle, Adjuster	88949352		79.61
3 Cover, Outer Adjuster	02-03 88949354		67.95
	04 89038442		35.42
	05-06 89042242		18.44
4 Cover, Inner Adjuster (4)	15133272		14.34
#Pewter listed, Order by Application			
5 Recliner, Seat Back	02-04 89042237	#3	143.24
	05-06 89042237	#3	143.24
Motor, Recliner	89039409	#4	240.23
#w/Seat Assy Removed			
6 Handle, Recliner	88949346	#1	40.30
#Included in R&R Recliner			
7 Bracket, Recliner	89039542		39.81
8 Cover, Seat Cushion	88949342	#7	260.98
#Pewter listed, Order by Application			
9 Pad, Seat Cushion	88949356	#7	106.44
10 Support, Seat Cushion	88949867	#7	29.56
11 Frame, Seat Cushion	88949878	#7	137.96
#R&R Complete, w/Seat Assy Removed			
12 Module, Side Air Bag-See Air Bag System Section	88949334	#6	405.74
13 Housing, Side Air Bag-See Air Bag System Section			
14 Cover, Seat Back			
#Pewter listed, Order by Application			

15 Pad, Seat Back	88949332	#6	94.61
16 Support, Lumbar	02-03 88948975	#6	66.28
	04 88963290	#6	259.39
	05-06 89042238	#6	151.47
17 Frame, Seat Back	88949331	#6	103.60
#R&R Complete, w/Seat Assy Removed			
18 Cover, Headrest	88979745	#4	67.45
#Pewter listed, Order by Application			
19 Pad, Headrest	88949327	#4	88.70
Fixed Type	88949526	#4	96.79
Hinged Type			
#R&R Complete			
20 Guide, Headrest	R 88949373		22.37
	L 88949375		18.78
#Pewter listed, Order by Application			

PASSENGER SIDE POWER

R&I Front Seat Assy3



001-18205

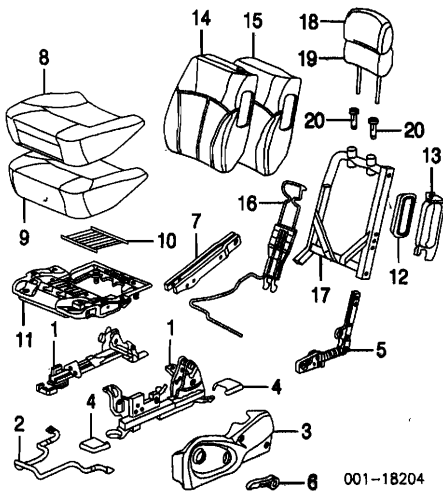
1 Adjuster, Seat	02-04 89039432	#2	389.96
	05-06 89026673	#2	425.56
#w/Seat Assy Removed			
2 Cover, Outer Adjuster	88961956		42.73
Upper	88949486		61.66
3 Lower			
#Pewter listed, Order by Application			
4 Switch, Seat Adjuster	88949480		119.41
5 Switch, Lumbar Control			
Heated Seat	88949498		64.38
Non-Heated Seat	88949387		128.44
6 Cover, Inner Adjuster (4)	15133272		14.34
#Pewter listed, Order by Application			
7 Recliner, Seat	89042261	#3	175.77
Motor, Recliner	89039409	#4	240.23
#w/Seat Assy Removed			
8 Bracket, Recliner	88949348		68.13
9 Cover, Seat Cushion	88949342	#7	260.98
#Pewter listed, Order by Application			
10 Heater, Seat Cushion	88949407	#7	107.47
11 Pad, Seat Cushion	88949472	#7	112.82
#Order by Application			
12 Support, Seat Cushion	88949867	#7	29.56
13 Frame, Seat Cushion	88949878	#7	137.96
#R&R Complete, w/Seat Assy Removed			
14 Module, Seat Heater	15206270		325.65
15 Module, Side Air Bag-See Air Bag System Section			
16 Housing, Side Air Bag-See Air Bag System Section			
17 Cover, Seat Back	02 88949518	#6	551.40
	03-04 88979757	#6	378.51
	05-06 89042443	#6	259.07
#Order by Application			
18 Heater, Seat Back			
Buick, Chevrolet, Oldsmobile	88949406	#6	122.77
GMC	88949455	#6	115.99
19 Pad, Seat Back	88949332	#6	94.61
#Order by Application			
20 Support, Lumbar	88963290	#6	259.39
21 Frame, Seat Back	88949331	#6	103.60
#R&R Complete, w/Seat Assy Removed			
22 Cover, Headrest	89039394	#4	56.74
#Pewter listed, Order by Application			
23 Pad, Headrest	88949327	#4	88.70
Fixed Type	88949526	#4	96.79
Hinged Type			
#R&R Complete			
24 Guide, Headrest			
Oak	R 88949338		22.56
	L 88949337		18.23
Pewter	R 88949373		22.37
	L 88949375		18.78

DRIVER SIDE MANUAL

R&I Front Seat Assy3

FRONT SEAT Cont'd

DRIVER SIDE
MANUAL Cont'd



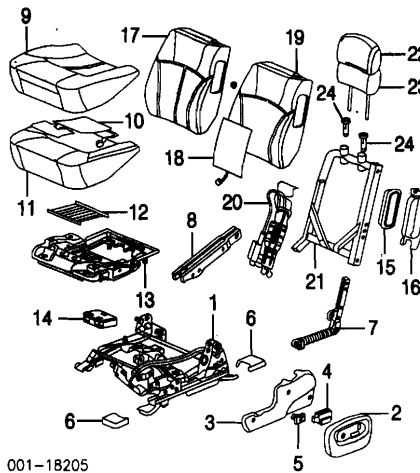
1 Adjuster, Seat	02-04 R 88949319 L 88949318 05-06 R 89042215 L 89042216	#2 219.56 #2 215.25 #2 110.32 #2 90.44
#w/Seat Assy Removed		
2 Handle, Adjuster	88949320	75.11
3 Cover, Outer Adjuster	88949324	23.13
4 Cover, Inner Adjuster (4)	15133272	14.34
#w/Seat Assy Removed		
5 Recliner, Seat Back	02-04 89042218 05-06 89042218 89039409	#3 143.24 #3 143.24 #4 240.23
#w/Seat Assy Removed		
6 Handle, Recliner	88948990	#1 41.94
#Included in R&R Recliner		
7 Bracket, Recliner	89039524	46.20
8 Cover, Seat Cushion	88948961	#7 139.43
#w/Seat Assy Removed		
9 Pad, Seat Cushion	88948979	#7 102.81
10 Support, Seat Cushion	88948987	#7 29.56
11 Frame, Seat Cushion	02-04 88948978 05-06 89043623	#7 137.96 #7 67.22
#R&R Complete, w/Seat Assy Removed		
12 Module, Side Air Bag-See Air Bag System Section		
13 Housing, Side Air Bag-See Air Bag System Section		
14 Cover, Seat Back	88948972	#6 376.88
#w/Seat Assy Removed		
15 Pad, Seat Back	02-04 88948970 05-06 89043621	#6 94.61 #6 88.27
16 Support, Lumbar	02-04 88948975 05-06 89042217	#6 66.28 #6 66.28
17 Frame, Seat Back	02-04 88948969 05-06 89043616	#6 103.80 #6 104.97
#R&R Complete, w/Seat Assy Removed		
18 Cover, Headrest	88949330	#4 96.89
#w/Seat Assy Removed		
19 Pad, Headrest	Fixed Type 88949327 Hinged Type 88949526	#4 88.70 #4 96.79
#R&R Complete		
20 Guide, Headrest	R 88949373 L 88949375	22.37 18.78
#w/Seat Assy Removed		

DRIVER SIDE
POWER

R&I Front Seat Assy 3

Illustration Located in Next Column

1 Adjuster, Seat	02-04 89039415 05-06 89026671 02-03 88950985 04 89039383 05-06 89026672	#2 426.84 #2 473.58 #2 794.45 #2 379.91 #2 425.29
#w/Seat Assy Removed		
2 Cover, Outer Adjuster		
3 Upper	88949389	26.05
3 Lower	88949392	53.99
#w/Seat Assy Removed		
4 Switch, Seat Adjuster	02-04 88949386 05-06 89043625	119.41 68.52
5 Switch, Lumbar Control	02-03 88949387 04-06 89039380	128.44 55.74
6 Cover, Inner Adjuster (4)	15133272	14.34

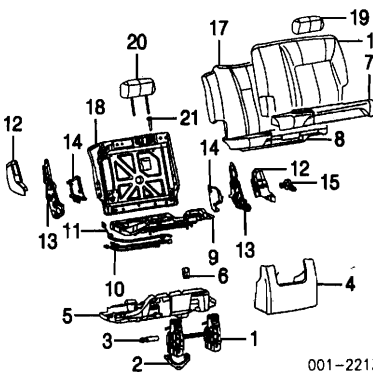


001-18205

7 Recliner, Seat	02-04 88950996 05-06 89043620 89039409	#3 359.27 #3 175.77 #4 240.23
#w/Seat Assy Removed		
8 Bracket, Recliner	89039524	46.20
9 Cover, Seat Cushion	88949378	#7 513.17
#w/Seat Assy Removed		
10 Heater, Seat Cushion	02-04 88949407 05-06 89042164	#7 107.47 #7 63.76
11 Pad, Seat Cushion	88949376	#7 99.89
#w/Seat Assy Removed		
12 Support, Seat Cushion	88948987	#7 29.56
13 Frame, Seat Cushion	02-04 88948978 05-06 89043623	#7 137.96 #7 67.22
#R&R One Complete, w/Seat Assy Removed		
14 Module, Seat Heater	15206270	325.65
15 Module, Side Air Bag-See Air Bag System Section		
16 Housing, Side Air Bag-See Air Bag System Section		
17 Cover, Seat Back	02 88949457 03 88979722 04 88979728 05-06 89042175	#6 502.12 #6 405.74 #6 167.44 #6 156.75
#w/Seat Assy Removed		
18 Heater, Seat Back	Buick, Chevrolet, Oldsmobile 88949406 GMC 88949455 88949424	#6 122.77 #6 115.99 #6 99.74
19 Pad, Seat Back	88949424	#6 99.74
#w/Seat Assy Removed		
20 Support, Lumbar	88979740	#6 220.35
21 Frame, Seat Back	02-04 88948969 05-06 89043616	#6 103.60 #6 104.97
#R&R Complete, w/Seat Assy Removed		
22 Cover, Headrest	88949330	#4 96.89
#w/Seat Assy Removed		
23 Pad, Headrest	Fixed Type 88949327 Hinged Type 88949526	#4 88.70 #4 96.79
#R&R Complete		
24 Guide, Headrest	R 88949373 L 88949375	22.37 18.78
#w/Seat Assy Removed		

CENTER SEAT

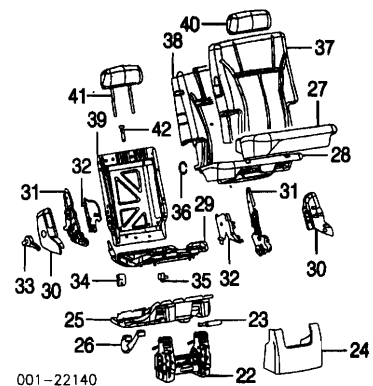
R&I Center Seat Assy R #3
#w/Communication Module Removed L .3



001-22139

1 Bracket, Seat	02 R 88954102 03-04 R 88983536 05-06 R 89043543	147.09 157.34 135.30
2 Riser, Seat	R 88954100	87.62
3 Cover, Seat Track	R 88953083	14.56
4 Cover, Bracket	R 15206674	32.71
5 Panel, Front Trim	R 88983406	52.05

6 Brace, Seat Frame (2)	R 88983559	33.92
7 Cover, Seat Cushion	R 88983410	#7 176.80
#w/Seat Assy Removed		
8 Pad, Seat Cushion	R 88983539	#7 95.96
#w/Seat Assy Removed		
9 Frame, Seat Cushion	02 R 88954095 03-06 R 88983533	#7 195.11 #7 178.36
#R&R Complete, w/Seat Assy Removed		
10 Cable, Latch	R 88954078	62.67
11 Cable, Recliner	R 88954079	32.30
12 Cover, Outer Hinge	Outboard 88954108 Inboard 88953080	25.92 33.63
#w/Seat Assy Removed		
13 Hinge, Seat	Outer 88983535 Inner 89042620	#3 187.24 #3 77.02
#w/Seat Assy Removed		
14 Cover, Inner Hinge	Outboard 89046312 Inboard 88953078	20.90 28.58
#w/Seat Assy Removed		
15 Handle, Recliner	R 88954112	19.20
16 Cover, Seat Back	R 88983447	#6 329.00
#w/Seat Assy Removed		
17 Pad, Seat Back	R 88954093	#6 132.89
#w/Seat Assy Removed		
18 Frame, Seat Back	R 88954077	#6 178.06
#R&R Complete, w/Seat Assy Removed		
19 Cover, Headrest	R 88983587	#4 54.12
#w/Seat Assy Removed		
20 Pad, Headrest	R 88954094	#4 119.54
#R&R Complete		
21 Guide, Headrest	R 88949373 L 88949375	22.37 18.78
#w/Seat Assy Removed		



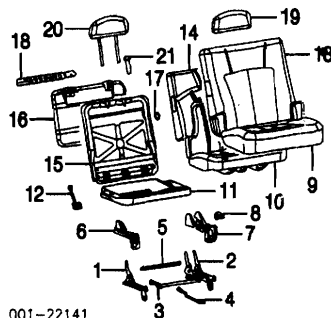
001-22140

22 Bracket, Seat	02 L 89039313 03-04 L 88983555 05-06 L 89043507	117.86 139.45 141.42
23 Cover, Seat Track (2)	L 88953083	14.56
24 Cover, Bracket	L 15092187	40.24
25 Panel, Front Trim	L 88979589	52.74
#w/Seat Assy Removed		
26 Brace, Seat Frame	L 88954100	87.62
27 Cover, Seat Cushion	L 88983501	#7 170.47
#w/Seat Assy Removed		
28 Pad, Seat Cushion	L 88983493	#7 77.32
#w/Seat Assy Removed		
29 Frame, Seat Cushion	02 L 88954670 03-05 L 88983553 06 L N.A.	#7 140.91 #7 186.34 #7 0.00
#R&R Complete, w/Seat Assy Removed		
Cable, Recliner	L 88983556	26.67
30 Cover, Outer Hinge	Inboard L 89042869 Outboard L 88954688	25.68 26.33
#w/Seat Assy Removed		
31 Hinge, Seat	Inner L 89041672 Outer L 88983554	#3 122.68 #3 139.32
#w/Seat Assy Removed		
32 Cover, Inner Hinge	Inboard L 88954690 Outboard L 89046308	26.94 20.08
#w/Seat Assy Removed		
33 Handle, Recliner	L 88954699	18.82
34 Bracket, Child Seat	L 88983559	33.92
35 Brace, Seat Frame	L N.A.	0.00
36 Stay, Seat Cushion	L 12454827	5.32
37 Cover, Seat Back	L 88983523	#6 253.64
#w/Seat Assy Removed		
38 Pad, Seat Back	L 88954709	#6 113.20
#w/Seat Assy Removed		
39 Frame, Seat Back	02 L 88954640 03-06 L 88983552	#6 122.74 #6 124.89
#R&R Complete, w/Seat Assy Removed		
40 Cover, Headrest	L 88979621	#4 44.07
#w/Seat Assy Removed		
41 Pad, Headrest	L 88954094	#4 119.54
#R&R Complete		
42 Guide, Headrest	88954086	6.52

REAR SEAT

Use Procedure Explanation 30 with the following text.

R&I Rear Seat Assy R/L .3



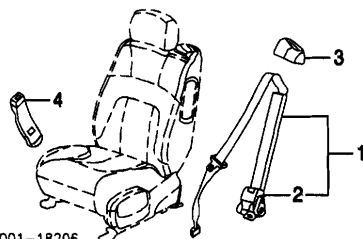
001-22141

1 Latch, Seat	R/L 88979352-1	109.30
2 Hinge, Seat	88979350	#.3 124.45
<i>#w/Seat Assy Removed</i>		
3 Rod, Link	R/L 88979353	22.48
4 Rod, Release	R 88983431	34.43
5 Bar, Adjuster	R/L 88979360	30.11
6 Cover, Latch	R 88979374	26.24
	L 88979373	25.73
7 Cover, Hinge	88979377	21.35
<i>#Pwter listed, Order by Application</i>		
8 Handle, Release	R/L 88979371	13.07
9 Cover, Seat	R 88983696	#.7 132.46
	L 88983700	#.7 129.92
<i>#Pwter listed, Order by Application</i>		
10 Pad, Seat	R/L 88979369	#.7 104.21
11 Cover, Cushion	R 15206674	#.7 32.71
	L 15206678	#.7 30.84
<i>#Pwter listed, Order by Application</i>		
<i>#R&R One Side Complete, w/Seat Assy Removed</i>		
12 Retainer, Seat	R/L 88979362	40.60
13 Cover, Seat Back	R 89039219	#.6 156.14
	L 89039224	#.6 158.03
<i>#Pwter listed, Order by Application</i>		
14 Pad, Seat Back	R/L 88979369	#.6 104.21
15 Frame, Seat Back	R/L 88979359	#.6 144.16
<i>#R&R One Side Complete, w/Seat Assy Removed</i>		
16 Cover, Trim	R 89045445	142.99
	L N.A.	0.00
<i>#Pwter listed, Order by Application</i>		
17 Bracket, Seat Cushion	12454627	5.32
18 Hinge, Seat Back	R/L 89045163	#.3 28.16
<i>#w/Seat Assy Removed</i>		
19 Cover, Headrest	R/L 89039025	#.4 44.92
<i>#Pwter listed, Order by Application</i>		
20 Pad, Headrest	R/L 88979363	#.4 64.73
<i>#R&R One Side Complete, w/Seat Assy Removed</i>		
21 Guide, Headrest	R/L 88954086	6.52
w/Button	R/L 88954081	5.11

SEAT BELTS

Use Procedure Explanation 30 with the following text.

FRONT



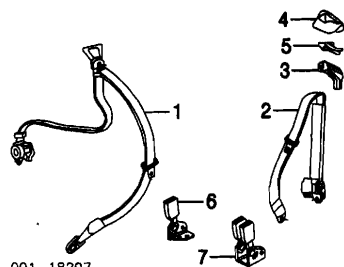
001-18206

1 Belt Assy, Retractor		
2002	R 88956143	.4 75.55
	L 88956145	.4 97.43
2003		
1st Design	R 88956142	.4 75.55
	L 88956145	.4 97.43
2nd Design	R 88956762	.4 79.29
	L 88956145	.4 97.43
2004	R 88956762	.4 79.29
	L 88956145	.4 97.43
2005	R 19148779	.4 126.72
	L 19148781	.4 126.72
2006	R 19148781	.4 126.72
	L 19148778	.4 126.72
2 Cover, Belt Guide	(a) 02-04 R/L 88988866	13.19
	05-06 R/L 89026364	13.25
<i>(a) Included w/Retractor Belt Assy</i>		
3 Bazel, Seat Belt Opening	R 88949572	44.52

2003	L 88939499	37.00
1st Design	R 88949572	44.52
	L 88939499	37.00
2nd Design	R 88979617	20.22
	L 88939499	37.00
2004	R 88979617	20.22
	L 88939499	37.00
2005-06	R 89042245	22.76
	L 89043638	22.76
4 Buckle, Seat Belt	02-04 R 88955807	.4 67.69
	L 88955805	.4 67.09
	05 R/L 19148786	.4 67.97
	06 R/L 19148786	.4 67.97

(#)Gray listed, Order by Application

CENTER ENVOY XL, TRAILBLAZER EXT

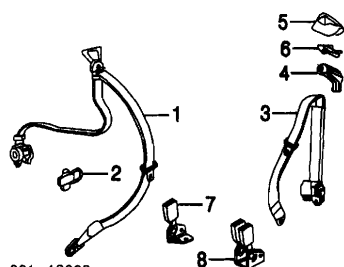


001-18207

1 Belt, Outer Retractor		
2002-03	R 88955925	.5 67.69
	L 88955928	.5 67.09
2004		
1st Design	R 88955925	.5 67.69
	L 88955928	.5 67.09
2nd Design	R 89023320	.5 72.29
	L 89023325	.5 72.29
2005-06	R 89023317	.5 72.29
	L 89023322	.5 72.29
2 Belt, Center Retractor	02-04 88955080	.4 65.65
	05-06 89023863	.4 72.29
<i>#Pwter listed, Order by Application</i>		
3 Bracket, Center Belt	88948883	96.40
4 Cover, Belt Guide	02-04 88948888	46.09
	05-06 89043401	45.88
<i>#Pwter listed, Order by Application</i>		
5 Bracket, Guide	88948890	75.80
Buckle, Seat Belt		
6 Right	R 88955043	.4 64.80
7 Left	L 88955045	.4 58.86

(#)Gray listed, Order by Application

REAR BRAVADA, ENVOY, RAINIER, TRAILBLAZER

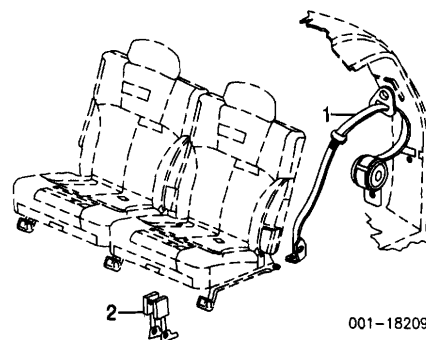


001-18208

1 Belt, Outer Retractor	02-04 R 89023892	.3 76.61
	L 89023887	.3 76.61
	05-06 R 89023889	.3 72.29
	L 89023884	.3 70.87
2 Guide, Shoulder Belt	02-04 R/L 15745358	11.42
	05-06 R/L 89023845	12.59
3 Belt, Center Retractor	02-04 88950971	.3 65.65
	05-06 89023866	.3 72.29
<i>#Pwter listed, Order by Application</i>		
4 Bracket, Center Belt	88948883	96.40
5 Cover, Belt Guide	02-04 88948888	46.09
	05-06 89023866	72.29
<i>#Pwter listed, Order by Application</i>		
6 Bracket, Guide	88948890	75.80
Buckle, Seat Belt		
7 Right	02-04 R 88950973	.3 62.15
	05-06 R 89023882	.3 62.83
8 Left	02-04 L 88950975	.3 64.21
	05-06 L 89023873	.3 62.83

(#)Gray listed, Order by Application

REAR ENVOY XL, ENVOY XUV, TRAILBLAZER EXT



001-18209

1 Belt, Retractor	02-04 R 88955934	.6 74.51
	L 88955931	.6 67.69
	05-06 R 89023312	.6 72.29
	L 89023307	.6 72.29
2 Buckle, Seat Belt	02-04 88957503	.3 63.63
	05-06 89023861	.3 62.83

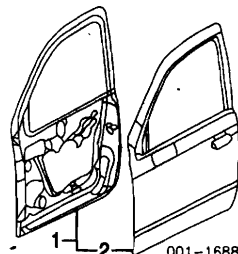
(#)Gray listed, Order by Application

FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside	R/L	2.3
Add for Jambs & Interior	R/L	1.0
Add for Jambs	R/L	.5
Section Door Repair Panel	R/L	\$5.6
<i>#Cut at Belt Line, Includes R&I/R&R Door Glass & Mirror</i>		
R&I Door Assy	R/L	.8
Add to R&I Door Shell		
w/Pwr Windows	R/L	.2
w/Pwr Locks	R/L	.2
Add to R&R Door Shell		
w/Pwr Windows	R/L	.3
w/Pwr Locks	R/L	.3
To Drill for Installation of Hinges	R/L	.3
Add to R&R Door Repair Panel		
w/Wiring Harness	R/L	.5



001-16882

1 Shell Assy, Door	R/L 88937089-8	#4.9 651.90
<i>#When Replacing Door Shell, Door Side Hinges Must Also Be Replaced</i>		
<i>#Includes R&R Mirror & Replacing Door Side Hinges</i>		
2 Panel, Door Repair (a)	R 15079577	#6.5 306.38
	L 15079576	#6.5 282.41

(a) Included w/Door Shell Assy

#Includes R&I/R&R Mirror & R&R Door Glass

EXTERIOR TRIM

Refinish Side Moulding	R/L	.6
Refinish Rear View Mirror	R/L	.4
R&I Rear View Mirror		
Manual	R/L	#.5
Power	R/L	#.6
<i>#Includes R&I Trim Panel</i>		
R&I Outer Belt Moulding	R/L	.2

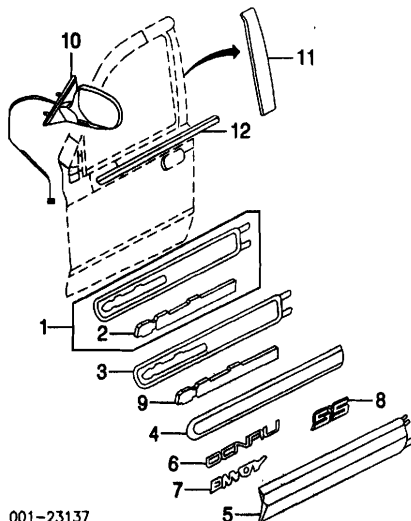
Illustration Located in Next Column

1 Moulding Assy, Side (Adhesive)		
Chevrolet		
2002		
1st Design	R/L 15020817-6	.4 127.99
2nd Design	R/L 15185702-1	.4 123.32
2003-04	R/L 15185708-10	.4 111.01
2 Nameplate (Adhesive)		
TRAILBLAZER		

ENVOY/RAINIER/TRAILBLAZER 2002-06

FRONT DOOR Cont'd

EXTERIOR TRIM Cont'd



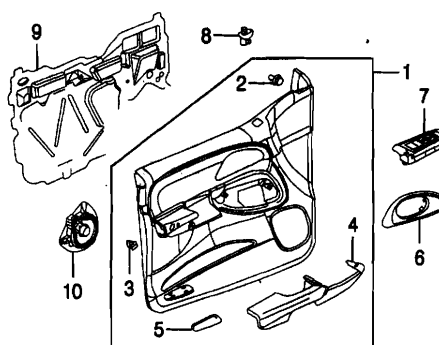
001-23137

2002 1st Design	R/L 15001724	.2	23.79
2nd Design	R/L 15185711	.2	23.00
2003-04	R/L 15185711	.2	23.00
<i>(Included w/Side Moulding Assy)</i>			
3 Moulding, Side (Adhesive)			
Chevrolet	R/L 88937015-4	.4	118.61
2002-04 (P)			
2005			
Charcoal	R/L 15118318-9	.4	65.38
Paint to Match	R 88980968	.4	64.62
	L 88980969	.4	68.54
2006 (P)	R 19120022	.4	45.57
	L 19120021	.4	47.80
4 GMC (P)			
Denali Model	R/L 89045572-3	.4	51.13
SLE Model	R/L 88944348-7	.4	166.94
SLT Model	R/L 88935323-2	.4	110.11
5 Buick, Oldsmobile (P)	R 15074514	.4	194.91
	L 15074506	.4	194.91
<i>(P) Paint to Match</i>			
6 Nameplate (Adhesive)	R/L 15070426	.2	47.45
7 "ENVOY"			
2002	R/L 15001725	.2	23.79
2003			
To 9-30-02	R/L 15001725	.2	23.79
From 10-1-02	R/L 15123967	.2	23.00
2004-05	R/L 15123967	.2	23.00
2006	R/L 15256750	.2	13.93
8 "SS"	06 R/L 15211285	.2	10.00
9 "TRAILBLAZER"			
2002			
1st Design	R/L 15001724	.2	23.79
2nd Design	R/L 15185711	.2	23.00
2003-04	R/L 15185711	.2	23.00
10 Mirror, Rear View	R/L 15287071-0	.5	82.83
Power			
w/Signal Lamp			
Man Folding (a)			
2002-03	R 15178920	.6	145.10
	L 15097473	.6	207.47
2004-05	R 15136309	.6	145.10
	L 15136308	.6	154.73
2006			
Amber Lens	R 15136309	.6	145.10
	L 15136308	.6	154.73
Clear Lens	R 15810913	.6	0.00
	L 15810912	.6	151.96
Pwr Folding			
2003-05	R 15178922	.6	406.23
	L 15789790	.6	182.14
2006			
Amber Lens	R 15178922	.6	406.23
	L 15789790	.6	182.14
Clear Lens	R 15810919	.6	181.83
	L 15810917	.6	181.83
w/o Signal Lamp			
2002-05	R 15137974	.6	126.16
	L 15136305	.6	119.05
2006			
w/SS Model	R 15134070	.6	117.93
	L 15134069	.6	114.69
w/o SS Model	R 15137974	.6	126.16
	L 15136305	.6	119.05
<i>(a) Order by Application</i>			
<i>#Includes R&I Trim Panel</i>			
11 Applique, Frt Door	R/L 15155597-6	.3	22.04
12 Moulding, Outer Belt	R/L 15129773-2	.3	25.80

INTERIOR TRIM

R&I Trim Panel R/L .4

NOTE: All Parts in this section are included in R&I Trim Panel unless noted otherwise.



001-18269

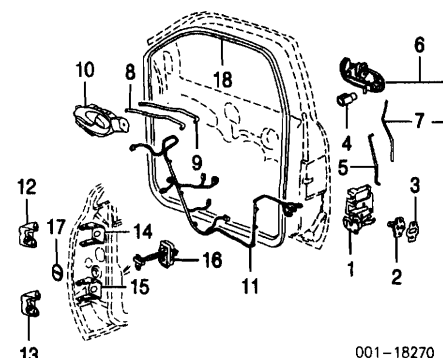
1 Panel Assy, Trim			
Buick			
Cashmere	R 15123929	.7	274.76
	L 15123926	.7	289.35
Pewter	R 15123930	.7	280.26
	L 15123927	.7	283.68
Chevrolet			
Camel	R 15085538	.7	235.52
	L 15085542	.7	242.61
Medium Antelope	R 15085536	.7	217.84
	L 15085535	.7	241.03
Medium Dark Pewter	R 15133422	.7	247.35
	L 15085533	.7	217.75
Pewter	R 15133423	.7	247.35
	L 15133419	.7	255.50
GMC			
Dark Pewter			
Cloth	R 15085559	.7	222.06
	L 15085558	.7	206.35
Leather	R 15085567	.7	218.73
	L 15085566	.7	206.35
Medium Pewter			
Cloth	R 15085555	.7	221.56
	L 15085554	.7	303.99
Leather	R 15085563	.7	229.42
	L 15085562	.7	213.15
Oak			
Cloth	R 15085565	.7	241.03
	L 15085564	.7	226.69
Leather	R 15085567	.7	283.68
	L 15085566	.7	274.76
Oldsmobile			
Medium Antelope	R 15085549	.7	274.76
	L 15085548	.7	213.15
Camel/Pewter	R 15095648	.7	254.04
	L 15085550	.7	241.03
Pewter	R 15123917	.7	244.28
	L 15123914	.7	213.06
<i>(Order by Application)</i>			
2 Retainer, Trim Panel (a) (4/Side)	R/L 11519031	3.97	
3 Clip, Trim Panel (a) (2/Side)	R/L 11588650	3.51	
4 Armrest (a)			
Buick			
Cashmere	R 15135516	129.42	
	L 15135520	126.88	
Gray	R 15135515	135.97	
	L 15135519	135.97	
Pewter	R 15135514	130.73	
	L 15135518	128.17	
Chevrolet			
Camel	R 15055810	78.49	
	L 15055809	76.95	
Cashmere	R 15188913	61.91	
	L 15188912	58.94	
Ebony	R 15109986	55.75	
	L 15109983	55.75	
Gray	R 15109985	55.75	
	L 15109982	55.75	
Medium Antelope	R 15055808	84.27	
	L 15055807	82.62	
Medium Dark Pewter	R 15055806	74.77	
	L 15055805	83.54	
Oak	R 15055808	84.27	
	L 15055807	82.62	
Pewter	R 15055812	88.54	
	L 15055811	75.44	
GMC			
Dark Pewter	R 15055826	78.90	
	L 15055825	62.82	
Ebony	R 15109980	55.75	
	L 15109977	55.75	
Medium Pewter	R 15055822	73.78	
	L 15055821	64.26	
Oak	R 15055824	75.40	
	L 15055823	70.16	
Oldsmobile			
Camel	R 15055838	80.01	
	L 15055837	79.29	
Cashmere	R 15135516	129.42	
	L 15135520	126.88	
Oak	R 15055838	80.01	

Pewter	L 15055837	79.29
	R 15080975	65.68
	L 15080974	64.08
	R 15055842	4.37
	L 15055841	7.94
5 Reflector, Warning (a)		
<i>(a) Included w/Trim Panel Assy</i>		
Moulding, Inner Belt	R/L 15192232	24.20
6 Bezel, Inside Handle		
Buick	R 15176948	47.21
	L 15176947	52.74
Chevrolet		
Right	02-04 R 15145151	4.43
	05-06 R 15214502	4.70
Left		
w/Convenience Pkg	L 15145152	4.12
w/o Convenience Pkg	L 15214501	4.61
GMC	L 15246648	8.72
	L 15146091	17.73
Oldsmobile	L 15155183	4.19
	L 15155178	4.70
7 Switch, Lock/Window		
Buick, Oldsmobile		
w/Seat Heater	R 15140434	.3 200.80
	L 15101656	.3 203.17
w/o Seat Heater	R 15179986	.3 193.35
	L 15101657	.3 190.63
Chevrolet		
w/Seat Heater	R 15068880	.3 d152.78
	L 15180051	.3 0.00
w/o Seat Heater	R 15180059	.3 155.12
	L 15101628	.3 211.37
GMC		
Right	15179991	.3 193.82
Left		
w/Seat Heater	15101661	.3 209.50
w/o Seat Heater	15079601	.3 194.67
<i>(Order by Application)</i>		
8 Switch, Mirror		
Buick		
Folding Mirror	L 15124814	.3 39.30
Non-Folding Mirror		
Cashmere	L 15188480	.3 40.87
Pewter	L 15065238	.3 40.87
Chevrolet		
Man Folding Mirror		
Camel	L 15040502	.3 44.35
Medium Antelope	L 15040501	.3 41.80
Medium Dark Pewter	L 15040500	.3 44.35
Pewter	L 15040503	.3 44.35
Pwr Folding Mirror		
Camel	L 15040506	.3 42.64
Medium Antelope	L 15040505	.3 41.80
Medium Dark Pewter	L 15040504	.3 42.64
Pewter	L 15040507	.3 41.80
GMC		
Dark Pewter	L 15183747	.3 42.33
Medium Pewter	L 15183745	.3 43.17
Oak	L 15183746	.3 40.70
Oldsmobile		
Camel	L 15065239	.3 40.87
Camel/Pewter	L 15065240	.3 40.87
Pewter	L 15065238	.3 40.87
9 Shield, Moisture		
	R 10363013	# 52.26
	L 10363012	# 48.68
10 Speaker		
Std Speaker System	R/L 10366739	#2 70.13
Enhanced Speaker System	R/L 15097309	#2 126.76
<i>#w/Trim Panel Removed, Not Included in R&I Trim Panel</i>		

HARDWARE

Refinish Outside Handle	R/L	.4
Refinish Up Side Body Hinge	R/L	.2
Refinish Lwr Side Body Hinge	R/L	.2
Refinish Up Door Side Hinge	R/L	.2
Refinish Lwr Door Side Hinge	R/L	.2
R&I Outside Handle	R/L	#.6

#Includes R&I Trim Panel

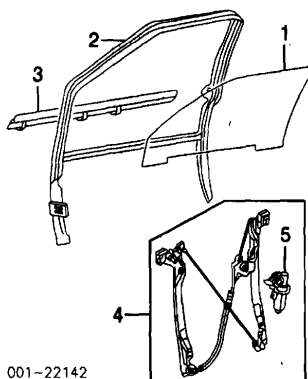


001-18270

1 Latch Assy, Front Door			
Right			
w/Keyless Entry	R 15110508	.3	122.12
w/o Keyless Entry	R 15110506	.3	92.20
Left			
w/Theft Deterrent	L 15110507	.3	122.33
w/o Theft Deterrent	L 15110505	.3	113.22
Actuator, Power Lock	R/L 25664287-8	.3	69.84
<i>#Included w/Front Door Latch Assy</i>			

#R&R One Side Complete, w/Trim Panel Removed			
2 Striker	02-03 R/L 16636122	#2	8.68
	04-06 R/L 25767961	#2	10.53
3 Shim, Striker	02-05 R/L 15012626	#2	4.25
	06 R/L 15284189	#2	10.86
#R&R One Side Complete			
Washer, Striker	R/L 10388361		3.88
4 Cylinder, Lock	R N.A.	#2	0.00
	L 12458183	#2	71.78
5 Rod, Lock Cylinder	R/L 15075021-0		4.43
6 Handle Assy, Outside			
Buick, Oldsmobile	02-05 R 88987570	#2	57.22
Paint to Match	L 88987020	#2	60.60
	06 R/L 88981049-8	#2	70.88
Chevrolet, GMC			
Black	02-05 R 15291304	#2	42.36
w/Keyless Entry	L 15248283	#2	42.33
	06 R/L 15291304-3	#2	42.36
w/o Keyless Entry	02-05 R 15193069	#2	42.33
	L 15248283	#2	42.33
	06 R 15291305	#2	42.36
	L 15291303	#2	42.36
Paint to Match	02-05 R 88987570	#2	57.22
	L 88987020	#2	60.60
	06 R 19120089	#2	57.17
	L 19120088	#2	60.60
#R&R One Side Complete, w/Trim Panel Removed			
7 Rod, Outside Handle (a)	R 15075202		4.35
	L 15075201		4.43
(a) Included w/Outside Handle Assy			
8 Rod, Lock Remote	R 15081428		4.16
	L 15081426		4.16
9 Rod, Inside Handle	R 15081429		3.97
	L 15081427		3.97
10 Handle, Inside			
Black	R 15044615	#2	33.93
	L 15044614	#2	32.94
Chrome	R/L 15044613-2	#2	48.24
#w/Trim Panel Removed			
11 Harness, Wiring (b)			
Std Speaker System	02-05 R 15176831		189.39
	L 15176833		191.09
	06 R 10364564		55.09
	L 10364566		60.37
Enhanced Speaker System	02-05 R 15176838		189.39
	L 15176835		189.39
	06 R 10364569		55.87
	L 10364568		58.79
(b) Order by Application			
12 Hinge, Up Body Side	R 88937056	#3.4	83.18
	L 88937053	#3.4	83.25
13 Hinge, Lwr Body Side	R 88937056	#2.4	83.18
	L 88937053	#2.4	83.25
#R&R One Side Complete 4.8, w/Door Removed			
14 Hinge, Up Door Side	R 88937054	#1.2	82.55
	L 88937051	#1.2	82.55
15 Hinge, Lwr Door Side	R 88937055	#1.2	82.55
	L 88937052	#1.2	82.55
#R&R One Side Complete 2.0, w/Door Removed			
16 Check, Door			
2002-04	R 15196108	#1	38.43
	L 15196109	#1	37.94
2005			
1st Design	R 15196108	#1	38.43
	L 15196109	#1	37.94
2nd Design	R/L 15293237	#1	27.69
2006	R/L 15293237	#1	27.69
#w/Trim Panel Removed			
17 Boot, Door Check	R/L 15722455		4.70
18 W/Strip, Door Opening (On Door)			
2002-04	R/L 15128082	.3	49.51
2005-06			
Cashmere	R 88987560	.3	65.37
	L 88987559	.3	64.09
Ebony	R 88987079	.3	65.37
	L 88982609	.3	65.37
Gray	R/L 88987081-0	.3	65.37

GLASS & PARTS



001-22142

1 Glass, Door			
General Motors			
Buick	R 10375218	1.0	208.60
	L 15103741	1.0	208.60

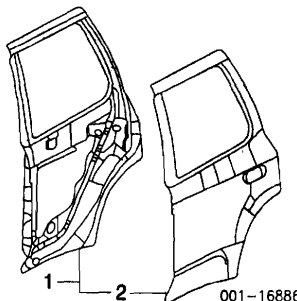
Chevrolet			
LS, LT, LTZ Model	R/L 15206921-0	1.0	256.18
SS Model	R 10375218	1.0	208.60
	L 15103741	1.0	208.60
GMC			
Denali Model	R 10375218	1.0	208.60
	L 15103741	1.0	208.60
SLE, SLT Model	R/L 15206921-0	1.0	256.18
Oldsmobile	R/L 15206921-0	1.0	256.18
NAGS			
Buick	R DD10574GT	1.0	379.45
	L DD10575GT	1.0	379.45
Chevrolet, GMC, Oldsmobile	R DD09863GTN	1.0	164.15
	L DD09866GTN	1.0	164.15
2 Channel, Run	R 15207506	#2	109.73
	L 15207507	#2	112.97
#w/Door Glass Removed			
3 Moulding, Outer Belt-See Exterior Trim Section			
4 Regulator Assy, Power	R/L 10380626-5	#9	291.70
5 Motor, Regulator]			
2002-04	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
2005			
To VIN 147118	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
From VIN 147119	R/L 89046087-6	#1.1	132.78
2006			
Buick	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
Chevrolet, GMC			
TrailBlazer, Envoy	R 88980704	#1.1	127.67
	L 88980703	#1.1	136.94
TrailBlazer EXT, Envoy XL	R/L 89046087-6	#1.1	132.78
†Included w/Power Regulator Assy			
#w/Door Glass Removed Deduct .6			

REAR DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside			
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy	R/L	2.0	
Chevrolet TrailBlazer EXT, GMC Envoy XL, Envoy XUV	R/L	2.2	
Add for Jamb & Interior	R/L	1.0	
Add for Jamb	R/L	.5	
Section Door Repair Panel	R/L	#5.5	
#Cut at Belt Line, Includes R&I Door Glass			
R&I Door Assy	R/L	.8	
Add to R&I Door Shell			
w/Pwr Windows	R/L	.2	
w/Pwr Locks	R/L	.2	
Add to R&R Door Shell			
w/Pwr Windows	R/L	.3	
w/Pwr Locks	R/L	.3	
To Drill for Installation of Hinges	R/L	.3	
Add to R&R Door Repair Panel			
w/Wiring Harness	R/L	.5	



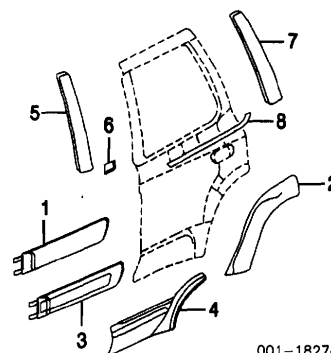
001-16886

1 Shell Assy, Door]			
Buick, Oldsmobile	02-04 R 89025259	#4.2	651.90
	L 88937092	#4.2	613.80
	05-06 R 89025263	#4.2	615.01
	L 89025262	#4.2	613.80
Chevrolet			
TrailBlazer	02-04 R 89025256	#4.2	650.61
	L 88937090	#4.2	651.90
	05-06 R/L 89025260-1	#4.2	613.80
TrailBlazer EXT	02-04 R 88944103	#4.2	650.61
	L 89025266	#4.2	613.79
	05-06 R/L 89025269-8	#4.2	613.80
GMC			
Envoy	02-04 R 89025259	#4.2	651.90
	L 88937092	#4.2	613.80
	05-06 R 89025263	#4.2	615.01
	L 89025262	#4.2	613.80
Envoy XL, Envoy XUV	02-04 R/L89025267-6	#4.2	613.79
	05-06 R/L 89025271-0	#4.2	613.80
†When Replacing Door Shell, Door Side Hinges Must Also Be Replaced			
†Includes Replacing Door Side Hinges			
2 Panel, Door Repair (a)			
Buick, Oldsmobile	R/L 15083446-5	#6.2	256.59
Chevrolet			
TrailBlazer	R 15079579	#6.2	256.59
	L 15079578	#6.2	242.06
TrailBlazer EXT	R/L 15189770-69	#6.2	236.06
GMC			

Envoy	R/L 15083446-5	#6.2	256.59
Envoy XL, Envoy XUV	R/L 15051789-8	#6.2	236.06
(a) Included w/Door Shell Assy			
#Includes R&R Door Glass			

EXTERIOR TRIM

Refinish Side Moulding	R/L	.6	
R&I Outer Belt Moulding	R/L	.3	



001-18274

Moulding, Side (Adhesive)

1 Chevrolet			
Upper			
TrailBlazer			
Black			
w/Chrome Insert	R/L 15020821-0	.4	67.73
w/o Chrome Insert	R/L 15180288-7	.4	60.82
Paint to Match	R 15008701	.4	69.28
	L 15008690	.4	69.28
TrailBlazer EXT			
Black/Chrome	R/L 15053097-6	.4	66.60
Paint to Match	R 88980886	.4	84.30
	L 88980885	.4	0.00
2 Lower			
Powder	R/L 15079902-3	.4	90.26
Paint to Match	R/L 15079902-3	.4	90.26
3 GMC			
2002-05 (P)			
Envoy			
Denali Model	05 R/L 89046022-1	.4	57.19
SLE Model	R 15001179	.4	67.59
	L 15001169	.4	67.59
SLT Model	R/L 88944350-49	.4	99.60
Envoy XL, Envoy XUV			
Denali Model	05 R 89046026	.4	39.41
	L 89046023	.4	39.41
SLE Model	R/L 15053124-3	.4	83.59
SLT Model	R/L 88944346-5	.4	138.61
2006			
Envoy			
Denali Model (P)	R/L 88944350-49	.4	99.60
SLE, SLT Model	R/L 15207813-2	.4	77.97
Envoy XL			
Denali Model (P)	R 89046026	.4	39.41
	L 89046023	.4	39.41
SLE, SLT Model	R/L 10362710-09	.4	78.45
4 Buick, Oldsmobile (P)	R/L 15185256-5	.4	228.62
(P) Paint to Match			
5 Applique, Front			
GMC, Oldsmobile	R/L 15155599-8	.3	22.04
6 Nameplate (Adhesive)			
Chevrolet			
"LS"	R/L 15071710	.2	7.58
"LT"	R/L 15071711	.2	7.58
"LTZ"	R/L 15071712	.2	7.58
"THE NORTH FACE"	R/L 15195908	.2	7.65
GMC			
"SLE"	R/L 15001730	.2	7.58
"SLT"	R/L 15001733	.2	7.58
7 Applique, Rear			
GMC	R/L 15155601-0	.3	29.12
8 Moulding, Outer Belt			
Buick, Oldsmobile	R/L 15129779-8	.3	33.00
Chevrolet			
TrailBlazer	R/L 15129779-8	.3	33.00
TrailBlazer EXT	R 15129775	.3	39.43
	L 15129774	.3	41.20
GMC			
Envoy	R/L 15129779-8	.3	33.00
Envoy XL, Envoy XUV	R/L 15176791-0	.3	51.54

INTERIOR TRIM

R&I Trim Panel	R/L	.4	
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

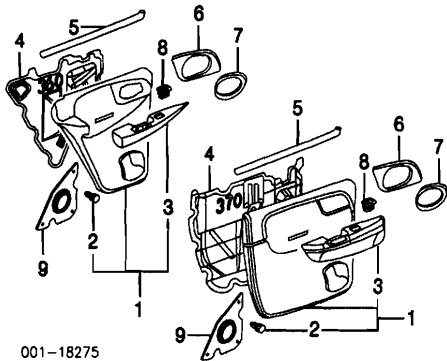
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1 Panel Assy, Trim]			
Buick			
Cashmere	R 15204866	.6	71.48
	L 15204863	.6	292.19
Powder	R 15204867	.6	303.99

ENVOY/RAINIER/TRAILBLAZER 2002-06

REAR DOOR Cont'd

INTERIOR TRIM Cont'd



001-18275

Chevrolet TrailBlazer Camel	L 15024864	.6	298.03
Medium Antelope	R 15101261	.6	322.24
	L 15101255	.6	210.18
Medium Dark Pewter	R 15101260	.6	200.06
	L 15101254	.6	210.18
Pewter	R 15101259	.6	210.18
	L 15101253	.6	222.79
	R 15101262	.6	200.56
	L 15101256	.6	222.79
TrailBlazer EXT Camel	R 15183424	.6	196.14
	L 15183417	.6	267.54
Medium Antelope	R 15183423	.6	270.16
	L 15183416	.6	254.04
Medium Pewter	R 15183422	.6	254.04
	L 15183415	.6	248.57
Pewter	R 15183425	.6	269.63
	L 15183418	.6	272.89
GMC Envoy Cloth			
Medium Antelope	R 15204849	.6	303.99
	L 15204844	.6	222.79
Dark Pewter	R 15204850	.6	303.99
	L 15204845	.6	205.65
Medium Pewter	R 15085559	.6	222.06
	L 15085562	.6	213.15
Leather			
Medium Antelope	R 15101291	.6	298.03
	L 15094779	.6	176.55
Dark Pewter	R 15101292	.6	222.79
	L 15101287	.6	222.79
Medium Pewter	R 15204848	.6	322.24
	L 15204843	.6	303.99
Envoy XL, Envoy XUV Cloth			
Medium Antelope	R 15183541	.6	303.99
	L 15183537	.6	274.76
Medium Dark Pewter	R 15183542	.6	303.99
	L 15183538	.6	274.76
Medium Pewter	R 15183540	.6	270.16
	L 15183536	.6	254.04
Leather			
Medium Antelope	R 15101233	.6	298.03
	L 15101228	.6	274.76
Medium Dark Pewter	R 15101232	.6	262.29
	L 15101227	.6	274.76
Medium Pewter	R 15101234	.6	283.68
	L 15101229	.6	274.76
Oldsmobile			
Medium Antelope	R 15204839	.6	303.99
	L 15204834	.6	233.35
Medium Beige w/2 Tone	R 15094766	.6	247.35
	L 15094765	.6	233.35
w/o 2 Tone	R 15095650	.6	275.56
	L 15095649	.6	281.07
Pewter	R 15204838	.6	249.99
	L 15204833	.6	255.50

Order by Application

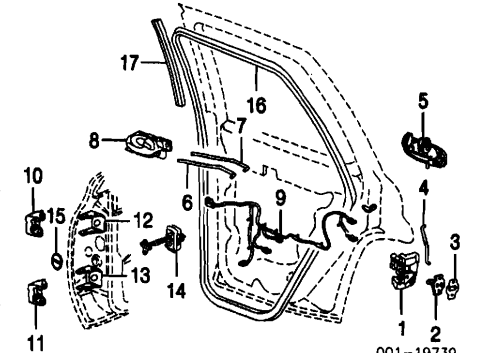
2 Retainer, Trim Panel (a) (R/Side)	R/L 11519031	3.97
3 Armrest (a)		
Buick		
Cashmere	R 15188942	18.65
	L 15188941	17.75
Pewter	R 15094786	74.26
	L 15094785	74.10
Chevrolet		
Camel	R 15079872	88.85
	L 15079871	83.07
Medium Antelope	R 15079870	95.07
	L 15079869	83.69
Medium Dark Pewter	R 15079868	83.69
	L 15079867	79.41
Pewter	R 15079874	82.17
	L 15079873	83.81
GMC		
Camel	R 15094790	86.05
	L 15065747	94.24
Dark Pewter	R 15065746	93.21

Medium Pewter	L 15094787	95.07
	R 15094786	74.26
	L 15094785	74.10
Oldsmobile		
Camel	R 15094790	86.05
	L 15065747	94.24
Pewter	R 15094786	74.26
	L 15094785	74.10
Camel/Pewter	R/L 15079494-3	0.00
(a) Included w/Trim Panel Assy		
4 Shield, Moisture		
Buick	R 10370266	37.50
	L 15243090	28.26
Chevrolet, GMC		
TrailBlazer, Envoy	R 10393256	28.83
2002-04	L 15243090	28.26
2005	R 10393256	28.83
1st Design	L 15243090	28.26
2nd Design	R 15243091	28.83
	L 15243090	28.26
2006	R 15243091	28.83
	L 15243090	28.26
TrailBlazer EXT, Envoy XL, Envoy XUV		
2002-04	R 10370266	37.50
	L 10370265	27.71
2005	R 10370266	37.50
1st Design	L 10370265	27.71
2nd Design	R 15243093	37.49
	L 15243092	27.71
2006	R 15243093	37.49
	L 15243092	27.71
Oldsmobile	R 10393256	28.83
	L 15243090	28.26
*w/Trim Panel Removed, Not Included in R&R Trim Panel		
5 Moulding, Inner Belt		
Buick, Oldsmobile	R/L 15033292	14.40
Chevrolet, GMC		
TrailBlazer, Envoy	R/L 15033292	14.40
TrailBlazer EXT, Envoy XL, Envoy XUV		
2002-04	R 15206919	17.70
	L 15206918	14.20
6 Bezel, Inside Handle		
Buick	R 15176948	47.21
	L 15176947	52.74
Chevrolet	R 15214507	7.17
	L 15214506	4.79
GMC	R/L 15246648-7	15.61
Oldsmobile	R 15155481	4.43
	L 15155476	4.00
7 Retainer, Bezel		
GMC	R/L 15043637-6	4.38
8 Switch, Window		
Buick	R/L 15095179	32.64
Chevrolet		
Camel	R/L 15069405	31.58
Medium Antelope	R/L 15069404	48.23
Medium Dark Pewter	R/L 15069403	51.31
Pewter	R/L 15095178	32.64
GMC, Oldsmobile	R/L 15069401	49.34
9 Speaker, Door		
Std Speaker System	R/L 10366740	58.44
Enhanced Speaker System	R/L 15135033	86.78
*w/Trim Panel Removed, Not Included in R&R Trim Panel		

HARDWARE

Refinish Outside Handle	R/L	.4
Refinish Up Side Body Hinge	R/L	.2
Refinish Lwr Side Body Hinge	R/L	.2
Refinish Up Door Side Hinge	R/L	.2
Refinish Lwr Door Side Hinge	R/L	.2
R&I Outside Handle	R/L	.6

#Includes R&I Trim Panel

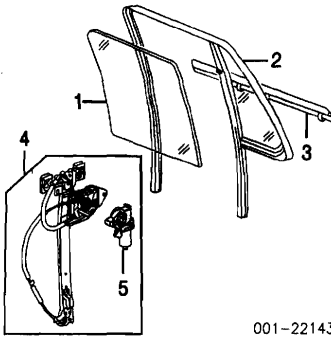


001-19739

1 Latch Assy, Rear Door	R 15110510	120.67
	L 15110509	115.99
*w/Trim Panel Removed		
Actuator, Power Lock	R/L 25664287-8	69.84
*Included w/Rear Door Latch Assy		
2 Striker	02-03 R/L 16636122	8.68
	04-06 R/L 25767961	10.53
3 Shim, Striker	02-05 R/L 15012626	4.25
	06 R/L 15284189	10.86
*R&R One Side Complete		
Washer, Striker	R/L 10388361	3.88

4 Rod, Outside Handle			
Buick, Oldsmobile	R/L 15155565		4.17
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15155565		4.17
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15162329		3.97
5 Handle, Outside			
Buick, Oldsmobile (P)	R 88987568	#2	56.90
	L 88937185	#2	66.76
Chevrolet, GMC			
TrailBlazer, Envoy	R 15188972	#2	44.79
Black	L 15265717	#2	38.36
Paint to Match	02-05 R 88987568	#2	56.90
	L 88937185	#2	66.76
	06 R/L 19120102-1	#2	38.32
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15198402	#2	44.88
Black	L 15126283	#2	45.80
Paint to Match	02-05 R 88980590	#2	56.90
	L 88980718	#2	60.35
	06 R 19120091	#2	56.93
	L 19120090	#2	56.90
<i>(P) Paint to Match</i>			
<i>#w/Trim Panel Removed</i>			
6 Rod, Locking			
Buick, Oldsmobile	R 15081436		4.52
	L 15081434		4.52
Chevrolet, GMC			
TrailBlazer, Envoy	R 15081436		4.52
	L 15081434		4.52
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15163165		3.89
	L 15163164		3.85
7 Rod, Inside Handle			
Buick, Oldsmobile	R 15081437		4.52
	L 15081435		4.17
Chevrolet, GMC			
TrailBlazer, Envoy	R 15081437		4.52
	L 15081435		4.17
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15779316		3.95
	L 15052622		3.77
8 Handle, Inside			
Black	R 15044615	#2	33.93
	L 15044614	#2	32.94
Chrome	R/L 15044613-2	#2	48.24
<i>#w/Trim Panel Removed</i>			
9 Harness, Wiring			
Std Speaker System			
Buick, Oldsmobile	R 15240062		31.48
	L 15240063		31.53
Chevrolet, GMC			
TrailBlazer, Envoy	R 15240062		31.48
	L 15240063		31.53
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15176822		69.13
	L 15137556		39.49
Enhanced Speaker System			
Buick, Oldsmobile	R 15240061		31.24
	L 15240064		32.54
Chevrolet, GMC			
TrailBlazer, Envoy	R 15240061		31.24
	L 15240064		32.54
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15052343		70.51
	L 15137554		37.86
10 Hinge, Up Body Side	R 88937062	#1.5	79.95
	L 88937059	#1.5	80.87
11 Hinge, Lwr Body Side	R 88937062	#1.5	79.95
	L 88937059	#1.5	80.87
<i>#R&R One Side Complete 2.6, w/Door Removed</i>			
12 Hinge, Up Door Side	R 88937060	#1.2	82.55
	L 88937057	#1.2	82.55
13 Hinge, Lwr Door Side	R 88937061	#1.2	82.55
	L 88937058	#1.2	82.55
<i>#R&R One Side Complete 2.0, w/Door Removed</i>			
14 Check, Door			
2002-04	R 15196775	#1	18.44
	L 15196776	#1	18.27
2005			
1st Design	R 15196775	#1	18.44
	L 15196776	#1	18.27
2nd Design	R/L 15283239	#1	28.00
2006	R/L 15283239	#1	28.00
15 Boot, Door Check	R/L 15722455	#1	4.70
<i>#R&R One Side Complete, w/Trim Panel Removed</i>			
16 W/Strip, Door (On Door)			
2002-04			
Buick, Oldsmobile	R/L 15128084	.3	65.15
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15128084	.3	65.15
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15128083	.3	65.15
2005-06			
Buick			
Cashmere	R/L 88987565	.3	58.30
Gray	R/L 88987563	.3	58.30
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 88987561	.3	58.30
	R/L 88987563	.3	58.30
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 88987567	.3	62.67
	R/L 88987569	.3	62.67
Ebony	R/L 15155416	.2	13.20
Gray	R/L 15155415	.2	13.40
17 W/Strip, Front (On Door)			

GLASS & PARTS



001-22143

1 Glass, Door			
General Motors			
Buick			
Privacy	04 R/L 15155418-7	1.0	213.37
	05-06 R 15135369	1.0	202.06
	L 15135368	1.0	208.60
Chevrolet, GMC			
TrailBlazer, Envoy			
Tint	02-04 R 15155426	1.0	210.22
	L 15135366	1.0	208.60
	05-06 R/L 15135367-6	1.0	208.60
Privacy	02-04 R/L 15155418-7	1.0	213.37
	05-06 R 15135369	1.0	202.06
	L 15135368	1.0	208.60
TrailBlazer EXT, Envoy XL, Envoy XUV			
Tint	R/L 15051801-0	1.0	331.20
Privacy	R/L 15051799-8	1.0	331.20
Oldsmobile			
Tint	R 15155426	1.0	210.22
	L 15135366	1.0	208.60
Privacy	R/L 15155418-7	1.0	213.37
NAGS			
Buick, Oldsmobile			
Green	R DD09967GTN	1.0	160.60
	L DD09968GTN	1.0	160.60
Gray Privacy	R DD09967YPN	1.0	162.35
	L DD09968YPN	1.0	162.35
Chevrolet, GMC			
TrailBlazer, Envoy			
Green	R DD09967GTN	1.0	160.60
	L DD09968GTN	1.0	160.60
Gray Privacy	R DD09967YPN	1.0	162.35
	L DD09968YPN	1.0	162.35
TrailBlazer EXT, Envoy XL, Envoy XUV			
Green	R DD10305GTN	1.0	165.35
	L DD10306GTN	1.0	165.35
Gray Privacy	R DD10305YPN	1.0	164.05
	L DD10306YPN	1.0	164.05
2 Channel, Run			
General Motors			
Buick			
	R 15138552	#1.4	286.70
	L 15126380	#1.4	286.70
Chevrolet			
TrailBlazer			
Tint	02 R 15078786	#1.4	160.96
	L 15078785	#1.4	175.45
	03-06 R 15138550	#1.4	286.70
	L 15087563	#1.4	178.96
Privacy	R 15138548	#1.4	303.86
	L 15138547	#1.4	189.70
TrailBlazer EXT			
Tint	02-04 R 15100764	#1.4	178.96
	L 15176806	#1.4	178.96
	05-06 R/L 15126369-8	#1.4	286.70
Privacy	R 15136030	#1.4	286.70
	L 15126366	#1.4	0.00
GMC			
Envoy			
Privacy	R/L 15138546-5	#1.4	286.70
TrailBlazer EXT, Envoy XL, Envoy XUV			
Privacy	R/L 15126379-8	#1.4	286.70
Oldsmobile	R 15138552	#1.4	286.70
	L 15126380	#1.4	286.70
NAGS			
Buick			
Gray Privacy	R DV10089YPY	#1.4	357.50
	L DV10090YPY	#1.4	357.50
Chevrolet			
TrailBlazer			
Green	R DV09969GTY	#1.4	411.90
	L DV09970GTY	#1.4	411.90
Gray Privacy	R DV09969YPY	#1.4	471.75
	L DV09970YPY	#1.4	471.75
TrailBlazer EXT			
Green	R DV10307GTY	#1.4	444.40
	L DV10308GTY	#1.4	444.40
Gray Privacy	R DV10307YPY	#1.4	540.25
	L DV10308YPY	#1.4	540.25
GMC			
Envoy			
Green	R DV09971GTY	#1.4	407.55
	L DV09972GTY	#1.4	407.55
Gray Privacy	R DV09971YPY	#1.4	597.15
	L DV09972YPY	#1.4	597.15
Envoy XL, Envoy XUV			
Gray Privacy	R DV10312YPY	#1.4	560.45
	L DV10313YPY	#1.4	560.45

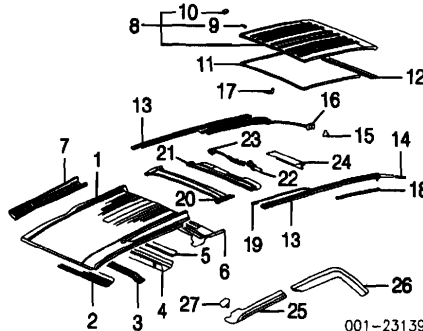
Oldsmobile	R DV10089YPY	#1.4	357.50
Gray Privacy	L DV10090YPY	#1.4	357.50
*Order by Application			
#Includes R&R Door Glass			
3 Moulding, Outer Belt-See Exterior Trim Section			
4 Regulator Assy, Power			
Buick, Oldsmobile	R 10356993	#1.1	300.44
	L 10356992	#1.1	277.60
Chevrolet, GMC	R 10356993	#1.1	300.44
TrailBlazer, Envoy	L 10356992	#1.1	277.60
TrailBlazer EXT, Envoy XL, Envoy XUV	R 15142775	#1.1	143.18
	L 15142774	#1.1	140.46
5 Motor, Regulator (a)			
Buick, Oldsmobile	R/L 88980706-5	#1.3	111.09
Chevrolet, GMC	R/L 88980706-5	#1.3	111.09
TrailBlazer, Envoy	R/L 88980706-5	#1.3	111.09
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 88980706-6	#1.3	111.09
(a) Included w/Power Regulator Assy			
#w/Door Glass Removed Deduct .8			

ROOF

Use Procedure Explanations 17 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM
W/POWER SLIDING ROOF

Refinish Front Roof Panel	2.6
w/Sunroof.....	2.6
w/o Sunroof.....	2.6
Add to Edge.....	.8

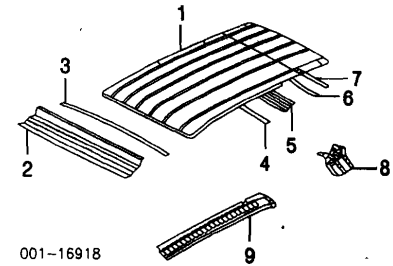


001-23139

1 Panel, Front Roof			
w/Sunroof	15124015	#20.0	815.48
w/o Sunroof	15123436	#18.0	372.53
#Does Not Include R&R/R Quarter Glass			
2 Panel, Frt Roof Header			
	15189063	1.5	24.71
3 Bow, No. 1 Roof Pnl			
w/o Sunroof	88980222	1.0	183.72
	88980232	1.0	88.61
4 Bow, Ctr Support	15762670	1.0	33.47
5 Bow, No. 2 Roof Pnl	15112936	1.5	58.22
6 Panel, Rear Header	04 R/L 89025174-5	2.0	83.02
7 Panel, Side Header	05 R/L 89025174-5	2.0	83.02
	88980201	.4	394.79
8 Panel Assy, Rear Roof	R/L 88980239	3.08	
9 Pin, Roller	R/L 88980238	3.63	
10 Bushing, Roller	#Included w/Rear Roof Panel Assy		
11 Weatherstrip, Panel	88980203	.5	52.82
12 Weatherstrip, Rear	88980204	.3	52.82
13 Rail, Roof	R/L 88980198	.5	1040.18
14 Latch, Rear Side	R/L 88980196	.3	3.46
	L 88980197	.3	3.63
15 Bracket, Panel	R/L 88980240-1	.5	23.15
16 Guide, Rail	R 88980190	1.0	4.63
	L 88980191	1.0	4.72
17 Switch, Roof Position	R/L 88980192-3	5.27	
18 Seal, Rail	R/L 88980237	13.28	
19 Latch, Side Front	R/L 88980194-5	.3	12.61
20 Deflector, Air	88980199	64.02	
21 Module, Roof	88980200	117.37	
22 Motor, Roof Panel	88980206	1.3	171.71
23 Harness, Motor	88980202	60.81	
24 Cover, Motor	88980207	25.60	
25 Moulding, Roof Rail			
Front	R/L 10365089-8	.4	110.86
Rear	R/L 10365087-6	.4	235.65
27 Cap, Front Moulding	R/L 15104124-3	6.27	

SHEET METAL/EXTERIOR TRIM
W/O POWER SLIDING ROOF

Refinish Roof Outside	3.4
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy....	3.6
Chevrolet TrailBlazer EXT, GMC Envoy XL.....	1.2
Add to Edge.....	.2
Refinish Roof Joint Moulding.....	R/L
Add to R&R Roof Panel	#1.8
w/Luggage Carrier.....	
#Includes Drilling Necessary Holes	



001-16918

1 Panel, Roof			
Buick, Oldsmobile			
w/Sunroof	10381192	28.0	925.96
w/o Sunroof	10381191	26.0	396.10
Chevrolet			
TrailBlazer			
LS, LT Model			
w/Sunroof	10381192	28.0	925.96
w/o Sunroof	10381191	26.0	396.10
SS Model			
w/Sunroof	10373143	28.0	968.67
w/o Sunroof	10373144	26.0	366.35
TrailBlazer EXT			
w/Sunroof	15197200	28.0	1065.61
w/o Sunroof	15187614	26.0	403.05
GMC			
Envoy			
w/Sunroof	10381192	28.0	925.96
w/o Sunroof	10381191	26.0	396.10
Envoy XL			
w/Sunroof	15197200	28.0	1065.61
w/o Sunroof	15187614	26.0	403.05
2 Panel, Frt Roof Header	15189063	1.5	24.71
3 Bow, No. 1 Roof Pnl			
Buick, Oldsmobile	15195417	1.0	42.23
Chevrolet, GMC			
TrailBlazer, Envoy	15195417	1.0	42.23
TrailBlazer EXT, Envoy XL	15193473	1.0	18.60
4 Bow, No. 2 Roof Pnl			
Buick, Oldsmobile	15114879	1.0	24.28
Chevrolet, GMC			
TrailBlazer, Envoy	15114879	1.0	24.28
TrailBlazer EXT, Envoy XL	15134289	1.0	15.23
5 Bow, Ctr Support			
Buick, Oldsmobile	15041270	1.0	23.64
Chevrolet, GMC			
TrailBlazer, Envoy	15041270	1.0	23.64
TrailBlazer EXT, Envoy XL	15173952	1.0	23.64
6 Bow, No. 3 Roof Pnl	15195416	1.0	21.38
7 Bow, No. 4 Roof Pnl			
Chevrolet, GMC			
TrailBlazer, Envoy	15195416	1.0	21.38
TrailBlazer EXT, Envoy XL	15049825	1.0	13.06
Bow, No. 5 Roof Pnl			
Chevrolet, GMC			
TrailBlazer EXT, Envoy XL	15049825	1.0	13.06
8 Reinf, Ctr Support Bow			
Buick, Oldsmobile	R/L 15087964-3		4.39
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15087964-3		4.39
TrailBlazer EXT, Envoy XL	02-04 R 15048794		3.86
	L 15048793		4.02
	05-06 R 15083452		3.63
	L 15048793		4.02
9 Panel, Side Header			
Buick, Oldsmobile	02-04 R/L 88937010-09	2.0	87.40
	05-06 R/L 89025170-1	2.0	89.15
Chevrolet, GMC			
TrailBlazer, Envoy	02-04 R/L 88937010-09	2.0	87.40
	05-06 R/L 89025170-1	2.0	89.15
TrailBlazer EXT, Envoy XL	02-04 R/L 88944130-29	2.0	101.33
	05-06 R/L 89025172-3	2.0	89.15
Moulding, Roof Joint			
Buick			
Black (RPO-41U)	06 R/L 15145030-29	.2	0.00
Blue (RPO-22U)	06 R/L 15145028-7	.2	0.00
Cashmere (RPO-15U)	06 R/L 15145024-3	.2	0.00
Gray (RPO-18U)	06 R/L 15145026-5	.2	0.00
Silver (RPO-67U)	06 R/L 15145032-1	.2	0.00
Paint to Match	06 R 15791388	.2	65.25
	L 15791389	.2	66.61
Chevrolet			
SS Model			
Black (RPO-41U)	06 R/L 15145030-29	.2	0.00
Blue (RPO-22U)	06 R/L 15145028-7	.2	0.00
Silver (RPO-67U)	06 R/L 15145032-1	.2	0.00

INTERIOR TRIM

R&I Headliner.....	5.0
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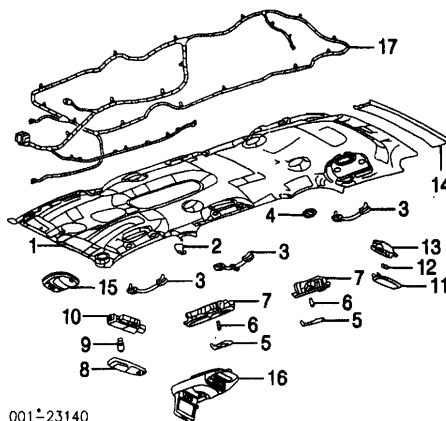
Illustration Located in Next Column

1 Headliner			
Buick, Oldsmobile			
w/Sunroof	15172432	5.0	683.38
w/o Sunroof	15172438	5.0	732.32
Chevrolet, GMC			
TrailBlazer, Envoy			

ENVOY/RAINIER/TRAILBLAZER 2002-06

ROOF Cont'd

INTERIOR TRIM Cont'd



001-23140

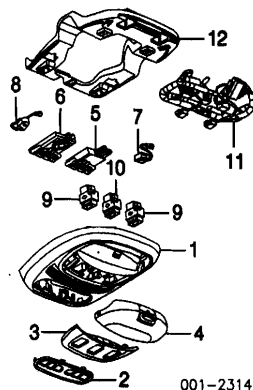
w/Sunroof	15172432	5.0	683.38
w/o Sunroof	15172438	5.0	732.32
Envoy XUV			
w/Sunroof	89022799	5.0	1296.78
w/o Sunroof	89022736	5.0	1296.78
TrailBlazer EXT, Envoy XL			
w/Sunroof	88955274	5.0	1541.34
w/o Sunroof	88955277	5.0	1575.27
*Oak listed, Order by Application			
2 Hook, Coat	R/L 15013074	.1	3.77
3 Handle, Assist			
1st & 2nd Row (2/Side)	R/L 15099040	.2	16.91
3rd Row	R/L 15167487	.2	22.12
4 Deflector, Air Outlet (2/Side)	R/L 15771016		6.05
*Oak listed, Order by Application			
5 Lens, Reading Lamp			
Front	R/L 88935733	#.2	11.42
Center	R/L 88935733	#.2	11.42
Rear	R/L 88954388	#.2	20.15
6 Bulb, Reading Lamp (3/Side)	R/L 9421330		.65
7 Housing, Reading Lamp			
Front	R/L 88935732	#.2	16.60
Center	R/L 88935734	#.2	18.42
Rear	R/L 88954387	#.2	24.91
*R&R One Side Complete			
8 Lens, Dome Lamp	19115098	#.2	8.25
9 Bulb, Dome Lamp	19115099	#.2	0.00
10 Housing, Dome Lamp	15115097	#.2	0.00
*R&R Complete			
11 Lens, Cargo Lamp	88935736	#.2	6.33
12 Bulb, Cargo Lamp	9431809	#.2	2.06
13 Housing, Cargo Lamp	88935735	#.2	18.58
*R&R Complete			
14 Cover, Rear Headliner			
Envoy XUV	15233585	.2	37.72
*Gray listed, Order by Application			
15 Console, Roof-See Overhead Console Section			
16 Display, Video-See Overhead Console Section			
17 Harness, Roof			
Buick			
2004	15123129		425.19
2005-06-Serviced w/Headliner			
Chevrolet, GMC			
TrailBlazer, Envoy			
2002-04	15123129		425.19
2005-06-Serviced w/Headliner			
TrailBlazer EXT, Envoy XL			
2002-04	15123132		308.50
2005-06-Serviced w/Headliner			
Envoy XUV	15107347		391.50
Oldsmobile	15123129		425.19
*Order by Application			

OVERHEAD CONSOLE 2002-04 W/SUNROOF

R&I Roof Console2

Illustration Located in Next Column

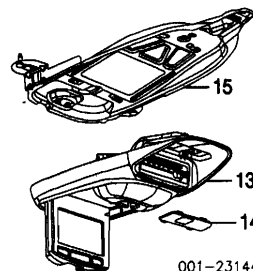
1 Console, Roof	89022829	.4	59.30
2 Plate, Switch			
Front	88937220		13.68
Rear	88954202		17.50
3 Door, Compartment	88937219		24.57
*Pewter listed, Order by Application			
5 Transmitter, GDO	15015905		152.63
6 Recorder, Message	15096435		161.76
7 Microphone, Interior Noise	15240415		43.54
8 Microphone, On-Star	12450809		29.36
9 Switch, Quarter Glass	R 15054589		19.39
	L 15054588		18.53



001-23141

10	Switch, Sunroof	15035475	15.89
11	Harness, Console	15178352	78.05
12	Bracket, Console	88954180	#.2 78.14
*w/Console Removed			

#.2

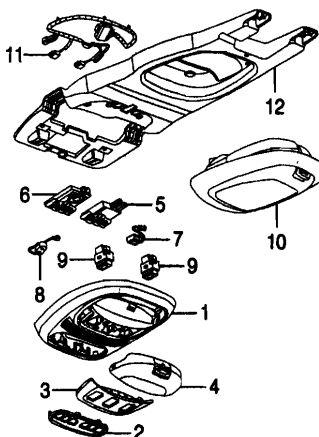


001-23144

13 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
14 Bezel, Display	02-03 15077485		73.08
	04 N.A.		0.00
*Order by Application			
15 Bracket, Display			
Buick	15172392		78.98
Chevrolet, GMC			
TrailBlazer, Envoy			
02-03 15161671			73.05
04 15172392			78.98
TrailBlazer EXT, Envoy XL, Envoy XUV			
02-03 15161672			79.22
04 15172393			78.98
Oldsmobile			
02-03 15161671			73.05
04 15172392			78.98

OVERHEAD CONSOLE 2002-04 W/O SUNROOF

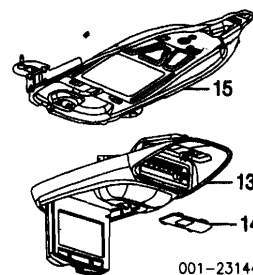
R&I Roof Console2



001-23142

1 Console, Roof	89022829	.4	59.30
2 Plate, Switch			
Front	88937220		13.68
Rear	88954202		17.50
3 Door, Compartment	88937219		24.57
*Pewter listed, Order by Application			
5 Transmitter, GDO	15015905		152.63
6 Recorder, Message	15096435		161.76
7 Microphone, Interior Noise	15240415		43.54
8 Microphone, On-Star	12450809		29.36
9 Switch, Quarter Glass	R 15054589		19.39
	L 15054588		18.53

10 Compartment, Console	88937225		153.41
*Pewter listed, Order by Application			
11 Harness, Console	15178352		78.05
12 Bracket, Console	88937208	#.2	29.27
*w/Console Removed			

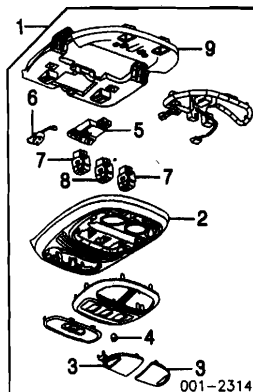


001-23144

13 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
14 Bezel, Display	02-03 15077485		73.08
	04 N.A.		0.00
*Order by Application			
15 Bracket, Display			
Buick	15172392		78.98
Chevrolet, GMC			
TrailBlazer, Envoy			
02-03 15161671			73.05
04 15172392			78.98
TrailBlazer EXT, Envoy XL, Envoy XUV			
02-03 15161672			79.22
04 15172393			78.98
Oldsmobile			
02-03 15161671			73.05
04 15172392			78.98

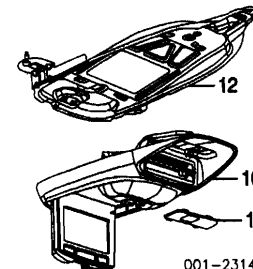
OVERHEAD CONSOLE 2005-06

R&I Roof Console2



001-23143

1 Console Assy, Roof	15249401	.4	367.74
*Gray listed, Order by Application			
2 Console, Roof (a)-Serviced w/Console Assy			
3 Lens, Console Lamp (a)	R/L 89025698-7		3.63
4 Bulb, Lamp (a) (2)	1999382		3.05
5 Transmitter, GDO (a)	15015905		152.63
6 Microphone, On-Star (a)	12450809		29.36
7 Switch, Quarter Glass (a)	R 15054589		19.39
	L 15054588		18.53
8 Switch, Sunroof (a)	15035475		15.89
9 Bracket, Console (a)	89023744		27.36
(a) Included w/Console Assy			



001-23145

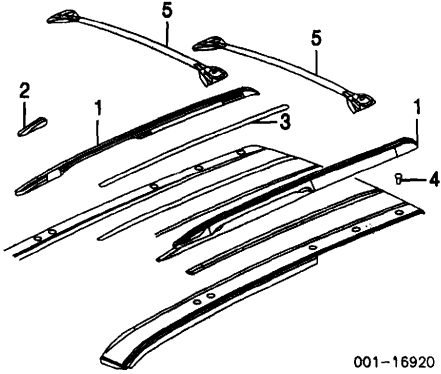
10 Display, Video (a)	N.A.		0.00
(a) Contact Dealer for Ordering Information			
11 Bezel, Display	N.A.		0.00
12 Bracket, Display			
Buick	15172392		78.98
Chevrolet, GMC			
TrailBlazer, Envoy			
15172392			78.98
TrailBlazer EXT, Envoy XL, Envoy XUV			
15172393			78.98

ENVOY/RAINIER/TRAILBLAZER 2002-06

ROOF LUGGAGE RACK BUICK 2004-05

R&I Luggage Rack Assy	1.3
O/H Luggage Rack Assy	1.6

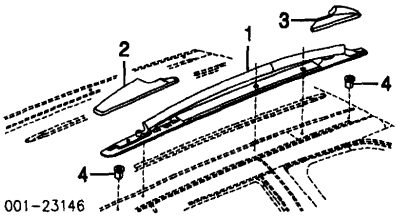
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Rail, Side	R 15200829	.6	107.58
	L 15200828	.6	101.51
2 Cover, Front Side Rail	R/L 15005730-29		10.24
3 Slat, Roof-Not Serviced			
4 Nut, Side Rail (5/Side)	R/L 11518684		.34
5 Rail, Cross (2)	R/L 15170179	.6	96.82

ROOF LUGGAGE RACK BUICK 2006

R&L Side Rail.....	R/L	.6
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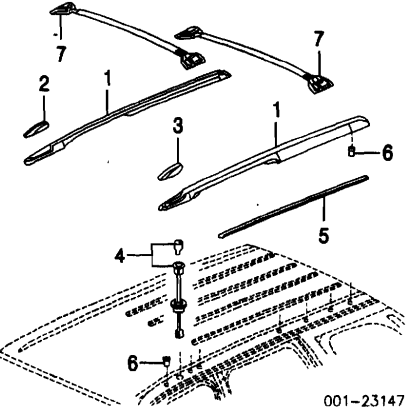


1 Rail, Side	R/L 15815054-5	.6	175.85
2 Cover, Side Rail			
3 Front	R 15282231		31.00
	L 15282230		0.00
4 Rear	R/L 15800130-1		31.00
5 Nut, Side Rail (5/Side)	R/L 11518684		.34

**ROOF LUGGAGE RACK
CHEVROLET, GMC, OLDSMOBILE**

R&I Luggage Rack Assy	1.3
O/H Luggage Rack Assy	1.6

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1	Rail, Side			
	Chevrolet, GMC			
	TrailBlazer, Envoy	R 15200829	.6	107.58
		L 15200828	.6	101.51
	TrailBlazer EXT, Envoy XL	R 15179323	.6	169.76
		L 15179322	.6	179.95

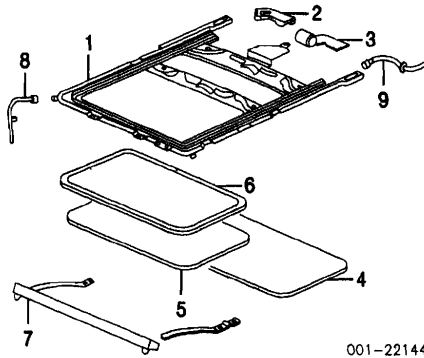
	Oldsmobile	R 15200829	.6	107.58
		L 15200828	.6	101.51
2	Cover, Front Side Rail			
	Chevrolet			
	TrailBlazer			
	w/o North Face Edition	R/L 15005730-29		10.24
	TrailBlazer EXT			
	w/o North Face Edition	R/L 15052461-0		16.76
	GMC			
	Envoy	R/L 15005730-29		10.24
	Envoy XL	R/L 15052461-0		16.76
	Oldsmobile	R/L 15005730-29		10.24
3	Lamp, Clearance			
	Chevrolet			
	TrailBlazer			
	w/North Face Edition	R 12335858		82.12
		L 12335859		76.75
4	Socket, Lamp			
	Chevrolet			
	TrailBlazer			
	w/North Face Edition	R/L 15163404		70.51
5	Slat, Roof (4)			
	Chevrolet, GMC			
	TrailBlazer, Envoy	02-03 15160755	.3	12.06
	TrailBlazer EXT, Envoy XL	02-03 15766436	.3	11.35
	Oldsmobile	02-03 15160755	.3	12.06
6	Nut, Side Rail	R/L 15186884		.34
	<i>14s Required</i>			
7	Rail, Cross (2)			
	Chevrolet, GMC			
	TrailBlazer, Envoy	R/L 15170179	.6	96.82
	TrailBlazer EXT, Envoy XL	R/L 15177044	.6	96.82
	Oldsmobile	R/L 15170179	.6	96.82

SUNROOF

R&I Sunroof.....	#6.0
O/H Sunroof	#7.2

#Includes R&I/R&R Headliner

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



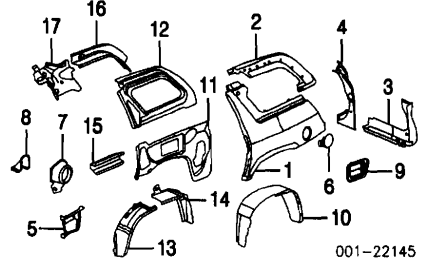
1	Frame, Sunroof	88980621	#7.2	900.97
	<i>#includes R/R/R Headliner</i>			
2	Module, Sunroof Control	88837260		117.83
3	Motor, Sunroof			
	2002	12473034	1.3	329.46
	2003			
	1st Design	12473034	1.3	329.46
	2nd Design	88980627	1.3	322.87
	2004-06	88980627	1.3	322.87
4	Sunshade			
	Cashmere	88980358	.8	176.58
	Gray	88987671	.8	192.38
	Oak	88937237	.8	274.64
	Powder	88937238	.8	262.62
5	Glass, Sunroof	12473029	1.3	345.90
6	Seal, Sunroof Glass	12458088		100.20
7	Deflector, Air	12476161	.4	56.80
8	Hose, Frt Drain			
	Buick, Oldsmobile	02-04 R 15075320		10.94
		L 15043987		10.94
		05-06 R 15130759		15.38
		L 15130758		15.76
	Chevrolet, GMC			
	TrailBlazer, Envoy	02-04 R 15075320		10.94
		L 15043987		10.94
		05-06 R 15130759		15.38
		L 15130758		15.76
	TrailBlazer EXT, Envoy XL, Envoy XUV			
		02-04 R 15751852		11.84
		L 15751851		8.92
		05-06 R 15130761		17.34
		L 15791683		17.36
9	Hose, Rear Drain			
	Buick, Oldsmobile	02-04 R/L 15095631-0		20.84
		05-06 R/L 15140734-3		22.59
	Chevrolet, GMC			
	Envoy XUV	R/L 15101418		15.99
	TrailBlazer, Envoy	02-04 R/L 15095631-0		20.84
		05-06 R/L 15140734-3		22.59
	TrailBlazer EXT, Envoy XL	02-04 R/L 15051773-2		19.47
		05-06 R/L 15102642-1		26.19

QUARTER PANEL

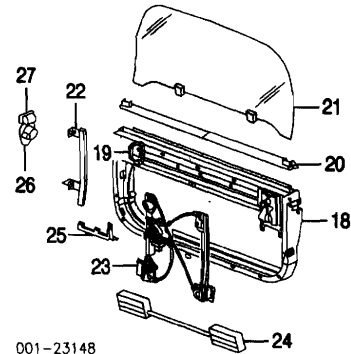
Use Procedure Explanations 20 and 28 with the following text.

**SHEET METAL
W/POWER SLIDING ROOF**

Refinish Quarter Outside	R/L	2.0
Add to Edge	R/L	.5
Refinish Fuel Door		#4
#Included in Refinish Left Quarter Outside		
R&I Center Gate		.7
R&R Both Quarters		23.4
Add to R&R Quarter Panel		
w/Spare Tire Carrier	R	.6
To R&I Quarter Glass (Stationary)	R/L	.2
w/Wheel Opening Mldgs	R/L	.3



1	Panel, Outer Quarter	R 88980236	12.0	392.54
		L 88980219	12.5	382.54
2	Panel, Upper Quarter	R 15102211	#2.5	138.15
		L 10372118	#2.5	134.12
#Included in R&R Outer Quarter Panel				
3	Panel, Lower Outer-See Rear Body Section			
4	Panel, Lower Inner-See Rear Body Section			
5	Filler, Panel	R/L 15113357-6	1.0	26.04
6	Door, Fuel	O4 L 15761736	.3	32.19
		O5 L 15776460	.3	0.00
7	Housing, Fuel Filler	L 15158438		16.47
8	Support, Fuel Filler	L 15761734		13.12
9	Vent, Pressure	L 15189391	.2	10.69
10	Liner, Whilse	R/L 15112730-29	4	36.06
11	Reinf, Lower Quarter	R 10355896	2.5	245.19
		L 15761707	2.5	253.17
12	Reinf, Upper Inner Pnl	R/L 15140563-2	2.5	82.00
13	Extension, Front Whilse	R/L 15058594-3	1.0	92.07
14	Extension, Rear Whilse	R/L 88937017-8	1.0	110.01
15	Support, Inner Panel	R 88980231	1.0	94.24
		L 88980226	1.0	91.45
16	Panel, Upr Header	R/L 88980229-8	1.5	116.75
17	Panel, Inner Pillar	R 88980230	1.5	166.43
		L 88980225	1.5	166.43

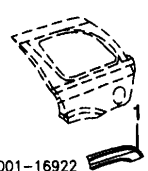
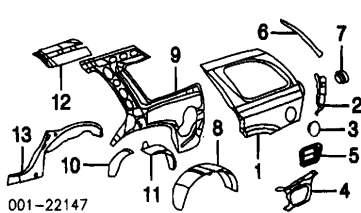
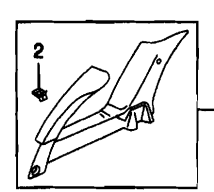
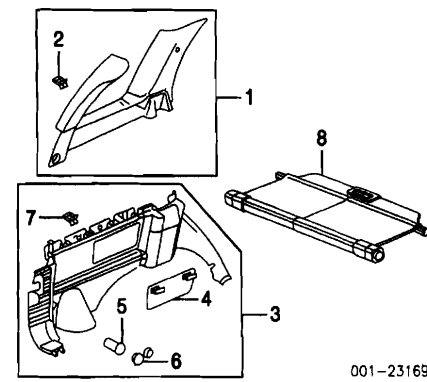
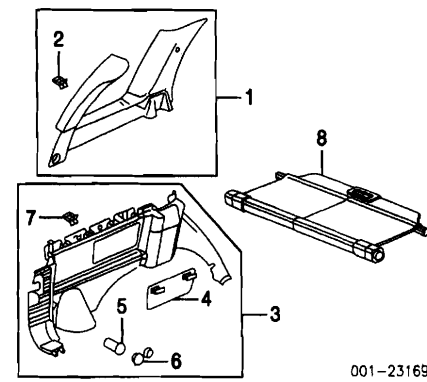


18	Gate, Center	88980469	3.0	330.77
19	Latch, Gate	R/L 15135038-7	#2	78.03
	<i>#w/Inner Trim Panel Removed</i>			
20	Seal, Inner	15078794		113.51
21	Glass, Center	15765787	1.0	537.78
22	Rail, Glass Guide			
	Outer	04 R/L 88980482-1	#1	29.58
		05 R/L N.A.	#1	0.00
	Upper	15766871	#1	24.64
23	Regulator, Window	15112482	#5	292.40
	<i>#w/Glass Removed</i>			
24	Hinge, Gate	88980478	#4	70.41
	<i>#w/Gate Removed</i>			
25	Reinf, Hinge	R/L 15766873-2		19.70
26	Striker, Gate	R 15764015	.1	33.07
27	Wedge, Centering	R 10355379		11.12
		L 15077307		7.05

**SHEET METAL
W/O POWER SLIDING ROOF**

Refinish Quarter Outside	
Buick, Oldsmobile, Chevrolet TrailBlazer, GMC Envoy	R/L 1.9
Chevrolet TrailBlazer EXT, GMC Envoy XL	R/L 2.0
Add to Edge	R/L .5
Refinish Fuel Door	\$4
#Included in Refinish Left Quarter Outside	
R&R Both Quarters	26.4
R&R Roof & Both Quarters	

ENVOY/RAINIER/TRAILBLAZER 2002-06

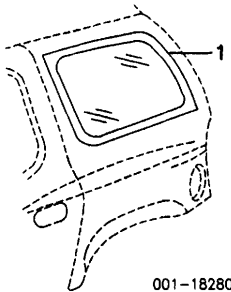
QUARTER PANEL Cont'd			L 15167427 4.5 61.91		
SHEET METAL			EXTERIOR TRIM		
W/O POWER SLIDING ROOF Cont'd			Refinish Rear Wheel Opening Moulding..... R/L .6		
w/Sunroof..... 40.2			R/L Rear Wheel Opening Moulding..... R/L .3		
w/o Sunroof..... 38.2					
Add to R&R Quarter Panel			001-16922		
w/Spare Tire Carrier..... R .8			1 Moulding, Rear Wheel Opng		
To R/L Quarter Glass..... R/L .2			Chevrolet		
w/Wheel Opening Mldgs..... R/L .3			TrailBlazer		
			w/North Face Edition		
001-22147			Gray		
1 Panel, Outer Quarter			R 15163358 .3 186.04		
Buick, Oldsmobile			L 15163357 .3 197.23		
Chevrolet			R 15163358 .3 186.04		
TrailBlazer			L 15163357 .3 197.23		
02-03 R 15077883 #13.5 339.33			Paint to Match		
L 15197143 #14.0 292.72			w/o North Face Edition (P)		
04-06 R 15077883 #13.5 339.33			TrailBlazer EXT		
L 15785407 #14.0 276.15			w/North Face Edition		
TrailBlazer EXT			Powder		
R 15192229 #13.5 383.90			Paint to Match		
L 15197145 #14.0 383.07			(P) Paint to Match		
GMC			Order by Application		
Envoy			R 15163362-1 .3 199.09		
02-03 R 15134733 #13.5 276.15			L 15163362-1 .3 199.09		
L 15134732 #14.0 276.15			INTERIOR TRIM		
04-06 R 15134733 #13.5 276.15			BRAVADA, ENVOY, TRAILBLAZER		
L 15134732 #14.0 276.15					
Envoy XL			001-23169		
R 15192231 #13.5 343.31			1 Panel Assy, Upper Trim		
L 15197144 #14.0 343.31			Buick		
#w/Roof Removed Deduct 4.3, Deduction Includes Common Surfaces & Included Operations			R 15106435 .3 95.91		
2 Filler, Lamp			L 15106432 .3 95.91		
Buick, Oldsmobile			Chevrolet		
R 15157238 1.0 15.86			R/L 15158484-3 .3 76.70		
L 15157237 1.0 16.08			GMC		
Chevrolet			R/L 15158474-3 .3 76.70		
R/L 15157234-3 1.0 16.43			Oldsmobile		
GMC			R/L 15158484-3 .3 76.70		
R/L 15088446-5 1.0 16.47			Powder listed, Order by Application		
3 Door, Fuel (P)			Bracket, Upper Trim		
Buick, Oldsmobile			R/L 15032809-8 4.45		
L 15100246 .3 32.19			2 Retainer, Trim Panel (a) (2/Side)		
Chevrolet			R/L 15748479 .77		
02-04 L 15157273 .3 34.12			(a) Included w/Upper Trim Panel Assy		
05-06 L 15238958 .3 32.19			3 Panel Assy, Lower Trim		
GMC			Right		
02-04 L 15204240 .3 34.12			w/Auto Level Control		
05-06 L 15238959 .3 32.19			R 15198574 .4 144.18		
(P) Paint to Match			L 15198406 .4 142.18		
4 Filler, Panel			w/o Auto Level Control		
Buick, Oldsmobile			L 15195048 .4 144.63		
R/L 15201656-7 1.0 33.11			Left		
Chevrolet			R 89023849 68.60		
R/L 15201661-0 1.0 21.70			L 89023844 68.60		
R 15201658 1.0 27.73			Powder listed, Order by Application		
L 15201659 1.0 26.04			5 Outlet, Power (b)		
L 15189391 .2 10.89			R 12450044 7.97		
5 Vent, Pressure			6 Retainer, Power Outlet (b)		
6 Extension, Upper Otr Panel			R 15173672 4.18		
Buick, Oldsmobile			7 Retainer, Trim Panel (b) (7/Side)		
R 15171555 2.5 26.75			R/L 15748479 .77		
L 10368617 2.5 26.75			(b) Included w/Lower Trim Panel Assy		
Chevrolet			8 Cover, Luggage		
TrailBlazer			R 15129449 .2 151.43		
TrailBlazer EXT			Powder listed, Order by Application		
R/L 10368614-3 2.5 26.97			INTERIOR TRIM		
L 10368620 2.5 36.15			ENVOY XL, TRAILBLAZER EXT		
L 10368619 2.5 36.87			Illustration Located in Next Column		
GMC			1 Panel Assy, Upper Trim		
Envoy			R 15743851 .2 32.18		
R 10368616 2.5 25.47			L 15743850 .2 32.93		
L 10368615 2.5 24.87			Powder listed, Order by Application		
Envoy XL			2 Retainer, Trim Panel (a)		
R/L 10368612-1 2.5 36.15			R/L 15748479 .77		
R/L 15171185 2.0 4.27			(a) Included w/Upper Trim Panel Assy		
7 Sealer, Otr Panel			3 Panel Assy, Rear Upper Trim		
8 Liner, Whilse			R 15743276 2 28.45		
Buick, Oldsmobile			L 15743275 2 29.02		
R/L 15210720-19 .4 43.77			Powder listed, Order by Application		
Chevrolet			4 Retainer, Trim Panel (b)		
TrailBlazer			R/L 15748479 .77		
TrailBlazer EXT			(b) Included w/Rear Upper Trim Panel Assy		
R/L 15122544-3 .4 46.41			5 Panel Assy, Lower Trim		
TrailBlazer EXT			R 15126451 .3 210.18		
R/L 15133167-6 .4 43.06					
GMC			001-23169		
Envoy			1 Panel Assy, Upper Trim		
R/L 15122546-5 .4 46.41			R 10358245 .5 435.29		
Envoy XL			L 15131510 .5 345.26		
R/L 15133169-8 .4 43.06			Powder listed, Order by Application		
9 Panel, Inner Quarter			2 Retainer, Trim Panel (a) (2/Side)		
Buick, Oldsmobile			R/L 1519031 3.97		
R/L 88937013-2 5.0 260.38			Retainer, Trim Panel (a) (6/Side)		
Chevrolet, GMC			R/L 1519030 3.89		
TrailBlazer			Lamp, Cargo (a)		
TrailBlazer EXT			R/L 15764988 .2 22.59		
R/L 88937013-2 5.0 260.38			Switch, Window (a)		
TrailBlazer EXT, Envoy XL			L 15054863 27.45		
05-06 R/L 89045612-1 5.0 372.82			Cover, Opening (a)		
10 Extension, Front Whilse			R 15186475 20.29		
Buick, Oldsmobile			(a) Included w/Quarter Trim Panel Assy		
Chevrolet, GMC			7 Deflector, Side		
TrailBlazer			L 15109451 13.80		
TrailBlazer EXT			Hook, Cargo (2/Side)		
R/L 88937099-8 1.0 82.10			R/L 15144442 18.39		
TrailBlazer EXT, Envoy XL			Clip, Trim Panel (4/Side)		
R/L 15058594-3 1.0 82.07			R/L 15173215 3.79		
11 Extension, Rear Whilse			10 Outer		
Buick, Oldsmobile			88980470 1.6 378.78		
Chevrolet			Inner		
TrailBlazer			88980473 .4 251.43		
TrailBlazer EXT			Handle, Assiet		
R/L 88937019-20 1.0 110.01			88980475 4.40		
Chevrolet			Switch, Door Lock		
TrailBlazer			88980476 5.10		
TrailBlazer EXT			Switch, Gate Position		
R/L 88937017-8 1.0 110.01			25637442 7.89		
12 Panel, Upr Header			Panel, Lower Trim		
Buick, Oldsmobile			88980471 190.96		
Chevrolet			Weatherstrip, Gate (On Body)		
TrailBlazer			15145847 119.66		
TrailBlazer EXT			Bracket, Extension		
R/L 88980818-9 4.5 51.59			R/L 15069914-5 13.08		
Chevrolet			INTERIOR TRIM		
TrailBlazer			RAINIER		
TrailBlazer EXT					
R/L 88980818-9 4.5 51.59			001-23169		
TrailBlazer EXT, Envoy XL			1 Panel Assy, Upper Trim		
R 15200685 4.5 75.00			R 10358245 .5 435.29		

Cashmere	04 R 15106436	.3	95.91
	L 15106433	.3	95.91
	05-06 R 15216748	.3	114.34
	L 15216745	.3	114.34
Gray	05-06 R 15216749	.3	114.34
	L 15216746	.3	114.34
Pewter	04 R 15106435	.3	95.91
	L 15106432	.3	95.91
2 Retainer, Trim Panel (5/6 Side)	R/L 15748479	.77	
*Included w/Upper Trim Panel Assy			
Bracket, Upper Trim	R/L 15032809-8		4.45
3 Panel Assy, Lower Trim			
Cashmere	04 R 15106244	.4	120.96
	L 15106401	.4	115.90
	05-06 R 15118406	.4	142.18
	L 15110943	.4	120.68
Gray	05-06 R 15110942	.4	120.68
	L 15110944	.4	120.68
Pewter	04 R 15118402	.4	120.96
	L 15106400	.4	120.68
4 Door, Storage Compartment (a)			
Cashmere	04 R 89024806		65.79
	L 89023847		38.68
	05-06 R 89024807		65.79
	L 89025696		69.86
Gray	05-06 R 89023849		68.60
	L 89023844		68.60
Pewter	04 R 15158086		39.04
	L 15158081		39.04
5 Outlet, Power (a)	R 12450044		7.97
6 Retainer, Power Outlet (a)	R 15173672		4.18
7 Retainer, Trim Panel (a) (7/8 Side)	R/L 15748479	.77	
*Included w/Lower Trim Panel Assy			
8 Cover, Luggage			
Cashmere	04 15129450	.2	155.58
	05-06 15231337	.2	138.45
Gray	05-06 21995531	.2	138.45
Pewter	04 15129449	.2	151.43

QUARTER GLASS

STATIONARY

R&I Stationary Glass	R/L	#2.0
*Includes Clean Up Old Adhesive as Necessary		



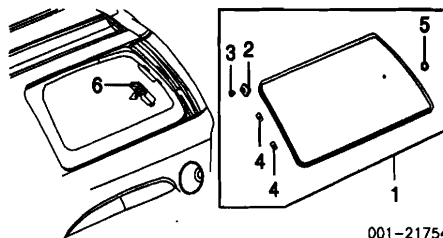
001-18280

1 Glass, Quarter			
Buick	R 15182313	#1.8	0.00
	L 15200768	#1.8	621.24
Chevrolet			
TrailBlazer	R 15157228	#1.8	449.86
Tint	L 15191756	#1.8	558.74
Privacy	R 15157226	#1.8	449.86
	L 15191755	#1.8	611.64
TrailBlazer EXT	R 15198237	#1.8	387.03
Tint	L 15198236	#1.8	451.34
Privacy	R 15198235	#1.8	473.60
2002-04	L 15198234	#1.8	547.85
w/On-Star	R 15198235	#1.8	473.60
	L 15198238	#1.8	387.03
2005-06	R/L 10387309-8	#1.8	432.39
GMC			
Envoy	R 15009836	#1.8	449.86
w/On-Star	L 15067142	#1.8	463.69
1st Design	R 15009836	#1.8	449.86
	L 15191757	#1.8	449.86
w/On-Star	R 15009836	#1.8	449.86
w/On-Star	L 15067143	#1.8	344.36
w/On-Star	R 15009836	#1.8	449.86
w/On-Star	L 15159763	#1.8	449.86
w/On-Star	R 15182308	#1.8	449.86
w/On-Star	L 15182310	#1.8	473.60
Envoy XL			
1st Design	R 15179778	#1.8	344.36
	L 15179777	#1.8	611.64
2nd Design	R 15198240	#1.8	449.86
w/On-Star	L 15198239	#1.8	547.85
w/On-Star	R/L 15198240-1	#1.8	449.86
Envoy XUV	R 15105586	#1.8	473.60
	L 15105585	#1.8	0.00
Oldsmobile			
Right	R 15163162	#1.8	441.04
w/On-Star			

w/o Antenna	R 15182313	#1.8	0.00
Left			
2002-03			
w/On-Star	L 15163163	#1.8	611.64
w/o Antenna	L 15191758	#1.8	587.89
2004	L 15200768	#1.8	621.24
NAGS			
Bravada			
w/On-Star	02 R DQ09979YPY	#1.8	335.00
	L DQ09981YPY	#1.8	482.95
	03-04 R DQ10564YPY	#1.8	399.15
	L DQ10566YPY	#1.8	505.80
w/o On-Star	02 R DQ09979YPY	#1.8	335.00
	L DQ09980YPY	#1.8	335.00
	03-04 R DQ10564YPY	#1.8	399.15
	L DQ10565YPY	#1.8	399.15
Envoy			
w/On-Star	02 R DQ09976YPY	#1.8	322.95
	L DQ09978YPY	#1.8	318.55
	03-06 R DQ10563YPY	#1.8	279.75
	L DQ10561YPY	#1.8	402.35
w/o On-Star	02 R DQ09976YPY	#1.8	322.95
	L DQ09978YPY	#1.8	318.55
	03-06 R DQ10561YPY	#1.8	402.35
	L DQ10562YPY	#1.8	402.35
Envoy XL	R DQ10906YPY	#1.8	704.00
Envoy XUV	R DQ10807YPY	#1.8	704.00
	R DQ10804YPY	#1.8	672.40
	L DQ10805YPY	#1.8	672.40
Rainier			
w/On-Star	R DQ10564YPY	#1.8	399.15
	L DQ10566YPY	#1.8	505.80
w/o On-Star	R DQ10564YPY	#1.8	399.15
	L DQ10565YPY	#1.8	399.15
TrailBlazer			
Tint	R DQ09973GTY	#1.8	210.20
w/On-Star	L DQ09975GTY	#1.8	378.70
	R DQ09973GTY	#1.8	210.20
	L DQ09974GTY	#1.8	210.20
Privacy			
w/On-Star	R DQ09973YPY	#1.8	232.10
	L DQ09975YPY	#1.8	354.50
w/o On-Star	R DQ09973YPY	#1.8	232.10
	L DQ09974YPY	#1.8	232.10
TrailBlazer EXT	R DQ10900YPY	#1.8	672.00
	L DQ10901YPY	#1.8	672.00
*Includes Clean Up Old Adhesive as Necessary			

MOVEABLE

R&I Quarter Glass	R/L	#2.3
*Includes Clean Up Old Adhesive as Necessary		



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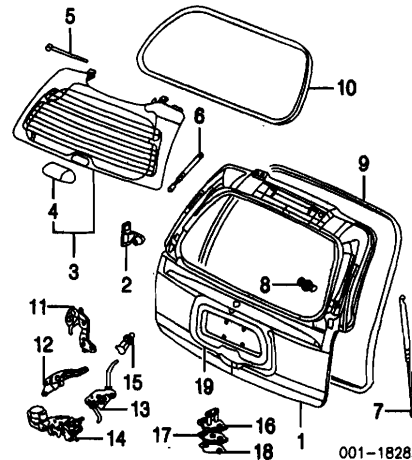
1 Glass Assy, Quarter			
Chevrolet	R 15198237	#2.0	387.03
Tint	L 15198236	#2.0	451.34
Privacy	R 15198235	#2.0	473.60
	L 15198238	#2.0	387.03
GMC			
Tint	R 15235789	#2.0	449.86
	L 15235788	#2.0	432.41
Privacy	R/L 15198240-1	#2.0	449.86
NAGS			
Green	R DQ10309GTY	#2.0	429.00
TrailBlazer EXT	L DQ10310GTY	#2.0	429.00
Gray Privacy	R DQ10309YPY	#2.0	735.35
TrailBlazer EXT	L DQ10311YPY	#2.0	690.40
w/On-Star	R DQ10309YPY	#2.0	735.35
	L DQ10310YPY	#2.0	735.35
Envoy XL			
w/On-Star	02 R DQ10314YPY	#2.0	695.35
	L DQ10316YPY	#2.0	706.40
	03-06 R DQ10567YPY	#2.0	755.05
	L DQ10569YPY	#2.0	655.65
w/o On-Star	02 R DQ10314YPY	#2.0	695.35
	L DQ10315YPY	#2.0	695.35
	03-06 R DQ10567YPY	#2.0	755.05
	L DQ10568YPY	#2.0	755.05
*Includes Clean Up Old Adhesive as Necessary			
2 Bracket, Quarter Glass	Serviced w/Quarter Glass Assy		
3 Bolt, Glass Mounting	R/L 1518891		3.89
4 Retainer, Quarter Glass (2/3 Side)	R/L 15188643		3.73
5 Nut, Window Latch	R/L 15188268		3.89
*Included w/Quarter Glass Assy			
Adhesive	N.A.		0.00
6 Actuator, Power Window	R 15179032	#2	95.50
	L 15179031	#2	105.72
*w/Upper Trim Panel Removed			

LIFTGATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Liftgate Outside	2.7
Add for Jambas & Interior	1.0
Refinish Liftgate Handle	.4
Refinish Liftgate Side Moulding	R/L .4
Refinish Upper Reveal Moulding	.8
R&I Liftgate Assy	1.0
R&I License Lamp	R/L #2
*Included in R&I Outside Handle	
R&I Upper Reveal Moulding	.3



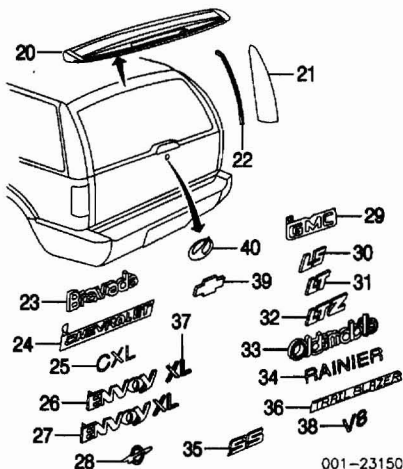
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1 Liftgate			
Buick	89023979	4.6	586.90
Chevrolet, GMC			
TrailBlazer, Envoy	89023979	4.6	586.90
TrailBlazer EXT, Envoy XL	02-04 12478034	4.6	687.92
	05-06 89025440	4.6	669.31
	89023979	4.6	586.90
	R/L 15159227		15.15
Oldsmobile			
Bumper, Liftgate			
3 Glass Assy, Liftgate			
General Motors			
Buick, Oldsmobile			
Privacy			
Heated	02-05 10381377	.8	802.50
	06 15799954	.8	0.00
Non-Heated	02-05 10381378	.8	802.50
	06 15799955	.8	0.00
Chevrolet			
TrailBlazer, Envoy			
Heated	02-05 10381376	.8	802.50
	06 15799953	.8	0.00
Privacy	02-05 10381377	.8	802.50
	06 15799954	.8	0.00
Non-Heated	02-03 15095752	.8	802.50
	04-05 10381375	.8	802.50
	06 15799952	.8	0.00
Privacy	02-05 10381378	.8	802.50
	06 15799955	.8	0.00
TrailBlazer EXT, Envoy XL			
Tint			
Heated	02-05 10391774	.8	802.50
	06 15799949	.8	0.00
Non-Heated	02-05 15116614	.8	802.50
	06 15799951	.8	0.00
Privacy			
Heated	02-05 10391773	.8	802.50
	06 15799948	.8	0.00
Non-Heated	02-05 10391775	.8	802.50
	06 15799950	.8	0.00
NAGS			
Buick, Oldsmobile			
Heated			
Green	DB09983GTY	.8	1740.00
Gray Privacy	DB09983YPY	.8	2000.00
Non-Heated			
Green	DB09982GTY	.8	0.00
Gray Privacy	DB09982YPY	.8	1528.00
Chevrolet, GMC			
TrailBlazer, Envoy			
Heated			
Green	DB09983GTY	.8	1740.00
Gray Privacy	DB09983YPY	.8	2000.00
Non-Heated			
Green	DB09982GTY	.8	0.00
Gray Privacy	DB09982YPY	.8	1528.00
TrailBlazer EXT, Envoy XL			
Green	DB10317GTY	.8	0.00
Gray Privacy	DB10317YPY	.8	1820.00
4 Handle, Liftgate Glass	88943623	.3	67.93
*Included w/Liftgate Glass Assy			
5 Pin, Hinge	R/L 15072706		4.25
6 Support, Liftgate Glass			
Buick, Oldsmobile	R 15093450	.3	21.58

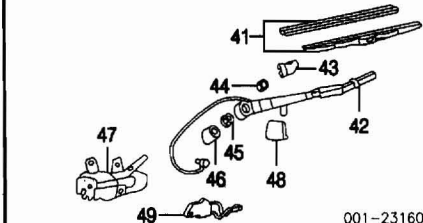
LIFTGATE Cont'd

SHEET METAL/EXTERIOR TRIM Cont'd

Chevrolet, GMC	L 15093449	.3	20.63
TrailBlazer, Envoy	R 15093450	.3	21.58
TrailBlazer EXT, Envoy XL	R 15050925	.3	20.54
	L 15050924	.3	21.58
7 Strut, Liftgate Support			
Buick, Oldsmobile	R/L 15120903-2	.2	28.31
Chevrolet, GMC	R/L 15120903-2	.2	28.31
TrailBlazer, Envoy	R 15168000	.2	25.75
TrailBlazer EXT, Envoy XL	L 15130343	.2	30.14
	R/L 11519916		4.53
8 Stud, Liftgate Strut			
9 W/Strip, Liftgate (On Liftgate)			
Buick, Oldsmobile	02-04 15172768	.3	69.51
	05-06 15234364	.3	82.97
Chevrolet, GMC	02-04 15172768	.3	69.51
TrailBlazer, Envoy	05-06 15234364	.3	82.97
TrailBlazer EXT, Envoy XL	02-04 15169859	.3	84.66
	05-06 15234366	.3	81.34
10 W/Strip, Liftgate Glass (On Liftgate)			
Buick, Oldsmobile	L 15194242	.3	39.93
Chevrolet, GMC	L 15194242	.3	39.93
TrailBlazer, Envoy	L 15194242	.3	39.93
TrailBlazer EXT, Envoy XL	L 15194241	.3	33.70
	L 15132517		64.55
11 Latch, Window	02-05 15061760	.2	7.21
12 Bellcrank, Latch	06 15813755	.2	0.00
	15150805		14.32
13 Control, Lock (a)			
(a) Order by Application	15110511	.2	96.91
14 Lock, Liftgate			
#R&R Complete, w/Trim Panel Removed			
15 Cylinder, Lock			
2002-05	88956700	.3	126.51
2006		.3	95.42
w/Keyless Entry	15782680	.3	116.32
w/o Keyless Entry	15782679	.3	
#w/Trim Panel Removed			
16 Striker, Lock	02-03 21090040	.2	16.01
	04-06 25767962	.2	5.86
17 Spacer, Striker	02-05 15012626	.2	4.25
	06 15284189	.2	10.86
#R&R Complete			
18 Plate, Anchor	22547226	.4	3.99
19 Handle Assy, Outside			
Buick	15132039	.4	231.11
2004-05	18120074	.4	0.00
2006 (P)	88980652	.4	96.53
Chevrolet, GMC (P)	15191415	.4	162.10
Oldsmobile (P)			
(P) Paint to Match			
#w/Trim Panel Removed			
Lamp, License (b)	R/L 15000046	.2	12.38
Bulb, License Lamp (b)	R/L 9425542	.1	43.89
Harness, License Lamp (b)	15016180		
(b) Included w/Outside Handle Assy			



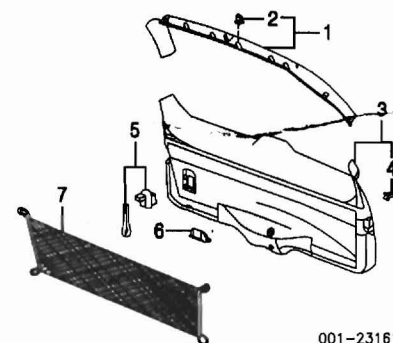
Envoy	Black	R 88980674	.3	53.25
	Paint to Match	L 15067216	.3	56.47
		R 88980674	.3	53.25
		L 15067216	.3	56.47
Envoy XL	Black	R 15050938	.3	56.47
	Paint to Match	L 15101552	.3	56.47
		R 15050938	.3	56.47
		L 15101552	.3	56.47
Oldsmobile	Black	R 15067228	.3	56.47
	Paint to Match	L 15067221	.3	56.47
		R 15067228	.3	56.47
		L 15067221	.3	56.47
22 Strip, Mldg Seal				
Buick	R 15105735		21.65	
	L 15102190		21.65	
Chevrolet	R 15138540		19.96	
TrailBlazer	L 15138539		28.93	
TrailBlazer EXT	02-04 R/L 15205307-8		19.19	
	05-06 R 15231605		19.72	
	L 15231604		19.19	
GMC	R 15105735		21.65	
Envoy	L 15102190		21.65	
Envoy XL	02-04 R/L 15205306-5		19.72	
	05-06 R/L 15231603-2		19.72	
Oldsmobile	R 15105735		21.65	
	L 15102190		21.65	
23 Nameplate (Adhesive)				
"BRAVADA"	15012793	.2	41.27	
w/Gold Pkg (RPO-B94)	15001726	.2	18.97	
w/o Gold Pkg	02-04 15187111	.2	18.97	
"CHEVROLET"	05-06 15287415	.2	17.84	
	15122532	.2	17.84	
"CXL"	02-05 15123976	.2	18.97	
"ENVOY"	06 15256750	.2	13.93	
	15827460	.2	17.90	
"ENVOY XL"	15113308	.2	127.03	
"FINAL 500"	15186371	.2	18.97	
"GMC"	15792287	.2	17.20	
"LS"	15792288	.2	17.54	
"LT"	15118322	.2	16.49	
"LTZ"				
"OLDSMOBILE"	10342809	.2	22.49	
w/Gold Pkg (RPO-B94)	10439807	.2	22.49	
w/o Gold Pkg	15112861	.2	17.84	
"RAINIER"	10338980	.2	8.78	
"SS"	02-04 15186682	.2	18.97	
"TRAILBLAZER"	05-06 15826222	.2	14.76	
	15133077	.2	18.97	
	15112863	.2	17.84	
Emblem, Liftgate (Adhesive)				
Chevrolet	15259670	.2	16.51	
Bow Tie				
Oldsmobile				
Rocket				
w/Gold Pkg (RPO-B94)	15012792	.2	23.79	
w/o Gold Pkg	15012796	.2	18.70	



41 Blade, Wiper	15180740	.1	24.00
42 Arm, Wiper	15230587	.2	23.14
#Includes R&R Wiper Blade or Insert			
43 Cap, Wiper Arm	88944481		21.05
44 Nut, Arm	3535261		1.37
45 Nut, Mounting	22101215		1.77
46 Spacer	88958107		5.47
47 Motor, Wiper	15229806	.5	208.99
48 Stop, Rear Wiper	15195917		17.50
49 Switch, Motor	15074680	.3	24.67
#w/Trim Panel Removed			

INTERIOR TRIM

R&I Upper Trim Panel		.2	
R&I Lower Trim Panel		.4	
#Includes R&I/R&R Upper Trim Panel			
Illustration Located in Next Column			
1 Panel Assy, Upper Trim	15198162	.2	20.01
(a) Order by Application			
2 Retainer, Upper Trim (a) (10)	11588650		3.51
(a) Included w/Upper Trim Panel Assy			
3 Panel Assy, Lower Trim			
Buick, Oldsmobile	15198158	.4	69.72
Chevrolet, GMC	15198158	.4	69.72
TrailBlazer, Envoy			



TrailBlazer EXT, Envoy XL	15184871	.4	45.33
#Order by Application			
#Includes R&I/R&R Upper Trim Panel			
4 Retainer, Lower Trim (b) (11)	11588650		3.51
(b) Included w/Lower Trim Panel Assy			
5 Strap, Pull	15167266		28.85
(a) Order by Application			
6 Handle, Pull	15132754		5.93
7 Net, Cargo			
Oak	15080736		144.20
Pewter	15080737		144.20
Retainer, Cargo Net			
Oak	R/L 15080741-0		8.85
Pewter	R/L 15080742-3		9.39

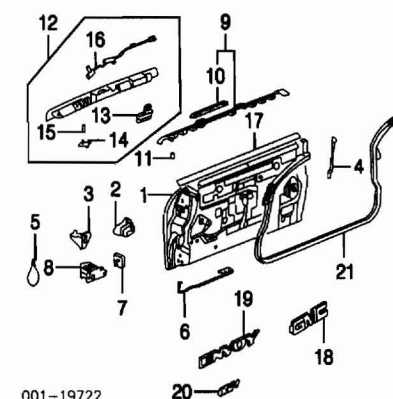
REAR GATE

Use Procedure Explanations 25 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Rear Gate Outside	2.2
Add for Jambos & Interior	1.0
R&I Rear Gate	#1.0

#Includes R&I/R&R Right Combination Lamp

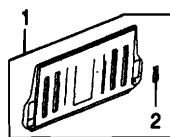


1 Gate, Rear	88980024	.4	479.24
#Includes R&I/R&R Right Combination Lamp			
2 Latch, Rear Gate			
Upper	R 15778434	.7	101.58
	L 15778433	.9	72.56
	L 21998720	.9	71.84
Lower			
3 Striker	R 10362944	.2	55.54
Upper	L 15762605	.2	50.13
	L 15124071	.2	54.51
Lower			
4 Rod, Gate Support	04 L 15087987		21.95
	05 L 10355904		0.00
	04 R 15103391		20.20
	05 R 15135233		20.20
	15113879	.3	40.84
5 Cable, Gate Support			
6 Rod, Torque			
Hinge			
7 On Gate	R 15762599	.3	16.33
8 On Body	R 15136063	.3	55.19
#Rear Gate Removed			
9 Moulding Assy, Gate	10362013	.2	118.63
10 Lamp, Stop	15117107	.5	90.82
11 Nut, Moulding Mtg (a)	11516397		4.25
(a) Included w/Gate Moulding Assy			
(a) As Required			
12 Moulding Assy, License	12335846	.3	149.50
#w/Trim Panel Removed			
13 Switch, Gate Control (b)	R/L 15A101543		15.61
Lamp, License (b)	N.A.		0.00
14 Lens, License Lamp (b)	R/L 15780056	.2	14.18
15 Bulb (b)	R/L 9425542	.2	1.04
16 Harness, Lamp (b)	15123348		63.54
(b) Included w/License Moulding Assy			
17 Moulding, Outer Belt	10368172	.3	94.10
18 Emblem (Adhesive)	15195869	.2	15.18

19 "ENVOY"	15123967	.2	23.00
20 "XUV"	15133076	.2	13.80
21 Weatherstrip, Rear Gate (On Gate)	04 10377519	.4	117.52
	05 10377519	.4	117.52

INTERIOR TRIM

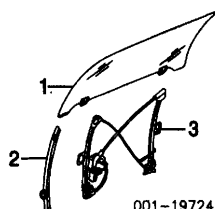
R&I Trim Panel Assy	.4
---------------------	----



001-19723

1 Panel Assy, Gate Trim	04 15782631	.4	251.05
	05 10385206	.4	428.94
2 Label, Latch	15079251		14.00
*Included w/Gate Trim Panel Assy			
3 Screw, Panel (6)	15151978		4.25

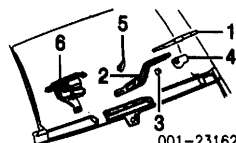
GLASS & PARTS



001-19724

1 Glass, Rear Gate			
GMC	04 15782598	#1.2	991.50
	05 15224499	#1.2	991.50
NAGS			
Gray Privacy	DB10606YPY	#1.2	1185.00
*Includes R&R Outer Belt Moulding			
2 Channel, Glass			
2004			
To 3-04	R/L 15782597-6	#.3	33.20
From 4-04	R/L 21996658-7	#.3	33.22
2005	R/L 21996658-7	#.3	33.22
3 Regulator, Glass			
2004			
To 3-04	15123155	#.4	186.39
From 4-04	15138199	#.4	193.92
2005	15138199	#.4	193.92
*w/Rear Gate Glass Removed			

WIPER SYSTEM



001-23162

1 Blade, Wiper	15761901	.1	#24.00
2 Arm, Wiper	15761899	#.2	22.14
*Includes R&R Wiper Blade			
3 Nut, Wiper Arm	11505807		4.25
4 Cap, Wiper Arm	12335965		6.92
5 Stop, Wiper Blade	12336866		10.59
6 Motor, Wiper	10372434	#.9	257.57
*Includes R&R Trim Panel & Wiper Arm			

REAR SUSPENSION

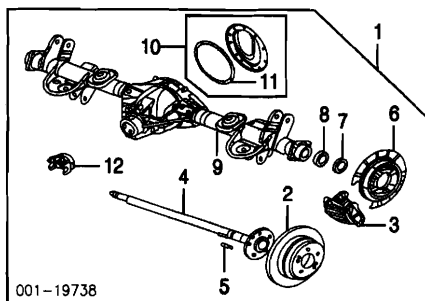
Use Procedure Explanation 23 with the following text.

R&I Suspension/Axle Assy	m	#3.0
*w/Fuel Tank, Protectors & Tank Shield Removed		
Check Rear Alignment	m	.8
Add to Adjust Front Wheel Alignment		
2WD	m	.7
4WD	m	1.1
Bleed Brake System		
w/4 Wheel ABS	m	1.0
w/2 Wheel ABS	m	.8

NOTE: R&R Does Not include alignment or bleed brake system.

Illustration Located in Next Column

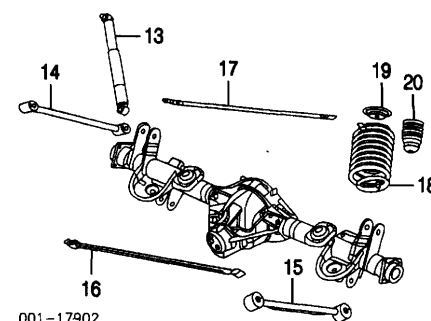
1 Axle Assy	
3.42 Axle Ratio	
Buick, Oldsmobile	
Locking Axle	



001-19738

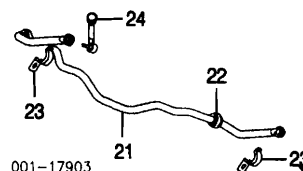
2002-05	15134676	m	3.3	2490.54
2006 (a)	15135416	m	3.3	2386.80
Non-Locking Axle				
2002-05	15134677	m	3.3	2490.54
2006 (a)	15135417	m	3.3	2386.80
Chevrolet, GMC				
TrailBlazer, Envoy				
Locking Axle				
2002-05	15134676	m	3.3	2490.54
2006 (a)	15135416	m	3.3	2386.80
Non-Locking Axle				
2002-05	15134677	m	3.3	2490.54
2006 (a)	15135417	m	3.3	2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV				
Locking Axle	02-05 15239023	m	3.3	2841.43
	06 15131159	m	3.3	2785.71
Non-Locking Axle	02-05 15232228	m	3.3	2386.80
	06 15277221	m	3.3	2785.71
3.73 Axle Ratio				
Buick, Oldsmobile				
Locking Axle	15135421	m	3.3	d2386.80
Non-Locking Axle	02-05 15134685	m	3.3	d2490.54
	06 15135420	m	3.3	d2386.80
Chevrolet, GMC				
TrailBlazer, Envoy				
Locking Axle	15135421	m	3.3	d2386.80
Non-Locking Axle	02-05 15134685	m	3.3	d2490.54
	06 15135420	m	3.3	d2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV				
Locking Axle	02-05 15239023	m	3.3	2841.43
	06 15131155	m	3.3	2785.71
Non-Locking Axle	02-05 15232229	m	3.3	2386.80
	06 15277223	m	3.3	2785.71
4.10 Axle Ratio				
Buick, Oldsmobile				
Locking Axle	02-05 15134681	m	3.3	2394.75
	06 15135426	m	3.3	d2386.80
Non-Locking Axle	15135425	m	3.3	2386.80
Chevrolet, GMC				
TrailBlazer, Envoy				
Locking Axle	02-05 15134681	m	3.3	2394.75
	06 15135426	m	3.3	d2386.80
Non-Locking Axle	15135425	m	3.3	2386.80
TrailBlazer EXT, Envoy XL, Envoy XUV				
Locking Axle	02-05 15239029	m	3.3	2964.92
	06 15131162	m	3.3	2785.71
Non-Locking Axle	02-05 15134682	m	3.3	2490.54
	06 15277225	m	3.3	2785.71
(a) Order by Application				
2 Rotor, Brake	R/L 15158975	m	#1.0	135.88
#R&R Both Sides 1.8				
Pad Set, Brake				
Buick, Oldsmobile (a)	88983916	m	#1.0	#120.96
Chevrolet, GMC				
TrailBlazer, Envoy (a)	88983916	m	#1.0	#120.96
TrailBlazer EXT, Envoy XL, Envoy XUV	88983915	m	#1.0	#95.00
#Deduct .5 for Each Caliper Removed				
3 Caliper, Brake				
2002-04	R 88935778	m	#.5	131.18
	L 88935777	m	#.5	134.53
2005-06 (a)	R 88935778	m	#.5	131.18
	L 88935777	m	#.5	134.53
#R&R Both Sides .8, w/Rotor Removed Deduct .3				
4 Shaft, Axle	02-05 R/L 12479017-6	m	#1.8	400.66
	06 R/L 19133413-2	m	#1.8	400.67
(a) Order by Application				
#Includes R&R Rotor, R&R Both Sides 2.6				
5 Stud, Wheel (5/Side)	R/L 15158306	m		4.56
6 Plate, Backing	R/L 88935750-49	m	#.2	66.45
#w/Axle Shaft Removed				
7 Seal, Axle	R/L 12471686	m	#.3	9.34
8 Bearing, Axle	R/L 12479031	m	#.3	51.96
#R&R One Side Complete, w/Axle Shaft Removed				
9 Housing, Axle				
Locking Axle	02-05 12479163	m	#6.3	1900.61
	06 19133414	m	#6.3	1821.43
Non-Locking Axle	02-05 12479034	m	#6.3	2018.68
	06 19133411	m	#6.3	1821.43
#Includes R&R Axle Shafts, Seals, Bearings, Backing Plates				
10 Cover Assy, Differential (a)	12479377	m	1.1	30.40
(a) Order by Application				
11 Gasket, Cover (b)	12479020	m		16.90
(b) Included w/Differential Cover Assy				
12 Yoke, Differential				
Buick, Oldsmobile (a)	12479332	m	1.4	98.99
Chevrolet, GMC				
TrailBlazer, Envoy (a)	12479332	m	1.4	98.99
TrailBlazer EXT, Envoy XL, Envoy XUV	12479164	m	1.4	92.39

*Included w/Axle Assy				
(a) Order by Application				
Hose, Brake	02-05 R/L 10372502-3	m	#.3	51.24
	06 R/L 15134755	m	#.3	20.57
#w/Backing Plate Removed Deduct .2				



001-17902

13 Absorber, Shock (a)				
w/Auto Level Control	R/L 15206892	m	#.6	#107.02
w/o Auto Level Control	R/L 15172342	m	#.6	#128.40
#R&R Both Sides 1.0				
14 Arm, Upper Control				
Buick, Oldsmobile (a)				
w/Auto Level Control	R/L 15069838	m	#.6	137.59
w/o Auto Level Control	R/L 15069837	m	#.6	137.59
Chevrolet				
TrailBlazer, Envoy (a)				
w/Auto Level Control	R/L 15069838	m	#.6	137.59
w/o Auto Level Control	R/L 15069837	m	#.6	137.59
TrailBlazer EXT, Envoy XL, Envoy XUV				
w/Auto Level Control	R/L 15098153	m	#.6	137.59
w/o Auto Level Control	R/L 15098152	m	#.6	134.44
(a) Order by Application				
#R&R Both Sides .8				
15 Arm, Lower Control				
Buick, Oldsmobile				
4.2L Eng	R/L 15069840	m	#.5	154.48
5.3L Eng	R/L 15098154	m	#.5	141.96
Chevrolet, GMC				
TrailBlazer, Envoy				
4.2L Eng	R/L 15069840	m	#.5	154.48
5.3L, 6.0L Eng	R/L 15098154	m	#.5	141.96
TrailBlazer EXT, Envoy XL, Envoy XUV				
	R/L 15098154	m	#.5	141.96
#R&R Both Sides .8				
16 Rod, Axle Tie				
2002-04	15069843	m	.5	127.87
2005	15223490	m	.5	50.01
2006				
Buick	15223490	m	.5	50.01
Chevrolet				
4.2L, 5.3L Eng	15223490	m	.5	50.01
6.0L Eng	15241319	m	.5	60.24
GMC	15223490	m	.5	50.01
	15744732	m	#.3	11.53
17 Brace, Tie Rod				
#w/Tie Rod Removed				
18 Spring (a)				
Buick, Oldsmobile	R/L 15097373	m	#.8	52.30
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15097373	m	#.8	52.30
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15173965	m	#.8	69.16
(a) Order by Application				
19 Insulator, Spring	R/L 15765071	m	#.8	7.58
20 Spring, Aux				
w/Auto Level Control	R/L 15159695	m	#.8	16.50
w/o Auto Level Control	R/L 15159697	m	#.8	16.50
#R&R One Side Complete				
21 Bar, Stabilizer				
Buick, Oldsmobile				
4.2L Eng	15159598	m	#.8	397.32
5.3L Eng	15749208	m	#.8	91.09
Chevrolet, GMC				
TrailBlazer, Envoy				
4.2L Eng	15159598	m	#.8	397.32
5.3L, 6.0L Eng	15749208	m	#.8	91.09
TrailBlazer EXT, Envoy XL, Envoy XUV				
2WD				
2002-03				
w/Auto Level Control	15749208	m	#.8	91.09
w/o Auto Level Control	15174750	m	#.8	100.40
2004-06	15749208	m	#.8	91.09
4WD	15749208	m	#.8	91.09
#Includes R&R Stabilizer Bar Links, Clamps & Bushings				
22 Bushing, Stabilizer Bar				
Buick, Oldsmobile	R/L 15070009	m	#.3	4.27
Chevrolet, GMC				



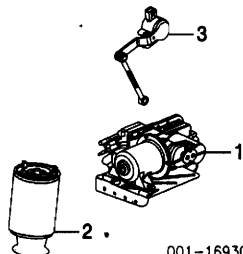
001-17903

ENVOY/RAINIER/TRAILBLAZER 2002-06

REAR SUSPENSION Cont'd

TrailBlazer, Envoy	R/L 15070009	m	#.3	4.27
TrailBlazer EXT, Envoy XL, Envoy XUV				
2WD				
2002-03				
w/ Auto Level Control	R/L 15070009	m	#.3	4.27
w/ Auto Level Control	R/L 15164283	m	#.3	5.46
2004-06	R/L 15070009	m	#.3	4.27
23 Clamp, Stabilizer Bar	R/L 15097923	m	#.3	5.34
#R&R One Side Complete				
24 Link, Stabilizer Bar	02-04 R/L 88982343-2	m	#.4	69.45
	05-06 R/L 88965471-0	m	#.4	21.67
#R&R Complete				

LEVEL CONTROL



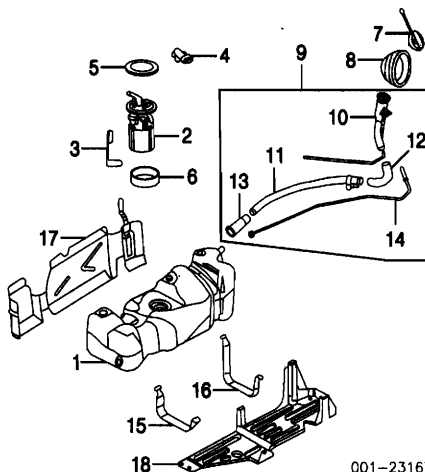
001-16930

1 Compressor, Air		m	1.7	494.62
Buick, Oldsmobile	15145230			
Chevrolet, GMC				
TrailBlazer, Envoy	15145230	m	1.7	494.62
TrailBlazer EXT, Envoy XL, Envoy XUV				
	02-04 15145231	m	1.7	538.72
	05-06 15145231	m	1.7	538.72
2 Spring, Air				
Buick, Oldsmobile	R/L 15089028	m	#1.5	112.26
2002-03	R/L 15183657	m	#1.5	121.39
2004-06				
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15089028	m	#1.5	112.26
2002-03	R/L 15183657	m	#1.5	121.39
2004-06				
TrailBlazer EXT, Envoy XL, Envoy XUV	R/L 15183657	m	#1.5	121.39
#Order by Application				
#R&R Both Sides 2.0				
3 Sensor, Air Spring Level				
Buick, Oldsmobile	R 15070507	m	1.3	72.49
	L 15070506	m	1.3	75.39
Chevrolet				
LS, LT, LTZ Model	R 15070507	m	1.3	72.49
	L 15070506	m	1.3	75.39
SS Model	R/L 15125535-4	m	1.3	84.53
GMC	R 15070507	m	1.3	72.49
	L 15070506	m	1.3	75.39

FUEL TANK

R&I Fuel Tank.....m #2.3
#Includes R&R Tank Shield

NOTE: R&I/R&R Does Not include drain and refill.



001-23167

1 Tank, Fuel		m	#2.6	642.05
Buick, Oldsmobile				
2002	15077622	m	#2.6	642.05
2003	15231628	m	#2.6	773.76
2004				
1st Design	15231628	m	#2.6	773.76
2nd Design	15229311	m	#2.6	773.76
2005-06	15236132	m	#2.6	665.69
Chevrolet, GMC				

TrailBlazer, Envoy		m	#2.6	642.05
2002	15077622	m	#2.6	773.76
2003	15231628	m	#2.6	773.76
2004				
1st Design	15231628	m	#2.6	773.76
2nd Design	15229311	m	#2.6	773.76
2005-06	15236132	m	#2.6	665.69
TrailBlazer EXT, Envoy XL, Envoy XUV				
	02-04 15105259	m	#2.6	530.89
	05-06 15190488	m	#2.6	701.09

#Order by Application

#Includes R&R Tank Shield

2 Module, Fuel Pump		m	#2.2	d366.82
Buick, Oldsmobile				
	05-06 88967148	m	#2.2	290.10
Chevrolet, GMC				
TrailBlazer, Envoy	02-04 15077623	m	#2.2	d366.82
	05-06 88967148	m	#2.2	290.10
TrailBlazer EXT, Envoy XL, Envoy XUV				
	02-04 15050444	m	#2.2	372.32
	05-06 88967148	m	#2.2	290.10

3 Sender, Fuel		m	#2.2	157.00
2002-04-Serviced w/Fuel Pump Module				
2005-06	88966954	m	#2.2	39.70
4 Sensor, Fuel Pressure		m	#2.2	19.27
5 Ring, Sender Retainer	02-04 15036060	m	#2.2	8.63
	05-06 10325852	m	#2.2	12.70
6 Seal, Sender	02-04 15034832	m	#2.2	15.14
	05-06 22672293	m	#2.2	15.14

#R&R Complete, Includes R&R Tank Shield, Included in R&R

7 Cap, Filler				
	02-04 10372242			22.20
	05-06 15794103			17.92
8 Housing, Filler Pipe				
	02-04 15198330			5.50
	05 15129074			5.44
	06 15244046			5.14
9 Pipe Assy, Filler				
	02-03 88963256			71.20
	04 N.A.			0.00
	05-06 15208861			94.90

10 Pipe, Upper Filler (a)				
2002-04	02-04 15175331			75.48
2005-06-Serviced w/Filler Pipe Assy				

#Order by Application

11 Pipe, Lower Filler (a)				
2002-04	15131045			209.23
2005-06-Serviced w/Filler Pipe Assy				
Hose, Filler Pipe (a)				
Upper	N.A.			0.00
	05-06 10356542			34.44
Lower	02-04 N.A.			0.00
	05-06 10356547			47.73
Hose, Vent (a)				
(a) Included w/Filler Pipe Assy	05-06 15208863			41.94

15 Strap, Front				
Buick, Oldsmobile	02 15082872			18.77
	03-06 15180194			20.31
Chevrolet, GMC				
TrailBlazer, Envoy	02 15082872			18.77
	03-06 15180194			20.31
TrailBlazer EXT, Envoy XL, Envoy XUV				
	15082436			16.48

16 Strap, Rear				
Buick, Oldsmobile	02 15174240			19.65
	03-06 15180193			22.65
Chevrolet, GMC				
TrailBlazer, Envoy	02 15174240			19.65
	03-06 15180193			22.65
TrailBlazer EXT, Envoy XL, Envoy XUV				
	02-04 15082435			20.29
	05-06 15180193			22.65

17 Shield, Side Tank				
Buick, Oldsmobile	02 15077625			184.26
	03-06 15137734			176.24
Chevrolet, GMC				
TrailBlazer, Envoy	02 15077625			184.26
	03-06 15137734			176.24
TrailBlazer EXT, Envoy XL, Envoy XUV				
	02-04 15053178			173.13
	05-06 15104884			180.33

18 Shield, Lower Tank				
4WD				
Chevrolet, GMC	02 15155868			186.40
TrailBlazer, Envoy	03-05 15173405			212.44
	06 15835152			198.78
TrailBlazer EXT, Envoy XL	15743589			206.46

REAR BODY

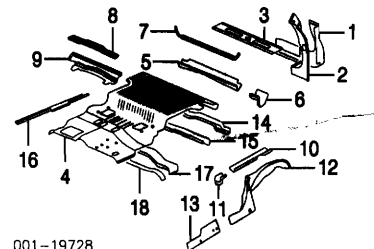
Use Procedure Explanations 26 and 28 with the following text.

W/POWER SLIDING ROOF

Refinish Lower Outer PanelR/L 1.0

Illustration Located in Next Column

1 Panel, Lower Outer	R 15145291		2.5	78.00
	L 15761725		2.5	75.58
2 Panel, Lower Inner	R/L 15761724-3		1.5	101.89
3 Frame, Rear Opening	88980227			106.51
4 Panel, Rear Floor	88980221		#16.0	463.41
#Includes R&R Rear Side Rails				
5 Support, Rear Floor	15113193			39.31
6 Extension, Rear Floor	R/L 15136241-0			60.98
7 Reinforcement, Support	15064455			55.08

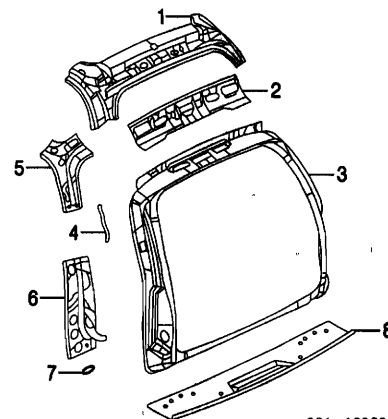


001-19728

8 Panel, Center Support				50.77
9 Support, Center				15764340
10 Rail, Side	R/L 15051060-59		6.5	42.16
	R 15051058		1.5	12.43
11 Extension, Rail	L 15051057		1.5	13.42
12 Panel, Wheelhouse	R/L 15115238-7		4.5	59.81
13 Extension, Wheelhouse	R/L 15051048-7		1.5	26.54
14 Crossmember, Rear	15761754			46.93
15 Crossmember, Front	88944132			77.66
16 Extension, Floor	R/L 10397548-7			22.30
17 Sill, Rear Cross	88944132			113.26
18 Sill, Front Cross	88944134			194.75

W/O POWER SLIDING ROOF

Refinish Upper Reinforcement.....	1.5
Refinish Body Opening Frame.....	3.5
Refinish Lower Panel.....	1.3



001-16932

1 Reinf, Upper				
Buick, Oldsmobile	12478038		#2.0	182.99
Chevrolet, GMC				
TrailBlazer, Envoy	12478038		#2.0	182.99
TrailBlazer EXT, Envoy XL	12478037		#2.0	212.48
#w/Body Opening Frame Removed				
2 Extension, Upper Body				
Buick, Oldsmobile	15066101		1.5	19.87
Chevrolet, GMC				
TrailBlazer, Envoy	15066101		1.5	19.87
TrailBlazer EXT, Envoy XL	15051838		1.5	27.85
3 Frame, Body Opng				
Buick, Oldsmobile	15102191		#9.0	280.77
Chevrolet, GMC				
TrailBlazer, Envoy	15102191		#9.0	280.77
TrailBlazer EXT, Envoy XL	15051834		#9.0	283.29

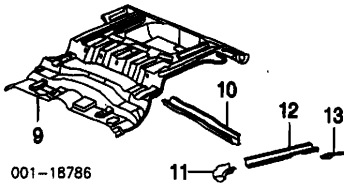
#w/Liftgate Removed, Deduct 1.0 for Each Quarter Panel

Removed, Deduction Includes Common Surfaces & Included Operations

4 Brkt, Trim Panel-See Quarter Panel Section				
5 Reinf, Up Side				
Buick, Oldsmobile	R 15249314		1.0	29.48
	L 15249315		1.0	29.47
Chevrolet, GMC				
TrailBlazer, Envoy	R 15249314		1.0	29.48
	L 15249315		1.0	29.47
TrailBlazer EXT, Envoy XL	R 88944131		1.0	120.03
	L 88944128		1.0	120.03
6 Reinf, Lower Side				
Buick, Oldsmobile	R/L 15249312-3		1.5	28.46
Chevrolet, GMC				
TrailBlazer, Envoy	R/L 15249312-3		1.5	28.46
TrailBlazer EXT, Envoy XL	R/L 15173957-6		1.5	83.88
7 Brkt, Frame	R/L 15071011-0			4.39
8 Reinf, Lower Opng	15094220			16.49

Illustration Located in Next Column

9 Panel, Rear Floor				
Buick, Oldsmobile	15133343		#16.0	461.52
Chevrolet, GMC				
TrailBlazer, Envoy	15133343		#16.0	461.52
TrailBlazer EXT, Envoy XL	02-03 15051049		#16.0	557.07



001-18786

04-06 1513344 #18.0 461.52

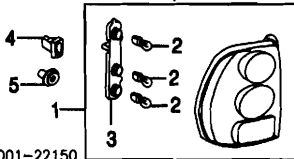
#w/Body Opening Frame Removed, Includes R&R Rear Side Rails

10 Sill, Rear Cross			
Buick, Oldsmobile	88937003	#3.0	72.29
Chevrolet, GMC			
TrailBlazer, Envoy	88937003	#3.0	72.29
TrailBlazer EXT, Envoy XL	88944133	#3.0	77.66
#w/Rear Floor Removed Deduct 2.0			
11 Extension, Rail			
Buick, Oldsmobile	R/L 15006155	12.25	
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15006155	12.25	
TrailBlazer EXT, Envoy XL	R 15051058	12.43	
	L 15051057	13.42	
12 Rail, Rear Side			
Buick, Oldsmobile	R/L 15006152-3	#5.5	29.85
Chevrolet, GMC			
TrailBlazer, Envoy	R/L 15006152-3	#5.5	29.85
TrailBlazer EXT, Envoy XL	R 15051060-59	#6.5	42.16
	L 15051057		
#Includes R&R Rail Extension & Floor Reint			
13 Reint, Floor			
Chevrolet, GMC	R 15286638	15.32	
TrailBlazer EXT, Envoy XL	L 15055742	15.33	

REAR LAMPS

COMBINATION LAMP BUICK, CHEVROLET, OLDSMOBILE

R&I Combination Lamp Assy R/L .3

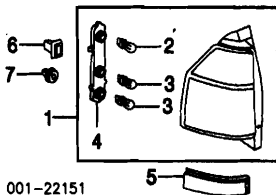


001-22150

1 Lamp Assy, Combination			
Buick	R/L 15131581-0	.3	119.59
Chevrolet	R/L 15131579-8	.3	119.59
Oldsmobile	R/L 15131575-4	.3	126.76
2 Bulb, Lamp (3/Side)	R/L 12450108	#2	3.19
#R&R One Side Complete, Included in R&R Combination Lamp Assy			
3 Board, Circuit			
Buick, Oldsmobile	R/L 16532715	28.08	
Chevrolet	R/L 16525938	32.13	
#Included w/Combination Lamp Assy			
4 Retainer, Upper Lamp	R/L 11809536	.69	
5 Retainer, Lower Lamp	R/L 11809535	.72	

COMBINATION LAMP GMC ENVOY, ENVOY XL

Refinish Combination Lamp Assy R/L .3
Refinish Lamp Applique R/L .3
R&I Combination Lamp Assy R/L .3

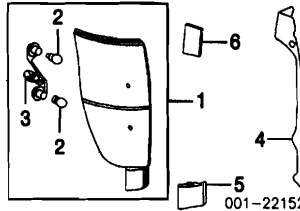


001-22151

1 Lamp Assy, Combination (P)	R/L 15131577-6	.3	126.76
(P) Paint to Match			
2 Bulb, Signal	R/L 1999380	#2	3.55
3 Bulb, Stop & Tail (a)	R/L 12450108	#2	3.19
(a) As Required			
#R&R One Side Complete, Included in R&R Combination Lamp Assy			
4 Board, Circuit	R/L 16532716	28.08	
#Included w/Combination Lamp Assy			
5 Applique, Lamp (P)	R/L 88937022-1	35.58	
(P) Paint to Match			
6 Retainer, Upper Lamp	R/L 11809536	.69	
7 Retainer, Lower Lamp	R/L 11809535	.72	

COMBINATION LAMP GMC ENVOY XUV

Refinish Lamp Applique R/L .2
R&I Combination Lamp Assy R/L .3

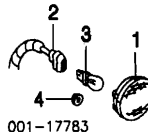


001-22152

1 Lamp Assy, Combination	R/L 15139460-59	.3	135.79
2 Bulb (2/Side)	R/L 9441839	#2	2.58
#Included in R&R Combination Lamp Assy			
3 Harness, Lamp Wiring	R/L 12335691	32.17	
#Included w/Combination Lamp Assy			
4 Applique, Lamp	R 15130191	17.47	
	L 15130190	8.94	
5 Applique, Lower			
Black (RPO-41U)	R/L 15083483-2	20.48	
Blue (RPO-22U)	R 15117574	20.48	
	L 15117571	20.48	
Emerald (RPO-38U)	R 15117575	20.48	
	L 15117572	20.48	
Gray (RPO-82U)	R/L 15100796-5	20.48	
Graystone (RPO-16U)	R 15117573	20.48	
	L 15117570	20.48	
Green			
RPO-47U	R/L 15100794-3	20.48	
RPO-92U	R/L 15186872-1	20.48	
Indigo (RPO-39U)	R/L 15180545-4	20.48	
Opal (RPO-90U)	R/L 15238832-1	00.00	
Red			
RPO-44U	R/L 15195626-5	20.48	
RPO-86U	R/L 15083489-8	20.48	
Silver (RPO-67U)	R/L 15168351-0	20.48	
Tan (RPO-49U)	R/L 15238830-29	00.00	
White (RPO-50U)	R/L 15083487-6	20.48	
6 Seal, Lamp	R/L 15174753	3.69	

BACK-UP LAMP GMC

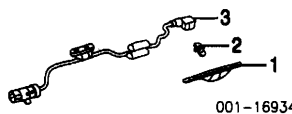
R&I Back-Up Lamp R/L #2
#Included in R&R Rear Cover or O/H Bumper Assy



001-17783

1 Lamp, Back-Up			
Envoy, Envoy XL	R/L 15000128	#2	24.70
Envoy XUV	R/L 15764003	#2	30.76
#Included in R&R Rear Cover or O/H Bumper Assy			
2 Socket, Back-Up Lamp	R/L 88953356	#42.97	
3 Bulb, Back-Up Lamp	R/L 12450108	#2	3.19
#Included in R&R Back-Up Lamp			
4 Nut, Lamp (2/Side)	R/L 11517293	.57	

LICENSE LAMP



001-16934

1 Lamp, License			
Buick, Chevrolet, Oldsmobile-See Liftgate Section			
GMC			
Envoy, Envoy XL-See Liftgate Section			
Envoy XUV-See Rear Gate Section			
2 Bulb			
Buick, Chevrolet, Oldsmobile-See Liftgate Section			
GMC			
Envoy, Envoy XL-See Liftgate Section			
Envoy XUV-See Rear Gate Section			
3 Harness, Lamp			
Buick, Chevrolet, Oldsmobile-See Liftgate Section			
GMC			
Envoy, Envoy XL-See Liftgate Section			
Envoy XUV-See Rear Gate Section			

HIGH MOUNT STOP LAMP



001-16935

1 Lamp, Stop			
Buick, Chevrolet, Oldsmobile	15201921	.3	118.91
GMC			
Envoy, Envoy XL	15201921	.3	118.91
Envoy XUV-See Rear Gate Section			
Bolt, Lamp (2)	11516634	4.25	
Nut, Lamp (2)	25536302	4.63	

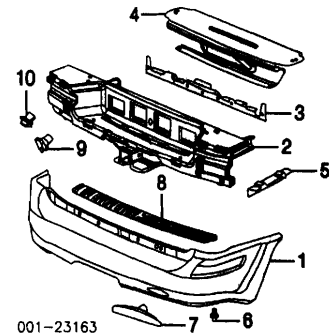
REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

BUICK, OLDSMOBILE

Refinish Rear Cover	2.6	
R&I Rear Cover	.8	
O/H Bumper Assy (Includes R&I)	1.2	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



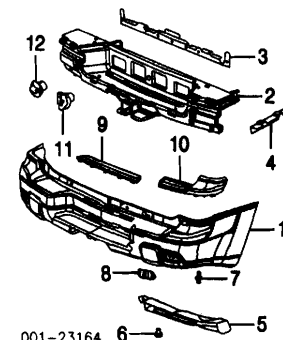
001-23163

1 Cover, Rear (P)			
Buick	12335749	1.2	462.21
Oldsmobile	12335750	1.2	462.21
(P) Paint to Match			
2 Bar, Impact-See Frame Section			
#Included w/Frame Assy			
3 Bracket, Cover	15031061	.3	13.10
4 Brkt, Ctr Cover	15174443	10H	109.56
5 Bracket, Side Cover	R/L 15128530-1	3.84	
6 Retainer, Cover (4)	15733971	4.35	
7 Reflector, Bumper	R 15000433	.1	6.84
	L 15000117	.1	6.84
8 Pad, Center Step	12335702	.3	48.81
9 Receptacle, Trailer Harness	12191503	#2	50.76
10 Cap, Outer	15368057	#	3.95
#Not Included in O/H			

CHEVROLET LS, LT, LTZ MODEL

Refinish Rear Cover	2.6	
R&I Rear Cover	.8	
O/H Bumper Assy (Includes R&I)	1.2	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



001-23164

1 Cover, Rear (a) (P)			
2002-05			
w/2 Tone Paint	88937016	1.2	407.38
w/o 2 Tone Paint	88937026	1.2	436.05
2006	19120212	1.2	399.15
(a) Order by Application			
(P) Paint to Match			
2 Bar, Impact-See Frame Section			

REAR BUMPER Cont'd

CHEVROLET

LS, LT, LTZ MODEL Cont'd

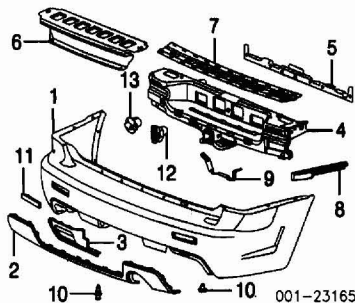
*Included w/Frame Assy

3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Side Cover	R/L 15128530-1		3.84
5 Bracket, Lower Cover	06 R/L 15213551-0		5.85
6 Retainer, Bracket (2/Side)	06 R/L 15733971		4.35
7 Retainer, Cover (4)	15733971		4.35
8 Reflector, Bumper	R 15000427	.1	6.84
	L 15000444	.1	6.84
9 Pad, Center Step	88938462	.2	39.76
10 Pad, Outer Step	R/L 12335818-7	#.2	32.37
*w/Rear Cover Removed			
11 Receptacle, Trailer Harness	12191503	#.2	50.76
12 Cap, Outer	15366057	#	3.95
#Not Included in O/H			

CHEVROLET
SS MODEL

Refinish Upper Rear Cover	2.6
Refinish Lower Rear Cover	1.3
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.7

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

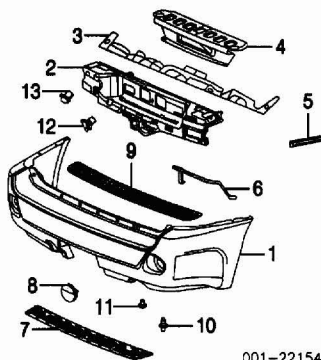


1 Cover, Rear Upper (P)	19120217	1.7	410.00
2 Cover, Rear Lower (P)	19120218	.3	169.00
(P) Paint to Match			
3 Grille, Lower	R/L 15135193-2	.2	49.15
4 Bar, Impact-See Frame Section	*Included w/Frame Assy		
5 Bracket, Cover	15031061		13.10
6 Bracket, Center Cover	15174443	IOH	109.56
7 Spacer, Cover	19120216		16.42
8 Bracket, Side Cover	R 15288410		9.95
	L 15288411		11.32
9 Bracket, Lower Cover	15821729		19.47
10 Retainer, Cover			
Outer (4)	15733971		4.35
Inner (2)	15983201		2.54
11 Reflector, Bumper	R 15000444	.1	6.84
	L 15000427	.1	6.84
12 Receptacle, Trailer Harness	12191503	#.2	50.76
13 Cap, Outer	15366057	#	3.95
#Not Included in O/H			

GMC
ENVOY, ENVOY XL
DENALI MODEL

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Rear (P)	89045672	1.2	427.50
(P) Paint to Match			
2 Bar, Impact-See Frame Section	*Included w/Frame Assy		

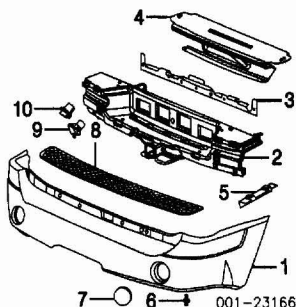
*Included w/Frame Assy

3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Center Cover	15174443	IOH	109.56
5 Bracket, Side Cover	R 15288410		9.95
	L 15288411		11.32
6 Bracket, Lower Cover	R/L 10368778-7		12.62
7 Spacer, Cover	19120216		16.42
8 Lamp, Back-Up-See Rear Lamps Section			
9 Pad, Center Step	15135701	.3	41.00
10 Retainer, Cover (4)	15983201		2.54
11 Pin, Push (4)	15733971		4.35
12 Receptacle, Trailer Harness	12191503	#.2	50.76
13 Cap, Outer	15366057	#	3.95
#Not Included in O/H			

GMC
ENVOY, ENVOY XL
SLE, SLT MODEL

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

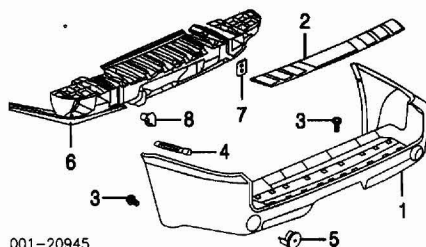


1 Cover, Rear (P)	12335703	1.2	436.05
(P) Paint to Match			
2 Bar, Impact-See Frame Section	*Included w/Frame Assy		
3 Bracket, Cover	15031061	.3	13.10
4 Bracket, Center Cover	15174443	IOH	109.56
5 Bracket, Side Cover	R/L 15128530-1		3.84
6 Retainer, Cover (4)	15733971		4.35
7 Lamp, Back-Up-See Rear Lamps Section			
8 Pad, Center Step	12335704	.3	56.02
9 Receptacle, Trailer Harness	12191503	#.2	50.76
10 Cap, Outer	15366057	#	3.95
#Not Included in O/H			

GMC
ENVOY XUV

Refinish Rear Cover	2.6
R&I Rear Cover	.8
O/H Bumper Assy (Includes R&I)	1.2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover, Rear (P)	12335763	1.2	410.83
(P) Paint to Match			
2 Pad, Rear Step	12335764	#.3	48.81
*w/Rear Cover Removed			
3 Bolt, Bumper (11)	11514415		4.25
4 Bracket, Outer Cover	R/L 15125594-3		5.63
5 Lamp, Back-Up-See Rear Lamps Section			
6 Bar, Impact	10368467	IOH	198.76
7 Washer, Cover Support	R/L 15206462		3.66
8 Receptacle, Trailer Harness	12191503	#.2	50.76
#Not Included in O/H			